#45 770-101 A

08/796519

REQUEST FORM FOR CONTINUATION/DIVISION APPLICATION
UNDER 37 CFR 1.60

Docket No. 684.2213 Div. I
Anticipated Classification of this application:
Class_____ Subclass_____
Prior Application:
Examiner J. Barlow
Group Art Unit 2108

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

This is a request for filing a ☐ continuation ☐ divisional application, under 37 CFR 1.60, of pending prior Application No. 08/518,730 filed on August 24, 1995 of HIROYUKI INOUE ET AL. entitled INK CONTAINER FOR INK JET PRINTER, HOLDER FOR THE CONTAINER, CARRIAGE FOR THE HOLDER AND INK JET PRINTER

1. [X] Enclosed is a true copy of prior Application No. 08/518,730, including the oath or declaration, as originally filed on August 24, 1995.

2. [ ] A petition and check in the amount of $_____ to cover the fee for a _____ month Extension of Time have been submitted for the prior application under 37 CFR 1.17 and 1.136(a).

3a. [X] The filing fee is calculated below:

CLAIMS AS FILED IN THE PRIOR APPLICATION, LESS ANY CLAIMS CANCELLED BY AMENDMENT BELOW				
FOR	NUMBER FILED	NUMBER EXTRA	RATE	BASIC FEE $385/$770
TOTAL CLAIMS	1-20	0	x $11 $22	0
INDEP. CLAIMS	1-3	0	x $40 $80	0
Fee for Multiple Dependent claims $130/$260				
		TOTAL FILING FEE --------		$770.00

3b. ☐ The present application is filed by a small entity (37 C.F.R. § 1.9(f)). A Verified Statement claiming small entity status was filed in the prior application.

3c. ☒ Any prior general authorization to charge an issue fee under 37 C.F.R. 1.18 to Deposit Account No. 06-1205 is hereby revoked. The Assistant Commissioner is hereby authorized to charge any fees which may be required during the entire pendency of this application under 37 CFR 1.16 and 1.17, or to credit any overpayment, to Deposit Account No. 06-1205. A duplicate copy of this form is enclosed.

4a. ☒ A check in the amount of $770.00 is enclosed.

5. ☒ Cancel in this application original claims 2-42 of the prior application before calculating the filing fee. (At least one original independent claim must be retained for filing purposes.)

6. ☒ The inventors of the invention being claimed in this application are: HIROYUKI INOUE, SADAYUKI SUGAMA, SOICHI HIRAMATSU, HIDEKI YAMAGUCHI, TOSHIHIKO UJITA, AKIHIRO YAMANAKA, TAKASHI NOJIMA, YASUO KOTAKI, KEIICHIRO TSUKUDA, HITOSHI NAKAMURA, AKIRA KIDA, HIDEAKI KAWAKAMI and TAKESHI IWASAKI

7. ☐ This application is being filed by less than all the inventors named in the prior application. In accordance with 37 CFR 1.60(b), the Assistant Commissioner is requested to delete the name(s) of the following person or persons who are not inventors of the invention being claimed in this application:

8. ☒ Amend the specification by inserting before the first line the sentence: --This application is a ☐ continuation ☒ division of Application No. 08/518,730 filed August 24, 1995.

9a. ☐ Transfer the drawings from the prior application to this application and abandon said prior application as of the filing date accorded this application. A duplicate copy of this form is enclosed for filing in the prior application file.

9b. ☒ New ☒ formal ☐ informal drawings are enclosed.

10a. [X] Priority of the following application(s) is claimed under 35 U.S.C. § 119:

Country	Application No.	Filed (Mo., Day & Yr.)
Japan	199809/1994	August 24, 1994
Japan	032347/1995	February 21, 1995
Japan	040814/1995	February 28, 1995
Japan	041107/1995	February 28, 1995

10b. [X] The certified copy of the priority applications have been filed in prior U.S. Application No. 08/518,730, filed August 24, 1995.

11. [X] The prior application is assigned of record to:

CANON KABUSHIKI KAISHA

12. [X] The power of attorney in the prior application is to:

Joseph M. Fitzpatrick (Registration No. 17,398), Lawrence F. Scinto (Registration No. 18,973), William J. Brunet (Registration No. 20,452), Robert L. Baechtold (Registration No. 20,860), John A. O'Brien (Registration No. 24,367), John A. Krause (Registration No. 24,613), Henry J. Renk (Registration No. 25,499), Peter Saxon (Registration No. 24,947), Anthony M. Zupcic (Registration No. 27,276), Charles P. Baker (Registration No. 26,702), Stevan J. Bosses (Registration No. 22,291), Edward E. Vassallo (Registration No. 29,117), Ronald A. Clayton (Registration No. 26,718), Lawrence A. Stahl (Registration No. 30,110), Laura A. Bauer (Registration No. 29,767), Leonard P. Diana (Registration No. 29,296), David M. Quinlan (Registration No. 26,641), Nicholas N. Kallas (Registration No. 31,530), William M. Wannisky (Registration No. 28,373), Lawrence S. Perry (Registration No. 31,865), Robert H. Fischer (Registration No. 30,051), Christopher Philip Wrist (Registration No. 32,078), Gary M. Jacobs (Registration No. 28,861), Michael K. O'Neill (Registration No. 32,622), Bruce C. Haas (Registration No. 32,734), Scott K. Reed (Registration No. 32,433), Scott D. Malpede (Registration No. 32,533), Fredrick M. Zullow (Registration No. 32,452), Richard P. Bauer (Registration No. 31,588), Warren E. Olsen (Registration No. 27,290), Abigail F. Cousins (Registration No. 29,292), Steven E. Warner (Registration No. 33,326), Thomas J. O'Connell (Registration No. 33,202), Penina Wollman (Registration No. 30,816), David L. Schaeffer (Registration No. 32,716), Jack S. Cubert (Registration No. 24,245), Mark A. Williamson (Registration No. 33,628), Jean K. Dudek (Registration No. 30,938), Raymond R. Mandra (Registration No. 34,382) and Dominick A. Conde (Registration No. 33,856).

13a. [X] The power appears in the original papers in prior Application No. 08/518,730.

13b. ☐ Since the power does not appear in the original papers, a copy of the power in prior Application No. _____ is enclosed.

13c. ☒ Recognize as Associate Attorneys:

Pasquale A. Razzano (Registration No. 25,512), John W. Behringer (Registration No. 23,086), Robert C. Kline (Registration No. 17,739), Mark J. Itri (Registration No. 36,171), William C. Hwang (Registration No. 36,169), Michael P. Sandonato (Registration No. 35,345), Jack M. Arnold (Registration No. 25,823), John D. Carlin (Registration No. 37,292), Daniel S. Glueck (Registration No. 37,838), Victor J. Geraci (Registration No. 38,157), Joseph W. Ragusa (Registration No. 38,586), Brian L. Klock (Registration No. 36,570), Anne M. Maher (Registration No. 38,231), William J. Zak, Jr. (Registration No. 38,668), Thomas D. Pease (Registration No. 35,317), Bruce M. Wexler (Registration No. 35,409), Robert S. Mayer (Registration No. 38,544), Errol B. Taylor (Registration No. 39,853), Matthew J. Golden (Registration No. 35,161), Mark J. Rosen (Registration No. 39,822), Sean W. O'Brien (Registration No. 37,689), Thomas M. Palisi (Registration No. 36,629), Dolores A. Moro-Grossman (Registration No. 33,972), T. Thomas Gellenthien (Registration No. 39,683), Douglas Sharrott (Registration No. 39,832), Gordon F. Sieckmann (Registration No. 28,667), and Jay H. Anderson (Registration No. 38,371).

13d. ☒ The applicants' undersigned attorney may be reached in our New York office by telephone at (212) 758-2400. All correspondence should continue to be directed to our below listed address.

13e. ☒ Address all future communications to:

Fitzpatrick, Cella, Harper & Scinto
277 Park Avenue
New York, N.Y. 10172

14a. ☒ A preliminary amendment is enclosed. (Claims added by this amendment have been properly numbered consecutively beginning with the number next following the highest numbered original claim.)

14b. [X] The applicants presently intend to file additional papers in this case after receiving an official Filing Receipt. Should the Examiner take this case up for action before receiving such papers, it is respectfully requested that the Examiner contact the attorneys for the applicants at the telephone number shown above.

Dated: February 6, 1997

Attorney for Applicants
Reg. No. 26,641

FITZPATRICK, CELLA, HARPER & SCINTO
277 Park Avenue
New York, New York 10172
Facsimile: (212) 758-2982

F509\A551146\1a

.2213 Div. I

PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:	)	
	:	Examiner: J. Barlow
HIROYUKI INOUE ET AL.	)	
	:	Group Art Unit: 2108
Appln. No.: Not Yet Assigned	)	
	:	
Filed: Concurrently Herewith	)	
	:	
For: INK CONTAINER FOR INK JET PRINTER, HOLDER FOR THE CONTAINER CARRIAGE FOR THE HOLDER AND INK JET PRINTER	)	February 6, 1997

This is a divisional application of U.S. Patent Appln. No. 08/518,730

Assistant Commissioner for Patents
Washington, D.C. 20231

PRELIMINARY AMENDMENT AND
INFORMATION DISCLOSURE STATEMENT

Sir:

Prior to examination, please amend the above-identified application as follows:

IN THE SPECIFICATION:

Page 1

Line 6, after "to" insert --a replaceable ink tank for an ink cartridge that is useable with--;

Line 8, "medium" should read --mediums--; and "In" should be deleted.

Line 9, "particular, it" should read --It also--; and "in" should read --ink--;

Line 18, after "on" insert --a--;

Line 22, "system" should read --systems--; and

Line 26, "quite" should read --quiet--.

Page 2

Line 10, "speaking" should read --speaking,--; and

Line 27, "correspondent" should read --corresponding--.

Page 4

Line 9, after "resolution" insert --(bubble jet printers)--.

Page 5

Line 9, "bin" should read --pin--.

Page 6

Line 11, "simplifying" should read --simplify--.

Page 12

Line 20, "thee" should read --three--.

Page 14

Line 15, change "Figure 9 is a perspective view" to --Figures 9a and 9b are perspective views--; and

Line 19, change "Figure 10 is a perspective view" to --Figures 10a and 10b are perspective views--.

Page 15

Line 3, "FIgure" should read --Figure--.

Page 16

Line 2, "welded to" should read --mounted in--;

Line 22, change "28(a)" to --28a--; and

Line 25, change "28(b)" to --28b--.

Page 17

Line 2, change "29(a) and 29(b)" to --29a and 29b--;

Line 5, change "30(a)" to --30a--;

Line 7, change "30(b)" to --30b--;

Line 9, change "30(c)" to --30c--;

Line 11, change "31(a)" to --31a--;

Line 13, change "31(b)" to --31b--;

Line 16, change "31(c)" to --31c--;

Line 18, change "Figure 32(a, b, c, d, e and f)" to --Figures 32a-f--;

Line 20, change "(a)" and "(b)" to --32a-- and --32b--, respectively;

Line 21, change "(c)" and "(d)" to --32c-- and --32d--, respectively;

Line 22, change "(e)" and "(b)" to --32e-- and --32b--, respectively;

Line 24, change "(f)" to --32f--; and

Line 27, change "reduced, and Figures 32(a," to --reduced.--;

<u>Page 18</u>

Line 1, delete entire line;

Line 2, delete entire line;

Line 3, change "Figure 33(a, b, c, d, e, f and g)" to --Figures 33a-g--;

Line 5, change "(a)" and "(b)" to --33a-- and --33b--, respectively;

Line 6, change "(c)", "(d)" and "(e)" to --33c--, --33d-- and --33e--, respectively;

Line 7, change "(f)" to --33f--;

Line 9, change "(c)" and "(g)" to --33c-- and --33g--, respectively;

Line 10, change "(b)" to --33b--;

Line 12, change "reduced, and drawings (a," to --reduced.--;

Line 13, delete entire line;

Line 14, delete entire line;

Line 15, change "Figure 34(a, b, c, d, e and f)" to --Figures 34a-f--;

Line 17, change "(a)", "(b)" and "(c)" to --34a--, --34b-- and --34c--, respectively;

Line 18, change "(d)" and "(e)" to --34d-- and --34e--, respectively;

Line 19, change "(f)" and "(c)" to --34f-- and --34c--, respectively;

Line 21, change "(c)" to --34c--;

Line 23, change "reduced, and drawings (a, b, c, and e)" to --reduced.--;

Line 24, delete entire line;

Line 26, change "34(c)" to --34c--.

Page 19

Line 11, change "Figure 39 is a drawing" to --Figures 39a and 39b are drawings--;

Line 13, change "(a)" to --39a--;

Line 14, change "(b)" to --39b--;

Line 16, change "(a)" to --39a--;

Line 19, change "Figure 41 is a drawing" to --Figures 41a and 41b are drawings--;

Line 21, change "(a)" and "(b)" to --41a-- and --41b--, respectively;

Line 23, change "Figure 42 is a drawing" to

--Figures 42a and 42b are drawings--;

Line 25, change "(b)" to --42b--; and

Line 26, change "Figure 43 is a drawing" to --Figures 43a and 43b are drawings--.

Page 20

Line 1, change "(a)" and "(b)" to --43a-- and --43b--, respectively;

Line 3, change "Figure 44 is a detailed drawing" to --Figures 44a-c are detailed drawings--;

Line 5, change "wherein(a)" and "(b)" to --wherein 44a-- and --44b--, respectively; and

Line 6, change, "(c)" to --44c--.

Page 22

Line 14, "Figure 66 is en enlarged perspective view" should read --Figures 66a and 66b are enlarged perspective views--.

Page 29

Line 6, "CND" should read --GND--; and

Line 22, "able" should read --cable--.

Page 30

Line 4, "projection is" should read --projections--;

Line 7, "piller" should read --pillar--.

Page 31

Line 26, "kfg" should read --kgf--.

Page 32

Line 17, "amount" should read --mount--; and

Line 27, after "1" insert --(with an ink tank therein)--.

Page 33

Line 4, "in" should read --ink--;

Line 18, before "holder" insert --ink tank--; and

Line 19, "holder, and its top surface has an opening." should read --holder with side and bottom walls, and its top is open.--.

Page 35

Line 25, "piller" should read --pillar--.

Page 37

Line 19, "IT" should read --It--.

Page 38

Line 21, change "Figure 9" to --Figures 9a and --9b; and

Line 27, change "Figure 10" to --Figures 10a and 10b--.

Page 40

Line 12, "lessor" should read --lesser--; and

Line 27, "has an ink tapping tube" should read --has upstanding therefrom an ink tapping tube or pipe--.

Page 41

Line 24, after "container" insert --or tank--.

Page 42

Line 5, after "cover" insert --or top--;

Line 8, "portion" should read --wall--;

Line 9, after "delivery" insert --(supply)--; and

Line 21, "fiber" should read --fibers--.

Page 43

Line 11, after "ribs" insert --or spacers--.

Page 44

Line 9, after "claw" insert --(engagement portion)--;

Line 15, "It" should read --The engagement portion 32d--;

Line 23, after "the" (first occurrence) insert --side--; and

Line 24, after "surface" insert --portion--.

Page 45

Line 8, "engages" should read --forms a locking member for engaging--;

Line 11, "used" should read --under--; and

Line 16, after "60h" insert --to secure the container in place in the holder--.

Page 47

Line 8, before "so" insert --moving its bottom wall toward the bottom wall of the ink cartridge,--;

Line 17, after "32a" insert --provides a latch member that--;

Line 19, "60." should read --60 with its bottom wall facing downward and its side walls aligned with the ink cartridge side walls.--; and

Line 20, "feed" should read --feel--.

Page 49

Line 20, "pressing" insert --urging--;

Line 22, "lath" should read --latch--; and

Line 23, after "raised" insert --upwardly--.

Page 52

Line 19, after "container" insert --or tank--;

Line 20, "after "container" insert --or tank--; and

Line 27, "magnet" should read --magenta--.

Page 53

Line 2, "container 130 space" should read --tank 130 receptacle--;

Line 3, "container 140 space" should read --tank 140 receptacle--; and

Line 5, "160." should read --160 to provide a common side wall for the adjacent receptacles.--.

Page 54

Line 19, after "container" insert --or tank--;

Line 20, after "cover" insert --or top--;

Line 23, "portion" should read --wall--; and

Line 24, after "delivery" insert --(supply)--; and after "the" insert --upstanding--.

Page 55

Line 9, "fiber" should read --fibers--; and

Line 17, after "tube" insert --or pipe--.

Page 56

Line 4, after "ribs" insert --or spacers--; and

Line 24, "cotainer" should read --container--.

Page 57

Line 13, "is inserted along this" should read --forms a locking member for engaging the--; and

Line 19, after "160h" insert --to secure the container in the holder--.

Page 59

Line 3, "ink" should read --or multi-ink--; and

Line 17, after "spaces" insert --or chambers--.

Page 60

Line 16, after "three" insert --upstanding--.

Page 61

Line 18, "is" (first occurrence) should be deleted.

Page 63

Line 24, change "(Figure 9)" to --(Figures 9a and 9b)--.

Page 64

Line 20, change "28" to --28a--.

Page 65

Line 6, change "29 and 30" to --29a-b and 30a-c--.

Page 66

Line 2, "28a nd" should read --28a-b and--.

Page 67

Line 1, change "Figure 30" to --Figures 30a-c--;

Line 3, change "Figure 29" to --Figures 29a-b--; and

Line 16, change "28" to --28a-b--.

Page 68

Line 7, change "29a" to --29b--;

Line 17, change "Figure 31 depicts" to --Figures 31a-c depict--; and after "member" insert --or cap--.

Page 69

Line 19, after "protective" insert --or cover--.

Page 70

Line 7, change "39(a)" to --39a--;

Line 9, change "39(b)" to --39b--;

Line 10, change "39(a)" to --39a--;

Line 14, change "41(a)" to --41a--;

Line 15, change "41(b)" to --41b--;

Line 17, change "39" and "41" to --39a-b-- and --41a-b--, respectively;

Line 26, change "41" to --41a--; and

Line 27, change "Figure 39" to --Figures 39a-b--.

Page 71

Line 24, change "Figure 42 illustrates" to --Figures 42a and 42b illustrate--;

Line 25, change "(a)" to --42a--; and

Line 26, change "(b)" and "Figure 43 depicts" to --42b-- and --Figures 43a and 43b depict--.

Page 72

Line 1, change "(a)" and "(b)" to --43a-- and --43b--, respectively;

Line 2, change "Figure 44 depicts" to --Figures 44a-c depict--;

Line 4, change "42 and 43" and "44(a)" to --42a-43b-- and --44a--, respectively; and

Line 5, change "(b)" and "(c)" to --44b-- and --44c--, respectively.

Page 73

Line 12, change "44(a)" to --44a--;

Line 19, change "44(b)" to --44b--;

Line 25, change "44(c)" to -44c--; and

Line 26, change "44(a)" to --44a--.

Page 74

Line 27, change "32, 33 and 34" to --32a-f, 33a-g and 34a-f--.

Page 75

Line 8, change "32(c)" to --32c--;

Line 9, change "34(c)" to --34c--;

Line 11, change "(Figure 33) is not shown. Through Figure" to --(Figures 33a-g) is not shown. Through Figures--;

Line 12, change "32 does not illustrates" to --32a-f do not illustrate--;

Line 13, change "33(f)" to --33f--; and

Line 14, change "34(f)" to --34f--.

Page 77

Line 7, change "32(b)" to --32b--;

Line 11, change "32(b)" to --32b--;

Line 12, change "34(b)" to --34b--; and

Line 15, change "32(c)" to --32c--.

Page 78

Line 4, change "32(c)" to --32c--; and

Line 8, change "33(c)" and "34(c)" to --33c-- and --34c--, respectively.

Page 80

Line 20, change "measurement of which is given in Figure 32, 33 or 34" to --measurements of which are given in Figures 32a-f, 33a-f or 34a-f--;

Line 22, change "32" to --32a-f--;

Line 23, change "33" to --33a-g--; and

Line 24, change "34" to --34a-f--.

Page 81

Line 25, change "Figure 33, 34 or 35" to --Figures 33a-g, 34a-f or 35--.

Page 82

Line 1, change "Figure 28" to --Figures 28a-b--.

Page 83

Line 1, change "Figure 33, 34" to --Figures 33a-g, 34a-f--;

Line 20, change "Figure 32, 33 and 34" to --Figures 32a-f, 33a-g and 34a-f--; and

Line 21, change "Figure 28" to --Figures 28a-b--.

Page 84

Line 15, "32(e), 33(g), 34(c)" to --32e, 33g, 34c--.

Page 85

Line 7, change "Figure 32 or 33" to --Figures 32a-f or 33a-g--; and

Line 12, change "Figure 33" to --Figures 33a-g--.

Page 86

Line 20, "presses" should read --press--.

Page 87

Line 16, change "Figure 42" to --Figures 42a-b--.

Page 94

Line 11, change "Figure 66 illustrates" to --Figures 66a-b illustrate--;

Line 14, change "66(a)" to --66a--;

Line 15, "piller" should read --pillar--; and

Line 18, change "66(b)" to --66b--.

Page 98

Line 15, "making" should read --allowing--;

Line 19, "comprises" should read --comprise--; and

Line 20, "deliver" should read --delivery--.

Page 99

Line 1, "sub-spaces" should read --chambers--.

INK CONTAINER FOR INK JET PRINTER, HOLDER FOR THE CONTAINER CARRIAGE FOR THE HOLDER AND INK JET PRINTER

FIELD OF THE INVENTION AND RELATED ART

The present invention relates to an ink jet recording apparatus for recording images on recording medium by means of ejecting ink thereon. In particular, it relates to such an in jet recording apparatus comprising: an ink container for storing the recording ink; an ink container holder for removably holding the ink container, a carriage which removably holds the recording head, and is moved in a manner of scanning the recording medium, in terms of the relative movement between the carriage and recording medium.

Conventionally, the recording apparatus, which records images on recording medium (hereinafter, it may be called "recording paper") such as paper, fabric, plastic sheet, OHP sheet, or the like, has been proposed in the form of an apparatus capable of accommodating recording heads of various system; for example, the wire-dot system, thermal system, thermal transfer system, and ink jet system.

Among such recording systems, the ink jet system is a quite non-impact system, which records images on the recording medium by means of ejecting

ink from ejection orifices (nozzles) aligned on a recording element. Therefore, recording apparatuses employing this ink jet system (hereinafter, an ink jet recording apparatus) can record with high density at a high speed.

The form of the ink jet recording apparatus is chosen to accommodate specific functions of a system in which the recording apparatus is employed, and also to match the way it is used. Generally speaking the ink jet recording apparatus comprises: a carriage for mounting the recording ink container; conveying means for conveying the recording medium; and controlling means for controlling these sections.

When recording, a recording head which ejects ink droplets from a plurality of ejection orifices is moved in the direction (primary scanning direction) perpendicular to the direction (secondary scanning direction) in which the recording paper is conveyed, in a manner of serially scanning the recording medium. When not recording, that is, during the intervals between one line of the primary scanning and the following one, the recording medium is moved in the secondary scanning direction by a pitch equivalent to the recording width. Each time the recording head makes a single line of scanning run across the recording medium, a recording is made on the recording medium across a width correspondent to the number of

nozzles aligned in the recording head in parallel to the secondary scanning direction.

Further, the ink jet recording apparatus is inexpensive to run, and its size can be easily reduced. In addition, it can be easily used with a plurality of color inks to record color images. Lastly, it can record at a high speed. In particular, when a line-type recording apparatus employing a line-type recording head, in which a large number of ejection orifices are aligned across the entire width of the recording medium, is used, the recording speed can be increased to a higher level.

Thus, the ink jet recording apparatus is used, being commercialized, as output means for information processing systems. For example, it is used as a printer as a peripheral output device for a copying machine, an electric typewriter, a word processor, a work station, and the like, or as a printer (or a portable printer) for a personal computer, a host computer, an optical disc apparatus, a video apparatus, and the like.

In terms of an energy generating element for generating the energy to be used for ejecting the ink from the ejection orifices of the recording head, there are: the ink jet recording heads employing electromechanical transducers such as piezoelectric elements; those employing electromagnetic devices such

as a laser that irradiates electromagnetic wave to generate the heat to be used for ejecting the ink droplets; those employing electrothermal transducers comprising heat generating resistors to be used for heating the liquid; and the like.

Among the ink jet recording heads described in the foregoing, those employing the ink jet recording system that uses thermal energy to eject the ink droplets can record with high resolution, since the ejection orifices thereof can be aligned with high density. In particular, those employing the electrothermal elements as the energy generating elements enjoy several advantages in that their size can be easily reduced; they can be highly integrated, and their production cost is lower, since they can make full use of the highly advanced, reliable IC and microprocessing technologies, which have been developed in the semiconductor field.

The ink container for supplying the ink to the recording head generally comprises an ink absorbing member, a container for storing this ink absorbing member, and a cover member for sealing this container.

The aforementioned recording heads can be classified into two groups: a chip type head integral with the ink container, and a separate type head removably connectable to the ink container. In either

type, the positional relationship between the recording head and ink container, or between a recording head cartridge comprising the recording head and ink container integral therewith, and the carriage, is an essential matter in terms of printing quality. One of the means for fixing their relationship comprises a hole, and a pin that engages into the hole, wherein the positional relationship can be accurately fixed as the hole and bin are engaged.

In the case of a small ink jet recording apparatus, a mechanism comprising a lever or the like, which is operated for moving the ink container or recording head cartridge in various directions, has been employed as a mechanism for fixing the aforementioned positional relationship between the recording head and ink container, or between the recording head cartridge and carriage, so that the installation or removal thereof requires a smaller space than otherwise.

SUMMARY OF THE INVENTION

The aforementioned mechanism, which moves the ink container or recording head cartridge in various directions during installation or removal thereof, requires only a small space for the installation or removal, and therefore, contributes to the size reduction of the ink jet recording apparatus.

However, its operation for installing or removing the ink container or recording head is relatively complicated. Therefore, it is important to obtain a structure which is small, simple to operate, trouble free during the installing or removing operation, and also does not reduce accuracy in the positional relationship.

Accordingly, the primary object of the present invention is to provide: an ink container, an ink container holder, and a carriage, which have a simple structure, and can simplifying the operation for mounting or removing the ink container, without reducing the positioning accuracy, and the sizes of which can be easily reduced; and an ink jet recording apparatus comprising such a carriage.

Another object of the present invention is to provide an ink container which is capable of effectively utilizing the available internal space for storing the ink, has a simple structure, can be mounted or removed through a simple operation, and which is more reliable and durable, and the size of which can be further reduced; and an ink jet recording apparatus comprising such an ink container and a holder for such an ink container.

Another object of the present invention is to provide an ink container structure that improves the ink supplying capacity while allowing the ink

container size to be reduced.

From a different point of view, the object of the present invention is to provide an ink jet recording apparatus capable of improving operational properties.

Another object of the present invention is to provide a protective member which makes it possible to protect more reliably the ink container produced in accordance with the present invention, while it is sold or stored.

The present invention was made based on the discovery that the internal structure of the ink container affected the long term usage of the ink container, in terms of the ink supplying performance of a small ink container. Accordingly, another object of the present invention is to provide an internal structure for an ink container which can stabilize the ink supply performance.

Another object of the present invention is to provide an inexpensive ink container by means of simplifying the external configuration of the small ink container, and a method for reliably mounting such an ink container into the holder.

Another object of the present invention is to solve the problems that occur when an ink container, the ink supply port of which is fitted with a unidirectional ink supplying member, is mounted; in

particular, when such an ink container is mounted through a rotary motion.

The present invention was made in consideration of the discovery that the ink container failed to be reliably mounted depending on acting point. Accordingly, another object of the present invention is to provide a structure and/or method, which is effective for mounting the ink container, in particular, when at least the width or length of the ink container is more than the thickness (height) thereof.

The present invention is an invention capable of accomplishing at least one of the aforementioned objects, and effectively solves various shortcomings of the ink container, which have not been recognized.

According to an aspect of the present invention, there is provided an ink container for containing ink to be supplied to an ink jet head to which the ink container is detachably mountable, comprising: an ink supply port for supplying the ink to the ink jet head; a air vent for fluid communication with ambience; a claw-like projection provided on a first side of the ink container; a latching lever provided on a second side opposite from the ink container, the latching lever being resiliently supported on the ink container and having a latching claw.

According to another aspect of the present invention, there is provided an ink container holder for holding an ink container for containing ink to be supplied to an ink jet head, comprising: an opening or receiving the ink container; an ink receiving tube for receiving the ink from the ink container; a first internal wall having a first engaging hole for engagement with a claw-like projection of the ink container; a second internal wall having a second engaging hole for engagement with a latching claw of a latching lever of the ink container; and a projected portion for covering a part of the opening.

According to a further aspect of the present invention, there is provided an ink container holder for holding an ink container for containing ink to be supplied to an ink jet head with which the ink container is integral, the ink container holder is detachably mountable to a carriage reciprocally movable, comprising: the improvement residing in that an operating portion from mounting and demounting of the ink container and an operating portion for mounting and demounting thereof relative to the carriage, are provided in a same side relative to a movement direction of the carriage.

According to a further aspect of the present invention, there is provided a reciprocable carriage for an ink jet apparatus, comprising: a mounting

portion for mounting an ink container holder; a positioning portion, on a first side, for positioning the ink container; an electric contact for electric connection with head contacts of an ink jet head mounted to the ink container; a guiding member, resiliently supported on a second side, for engagement with an engaging portion of the ink container holder.

The protective member in accordance with the present invention is a protective member for protecting an ink container, the bottom surface of which is provided with a delivery port for delivering the recording ink stored within the ink container, and one of the surfaces of the protective member is provided with a projection which is inserted into a recess of the holder into which the ink container is mounted; wherein the ink container is mounted into, or released from, the holder by means of engaging the latching claw of an elastic, operational latch lever, which is disposed on the container, on the surface opposite to the surface on which the projection is disposed, with the engagement portion of the holder, or disengaging them. It is characterized by comprising: a protective portion for covering, with no contact, the elastic, operational latch lever, on which the aforementioned latching claw is disposed; a bottom portion on which an absorbent member or a cap for sealing the peripheries of the aforementioned

delivery port; a recess for accommodating the projection; and an engagement portion which engages with the upper corner of the ink container, on the side of the aforementioned elastic, operational latch lever. Therefore, the present invention can offer reliable, effective, and comprehensive protection for the ink container, by means of protecting and/or using the projection member of the ink container.

From the standpoint of the operational improvement accomplished by the present invention, the present invention is characterized by the provision of a first ink container and a second ink container, which are integral with a color recording head which records image by means of ejecting the ink onto the recording medium; are removably mountable on the carriage, which is reciprocated along the surface of the aforementioned recording medium in order to scan the recording medium by the recording head; and can be held in the ink container holder capable of holding a plurality of ink containers correspondent to the number of the recording heads. It is also characterized in that the first and second ink containers are marked with first and second colors, respectively, and the corresponding ink container retaining portions of the ink container holder are marked with the first and second colors, respectively. With the provision of the above described structure

and/or color marks, it is possible to eliminate ink container installation error as well as other operational errors.

As seen from the standpoint of the operational improvement of the ink jet recording apparatus, the ink jet recording apparatus in accordance with the present invention, which records images by means of ejecting the ink onto the recording medium, is characterized by comprising: a reciprocatively supported carriage; a holder, which is integral with the ink jet recording head, and is mountable on the carriage; and ink containers, the bottom surface of which is provided with a delivery port for delivering the recording ink stored in the ink container, and which is mounted into, or demounted from, the holder by means of engaging the latching claw with the engagement portion of the holder in which the ink container is mounted; wherein the colors of the ink containers are different from each other. It is preferred that thee colors resemble the color of the carriage integrated with the apparatus, and the colors of the removably mountable ink containers are brighter than the carriage. Such a color scheme offers various advantages as will be described in the embodiments illustrated in Figures 19 and 27, in particular, when the mounting or demounting operation involves limited portions of the carriage or holder,

since the structure involves in mounting or demounting of the ink containers can be easily recognized by the colors, making it easier to mount or demount the containers.

These and other objects, features and advantages of the present invention will become more apparent upon a consideration of the following description of the preferred embodiments of the present invention taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of an embodiment of the ink jet recording apparatus in accordance with the present invention.

Figure 2 is a perspective view of the ink jet recording apparatus illustrated in Figure 1, which is in a case.

Figure 3 is a perspective view of the carriage of the ink jet recording apparatus illustrated in Figure 1.

Figure 4 is a perspective view of the head guide of the carriage illustrated in Figure 3, and its peripheries.

Figure 5 is a perspective view of a monochrome recording head mountable in the ink jet recording apparatus illustrated in Figure 1, being

connected with the ink container, and oriented to show the head terminal.

Figure 6 is a perspective view of the monochrome recording head cartridge mountable in the ink jet recording apparatus illustrated in Figure 1, being connected with the ink container, and oriented to show the side opposite to the side where the head terminal is located.

Figure 7 is a plan view of the bottom of the monochrome recording head cartridge mountable in the ink jet recording apparatus illustrated in Figure 1.

Figure 8 is an enlarged perspective view of the nozzle portion of the recording head cartridge illustrated in Figure 7.

Figure 9 is a perspective view depicting the first step for mounting the recording head cartridge into the ink jet recording apparatus illustrated in Figure 2.

Figure 10 is a perspective view depicting the second step for mounting the recording head cartridge into the ink jet recording apparatus illustrated in Figure 2.

Figure 11 is a plan view of the recording head cartridge illustrated in Figure 5.

Figure 12 is a sectional view of the recording head cartridge illustrated in Figure 11, at a sectional line A-A.

Figure 13 is a plan view of an ink container mountable in the recording head cartridge illustrated in FIgure 5.

Figure 14 is a sectional view of the ink container illustrated in Figure 13, at a sectional line B-B.

Figure 15 is a sectional view depicting how the ink delivery port of the ink container illustrated in Figure 14 is connected to a mono-color holder.

Figure 16 is a perspective view depicting the first step for mounting the ink container into the recording head cartridge.

Figure 17 is a perspective view depicting the second step for mounting the ink container into the recording head cartridge.

Figure 18 is a sectional view of an example of a recording head cartridge at a sectional line equivalent to sectional line A'-A' drawn across the recording head cartridge in Figure 11, wherein the mono-color holder of this head cartridge has a pop-up spring on its bottom wall.

Figure 19 is a perspective view of the carriage illustrated in Figure 3, and the recording head cartridge illustrated in Figure 6, wherein the cartridge is on the carriage.

Figure 20 is a perspective view depicting the color recording head cartridge mountable in the ink

jet recording apparatus illustrated in Figure 1, together with two ink containers to be welded to this cartridge.

Figure 21 is a plan view of the bottom of the color recording head cartridge illustrated in Figure 20.

Figure 22 is a plan view of the color recording head cartridge illustrated in Figure 20, wherein two ink containers are in the cartridge.

Figure 23 is a sectional view of Figure 22, at a sectional line D-D.

Figure 24 is a sectional view of Figure 22, at a sectional line E-E.

Figure 25 is a plan view of the bottom of the color ink container illustrated in Figure 20.

Figure 26 is a side view of the color ink container illustrated in Figure 20.

Figure 27 is a perspective view of the carriage illustrated in Figure 3, and the color recording head cartridge illustrated in Figure 22, wherein the cartridge is on the carriage.

Figure 28(a) is a perspective view of a container holder 60, which is integral with black-dedicated recording head BHD, and holds only the black ink container 30; and Figure 28(b) is a perspective view of a container holder 160, which is integral with a black-color recording head BCHD, and holds a black

ink container 130 and a color ink container 140.

Figures 29(a) and 29(b) are top and bottom views of the container holders 60 and 160, respectively.

Figure 30(a) is a perspective view of the black ink container 30, mainly showing the bottom thereof; Figure 30(b), a perspective view of the black ink container 130, mainly showing the bottom thereof; and Figure 30(c) is a perspective view of the color ink container 140, mainly showing the bottom thereof.

Figure 31(a) is a perspective view depicting the operation for removing the black ink container 130 as well as the protective member 200; Figure 31(b), a perspective view depicting the operation for removing the color ink container 140 as well as the protective member 201; and Figure 31(c) is a sectional view of the partial structure of the protective member.

Figure 32(a, b, c, d, e and f) are drawings of an embodiment of the black ink container 30, which give a left side view (a), a top view (b), a front view (c), a right side view (d), a further reduced projection (e) of the top view (b), the absorbing member having been removed, and a further reduced sectional view (f) at a sectional plane that includes the center line of the unidirectional ink delivery member, wherein the container measurement has been accurately (proportionally) reduced, and Figures 32(a,

c and d) are triangularly arranged around Figure 23(b).

Figure 33(a, b, c, d, e, f and g) are drawings of an embodiment of the black ink container 130: a left side view (a), a top view (b), a front view (c), a right side view (d),a bottom view (e), a sectional view (f) at a sectional plane that includes the center line of the unidirectional ink delivery member illustrated in (c), and a projection (g) of the top view (b), the absorbing member having been removed, wherein the container measurement has been accurately (proportionally) reduced, and drawings (a, d, c and e) are triangularly arranged around the drawing (b).

Figure 34(a, b, c, d, e and f) are drawings of an embodiment of the color ink container 160: a left side view (a), a top view (b), a front view (c), a right side view (d), a bottom view (e), and a sectional view (f) of the front view (c) at a sectional plane that includes the center line of the unidirectional ink delivery member illustrated in (c), wherein the container measurement has been accurately (proportionally) reduced, and drawings (a, d, c and e) are triangularly arranged around the top view (b).

Figure 35 is an enlarged projection of Figure 34(c), that is, the top view, in which the absorbing member has been removed.

Figure 36 is a conceptual drawing depicting the relationship among the various measurements of the ink container, which contributes to increase the ink delivery efficiency.

Figure 37 is a perspective view of the structure of the ink jet recording apparatus carriage, on which the container holders 60 and 160 illustrated in Figure 28 are mounted.

Figure 38 is a top view of the protective member 200 of the black ink container 130.

Figure 39 is a drawing of the packaged protective member 200 containing the black ink container 130, wherein (a) is a drawing as seen from the direction of an arrow mark A in Figure 38, and (b) is a drawing as seen from the direction of an arrow mark B in the drawing (a).

Figure 40 is a top view of the protective member 201 of the color ink container 140.

Figure 41 is a drawing of the packaged protective member 201 containing the color ink container 140, wherein (a) is a top view, and (b) is a side view.

Figure 42 is a drawing of the protective member 400 of the black ink container 300, wherein (a) is a top view, and (b) is a side view.

Figure 43 is a drawings of the packaged protective member 400 containing the black ink

container 30, wherein (a) is a top view, and (b) is a side view.

Figure 44 is a detailed drawing of the protective member 400 illustrated in Figures 42 and 43, wherein(a) is a partial sectional view; (b), an enlarged, partial view; and (c) is a partial sectional view depicting how the protective member 400 is engaged with the ink container.

Figure 45 is an explanatory drawing describing the first aspect of the present invention $h \leq H \leq 4h$.

Figure 46 is an explanatory drawing describing the fifth aspect of the present invention: the movement is no less than 0.1 mm and no more than 0.5 mm.

Figure 47 is an explanatory drawing describing the third aspect of the present invention: $0.3 \text{ mm} \leq \alpha \leq 0.8 \text{ mm}$.

Figure 48 is an explanatory drawing describing the fourth aspect of the present invention: $40 \text{ gf/mm}^2 \leq N \leq 80 \text{ gf/mm}^2$, wherein N is a contact pressure.

Figure 49 is an explanatory drawing describing the second aspect of the present invention: the distance is no more than 10 mm.

Figure 50 is a sectional view of the modification of the ink container holder and ink

container.

Figure 51 is a sectional view of further modification of the ink container holder and ink container.

Figure 52 is a sectional view of further modification of the ink container holder and ink container.

Figure 53 is a sectional view of further modification of the ink container holder and ink container.

Figure 54 is a sectional view of further modification of the ink container holder and ink container.

Figure 55 is a sectional view of further modification of the ink container holder and ink container.

Figure 56 is a perspective view of a modification of the ink container.

Figure 57 is a perspective view of another modification of the ink container.

Figure 58 is a perspective view of another modification of the ink container.

Figure 59 is a perspective view of another modification of the ink container.

Figure 60 is a plan view of another modification of the ink container.

Figure 61 is a sectional view of the ink

container illustrated in Figure 60, at a sectional line B-B.

Figure 62 is a sectional view of the ink container and mono-color holder, wherein the container is in the holder.

Figure 63 is a sectional view of the ink container and mono-color holder, wherein the latch claw of the ink container is off the holder.

Figure 64 is a perspective view of another embodiment of the ink container in accordance with the present invention.

Figure 65 is a sectional view of the ink container illustrated in Figure 64.

Figure 66 is en enlarged perspective view of the latch lever knob in the third embodiment of the ink container in accordance with the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinafter, the embodiments of the present invention will be described with reference to the drawings.

Figure 1 is a perspective view of an embodiment of the ink jet recording apparatus in accordance with the present invention. In the drawing, a recording head cartridge 1 is removably mounted on a carriage 2, which is supported on a guide

shaft 5 and a guide rail 12. The guide shaft 5 and guide rail 12 are fixed to a frame 4 at both ends, in parallel to each other, and the carriage 2 is slidable on these shafts 5 and 12 in the direction which is perpendicular to the direction in which recording medium P is conveyed, and also is parallel to the surface of recording medium P. A carriage 2 is connected to a part of a carriage driving belt 11 which is stretched around a drive pulley 13 and a rotatively supported follower pulley (unillustrated). A driver pulley 13 is fixed to the output shaft of a carriage drive motor 10. As the carriage driver motor 10 is driven, the carriage driver belt 11 is rotated, reciprocating the carriage in the aforementioned direction.

The recording head cartridge 1 is constituted of an ink container holder comprising: a nozzle portion 50 (Figure 5) as a recording head for ejecting the ink in response to a recording signal, that is, an electric signal for ejecting the ink; and a mono-color holder 60 (Figure 5) which removably holds the ink container 30 for storing the ink. The nozzle portion 50 is located at the bottom (bottom end portion of the drawing) of the recording head cartridge 1, from which the ink is ejected downward of the drawing. The recording signal is sent from a controller circuit to the nozzle portion, through a flexible cable 3

provided on the carriage 2. The controller circuit controls the operation of this ink jet recording apparatus. The flexible cable 3 is disposed in parallel to the moving direction of the carriage 2, and forms a loop as the carriage moves. The recording head cartridge 1 and carriage 2 will be described in detail at a later time.

The recording medium P is mounted on a pressure plate 8 rotatively supported on the frame 4 at both ends. The pressure plate 8 is under a pressure directed toward a pickup roller 9 by a pressing means (unillustrated). The recording medium P placed on the pressure plate 8 is pressed upon the pickup roller 9. As the pickup roller 9 is rotated in response to a sheet feed command, the recording medium P is fed out by the friction that occurs between the pickup roller 9 and recording medium P. The pressure plate 8 has separating means (unillustrated) such as a separating claw, which is employed in a conventional automatic sheet feeding apparatus; therefore, only a single recording medium P, that is, the topmost sheet, is fed out by the function of this separating means.

The recording medium P having been fed out by the pickup roller 9 is fed downward of the carriage 2, being held between a conveyer roller 6, which is supported by the frame 4 at both ends, and a pinch roller 7 provided on a base 14. The recording is made

on the recording medium P positioned in this manner. On the further downward side of the carriage 2, relative to the direction in which the recording medium P is conveyed, a sheet discharger roller 15 and a spur 16 are disposed, opposing each other, and the recording medium P having passed underneath the carriage 2 is held between the sheet discharger roller 15 and spur 16, and is subsequently discharged. The pickup roller 9, conveyer roller 6, and sheet discharger roller 15 are driven by a sheet feeder motor (unillustrated).

Hereinafter, the upstream side, relative to the recording medium P conveying direction, will be called a rear side, and the surface on the rear side will be called a back surface; the downstream side will be called a front side, the surface thereof being a front surface.

Figure 2 is a perspective view of the ink jet recording apparatus illustrated in Figure 1, wherein the apparatus is placed in a case. Referring to Figure 2, the outer shell is constituted of a bottom case 18 and a top case 17, and the ink jet recording apparatus illustrated in Figure 1 is placed in the shell.

At the rear side portion of the top case, a top cover 19 for covering the top case is attached. This top cover 19 can be freely opened or closed. The

top case 17 has an opening which is located adjacent to the pressure plate 8, and the opened top cover 19 serves as a tray to be used for setting the recording medium P on the pressure plate 8. The top case 17 has another opening which extends from its central portion to the front surface, and from this opening, the recording head cartridge 1 or the ink container 30 can be mounted or dismounted. Therefore, when the recording head cartridge 1 or the ink container 30 is replaced, the carriage 2 is moved to the central point of its moving range through a predetermined operation. On the front side of this opening for exchanging the recording head cartridge 1 or ink container 30, a head cover 20 is attached, which covers a part of the top portion of this opening, and constitutes a portion of the front surface. This head cover 20 is also freely opened or closed, but, when the recording head cartridge 1 or ink container 30 is not exchanged, it is left closed to protect the recording head cartridge.

Next, referring to Figure 3, the carriage 2 will be described. Figure 3 is a perspective view of the carriage 2 of the ink jet recording apparatus illustrated in Figure 1.

Generally, the carriage 2 has a configuration like a frame, and in its void, the recording head cartridge 1 (Figure 1) is mounted. On the back

surface of the carriage 2, two bearings 2a are integrally attached, through which a guide shaft 5 is put. On the front surface of the carriage 2, two guide rail holders 2b as holding means, and a stopper 2c for preventing the carriage deformation, are integrally mounted. The guide rail holders 2b are located on the side of a cable retainer 21, and the carriage deformation preventing stopper 2c is located on the side of a head guide 22. The guide rail holder 2b and carriage deformation preventing stopper 2c are disposed a predetermined distance away from each other, and are constituted of two members, which hold a guide rail 12 in the form of plate, and vertically project. As is evident from the above description, the carriage 2 is supported by two bearings 2a, the guide rail holder 2b, and the carriage deformation preventing stopper 2c. With this arrangement, the carriage 2 is supported in parallel to the base 14 (Figure 1), so that the distance between the nozzle portion 50 (Figure 5) of the recording head cartridge 1 mounted on the carriage 2, and the recording medium P (Figure 1), can be kept substantially stable.

However, the distance between the two members constituting the carriage deformation preventing stopper 2c is rendered larger than the distance between the two members constituting the guide rail holder 2b; therefore in practical terms, the carriage

2 is supported at three points excluding the carriage deformation preventing stopper 2c. This is due to the following factor. In consideration of the load applied by the sliding carriage 2, three supporting points, which are not in a straight line, are enough to support the carriage 2 in parallel to the base 4. Further, the provision of the carriage deformation preventing stopper 2c is for preventing the carriage 2 from being unnecessarily displaced or deformed by the load added to the guide rail holder 2b and bearings 2a when the recording head cartridge 1 is mounted on, or removed from, the carriage 2, so that operational troubles can be avoided. The reasons for disposing the carriage deformation preventing stopper 2c on the head guide 22 side is that, when the recording head cartridge 1 is mounted on, or removed from, the carriage 2, a certain amount of force is applied to this head guide 22.

The flexible cable 3 is routed through a predetermined path, and a cable terminal 3a attached to its end is fixed to the carriage 2, on the inner side of the right wall in the drawing. The cable terminal 3a comes in contact with the head terminal 53 of the recording head cartridge 1, establishing thereby an electrical connection for the recording head cartridge 1, when the recording head cartridge 1 is mounted on the carriage 2.

The cable retainer 21 is constituted of a bent plate member of electrically conductive material such as stainless steel. The top end constitutes a cover portion 21a extending further inward of the carriage 2 than the cable terminal 3a. Also, a part of the cable retainer 21 is in contact with the CND pattern of the flexible cable 3. In other words, the cable retainer 21 is grounded through the flexible cable 3. This arrangement is made so that the static electricity carried on the fingers or the like of the operator, the static electricity accumulated on the recording head cartridge 1, and the like, can be discharged to the GND, through the cable retainer 21, when an operator mounts the recording head cartridge 1 on the carriage 2, or removes it. With this arrangement, the aforementioned static electricity or the like is prevented from being discharging to the cable terminal 3a, preventing thereby the damage to the control circuit of this ink jet recording apparatus.

Since a portion of the cable retainer 21 constitutes the cover portion 21a, the able terminal 3a comes under the cover portion 21a; therefore, it becomes unlikely for the fingers or the like of the operator to touch the cable terminal 3a. As a result, it becomes easier for the aforementioned static electricity or the like to be discharged to the cable

retainer 21, and in addition, the cable terminal 3a itself can be protected by the cover portion 21a.

On the carriage 2 surface on which the cable terminal 3a is located, two projection is 2d and 2e for positioning the head are integrally formed. The head positioning projection 2d is in the form of a square piller, and is located on the rear side of the cable terminal 3a. The other positioning projection 2e is in the form of a cylinder with a conic tip, and is located on the front side of the cable terminal 3a. When the recording head cartridge 1 is on the carriage 2, the head positioning projection 2d is in the head positioning notch 53a (Figure 5) of the recording head cartridge 1, and the other head positioning projection 2e is in the head positioning hole 53b (Figure 5) of the recording head cartridge 1, whereby the position of the recording head cartridge 1 on the carriage 2 is accurately fixed. As is evident from the above description, the head positioning projections 2d and 2c constitute the head positioning means of the carriage 2, and the head positioning notch 53a and head positioning hole 53b constitute the head positioning means of the recording head cartridge 1.

Also on the carriage 2, a contact spring 23 is disposed at a location facing the cable terminal 3a, and the head guide 22 formed of resin material is fixed to one end of the contact spring 23. In other

words the head guide 22 is elastically supported on the carriage 2. When the recording head cartridge 1 is on the carriage 2, the head guide 22 is in the head pressing portion 60b (Figure 6) of the recording head cartridge 1, and presses the recording head cartridge 1 toward the cable terminal 3a due to the force from the contact spring 23, as will be described later. The cable terminal 3a and head guide 22 are positioned to face directly to each other, so that the contact between the cable terminal 3a and head terminal 35 is guaranteed. Further, the head guide 22 plays the role of a guide when the recording head cartridge 1 is mounted on the carriage 2.

Referring to Figure 4, in this embodiment, a torsional coil spring of the double torsion type is employed as the contact spring 23, and two portions of the coil are supported by a supporting rod integrally formed on the carriage 2. A metallic shaft 24, which is supported on the carriage 2 at both ends, it held between the two end portions extending from each coiled portion. With this arrangement, the load imparted on the carriage 2 when a load is imparted to the contact spring 23 is dispersed to prevent the carriage 2 deformation. The pressure applied to the recording head cartridge 1 is set at approximately 2 kfg, so that, when the recording head cartridge 1 is mounted on the carriage 2, the cable terminal 3a and

head terminal 53 are reliably placed in contact with each other.

As described above, a portion of the cable retainer 21 constitutes the cover portion 21a, and the head guide 22 is located at the point directly facing the cable terminal 3a; therefore, when the recording head cartridge 1 is mounted on the carriage 2, the carriage 2 surface on the head terminal 53 side is placed under the cover portion 21a, and the recording head cartridge 1 is rotated about the edge of the cover portion 21a. As a result, it requires only a small space to mount the recording head cartridge 1 on the carriage 2, with the cover portion 21a serving as a guide.

Further, the cover portion 21a extends over the cable terminal 3a; therefore, if an attempt is made to amount the recording head cartridge 1 without placing the head terminal 35 side of the recording head cartridge 1, under the cover portion 21a, the base plate 51 or the like of the recording head cartridge 1 touches the cover portion 21a before it comes in contact with the cable terminal 3a, preventing thereby the recording head cartridge 1 from damaging the cable terminal 3a.

Next, the recording head cartridge 1 will be described. Figure 5 is a perspective view of the recording head cartridge 1 of the ink jet recording

apparatus illustrated in Figure 1, as seen from the direction from which the head terminal 53 can be seen. Figure 6 is a perspective view of the recording head cartridge 1 of the in jet recording apparatus illustrated in Figure 1, as seen from the direction from which the recording head cartridge 1 surface, opposite to the head terminal 35, can be seen. Figure 7 is a bottom view of the recording head cartridge 1 of the ink jet recording apparatus illustrated in Figure 1, and Figure 8 is an enlarged perspective view of the essential portions of the nozzle portion 50 of the recording head cartridge 1, illustrated in Figure 7.

This recording head cartridge 1 is a cartridge for monochrome printing. Referring to Figures 5 - 7, it integrally comprises the nozzle portion 50 for ejecting the ink, and the mono-color holder 60. The mono-color holder is a box shaped holder, and its top surface has an opening. In the internal space of the mono-color holder 60, the ink container 30 containing monochromatic ink is removably mounted.

Referring to Figure 8, an enlarged drawing, the nozzle portion 50 comprises a base plate 51 formed of metallic material such aluminum, and a grooved member 52. The grooved member has various grooves for forming a plurality of liquid passages 50d and a

common liquid chamber 50c and is fixed to the base plate. On the ejection orifice surface 50a of the nozzle portion 50, which faces the recording medium P (Figure 1), a plurality of ejection orifices 50b are formed, constituting the opening ends of the plurality of ink passages 50d. On the base plate 51, electrothermal transducers (heat generating resistors or the like) for generating the energy to be used for ejecting the ink are disposed in correspondence to the aforementioned plurality of ink passages 50d, which are arranged at a predetermined pitch. The common liquid chamber 50c is connected to the ink container (Figure 5), and the ink is supplied to the common liquid chamber 50c from the ink container 30. Each electrothermal transducer 50e is electrically connected to the head terminal 53 through wiring (unillustrated).

The head terminal 53 is constituted of a piece of electrical substrate such as glass epoxy resin fixed to the base plate, and the wiring connected to the electrothermal transducer 50e is also connected to the head terminal 53 using the wire bonding means. Referring to Figure 7, the base plate 51 is tilted one to four degrees, relative to the recording medium P conveying direction; therefore, the line formed by the ejection orifices 50b is also tilted one to four degrees, relative to the recording

medium P conveying direction.

The ink, which is temporarily stored in the common liquid chamber 50c after having been supplied thereto from the ink container, enters the liquid passage 50d due to the capillarity, and forms a meniscus at the ejection orifice 50b. This meniscus keeps the liquid passage filled with the ink. Under this condition, power is supplied to the electrothermal transducer 50c in response to the recording signal transmitted to the head terminal 53, and the electrothermal transducer 50e generates heat. Then, the ink on the ink electrothermal transducer 50e is suddenly heated to cause the film-boiling, and develops bubbles in the liquid passage 50d. As these bubbles expand, the ink is ejected from the ejection orifices 50b. In the above description, the electrothermal transducer 50c was quoted as the energy generating element, but the energy generating element is not limited to the electrothermal transducer 50c. Instead, a piezoelectric element, which generates mechanical energy capable of instantly applying the ejection pressure to the ink, may be employed.

Also on the base plate 51, a head positioning notch 53a with which the head positioning projection 2d in the form of a square piller engages, and a head positioning hole 53b, with which the cylindrical head positioning projection 2e engages, and formed in

correspondence to the locations of the head positioning projections 2d and 2e of the carriage 2 (Figure 3), respectively.

The base plate 51 is fixed to one of the lateral walls of the mono-color holder 60, using the thermal welding, the ultrasonic welding, or the like welding method. On the upper surface of the mono-color holder 60, a stepped portion 60a is formed at the end portion, on the side of the base plate 51; in other words, this portion is one step lower than the other portions. When the recording head cartridge 1 is mounted on the carriage 2, the recording head cartridge 1 can be easily positioned with substantial accuracy, by means of placing the top surface of this stepped portion 60a under the cover portion 21a (Figure 3) of the cable retainer 21.

As for the mechanism for mounting the recording head cartridge 1 on the carriage 2, or removing it, a head pressing portion 60b and a head mounting-dismounting tab 60c, are formed on the mono-color holder 60, on the outward facing surface of the lateral wall located on the opposite side of the base plate 51. The head pressing portion 60b is a head fixing portion, which is held by the head guide 22 (Figure 3) of the carriage 2 when the recording head cartridge 1 is mounted on the carriage 2. The head mounting dismounting tab 60c is a tab to be used to

mount the recording head cartridge 1 on the carriage 2, or remove it. The head pressing portion 60b is a recessed portion formed on the mono-color holder 60, on the wall opposite to the base plate 51, extending from the bottom edge of the surface to the top edge thereof. The top end portion of the head pressing portion 60b constitutes a head guide engaging portion 64, which is further recessed, and when the recording head cartridge 1 is mounted on the carriage 2, the head guide 22 of the carriage 2 is engaged with this head guide engaging portion 64. As the head guide 22 engages with the head guide engaging portion 64 the recording head cartridge 1 is accurately positioned and fixed on the carriage 2. The head mounting-dismounting tab 60c is located on the front side of the recording head cartridge 1 in the drawing, that is, on the surface where the head pressing portion 60b is formed, at the top portion of the area farthest away from the head pressing portion 60b. IT is provided to make it easier for the operator to remove the recording head cartridge 1 from the carriage 2; the operator can place a finger on the tab to pull up the recording head cartridge 1.

The head pressing portion 60b is formed in one of the recessed regions, and the head mounting-dismounting tab 60c is formed in the other. These recessed regions are recessed relative to the

neighboring (projecting) regions, which project due to the formation of a latch lever guide groove 60h (Figure 12). The latch lever guide groove 60h, which will be described later, constitutes the guide for a latch lever 32a. Therefore, the limited space available for the recording head cartridge 1 is effectively used; a minimum space is used to provide a head fixing portion which is held by the head guide 22, and also, the head mounting-dismounting tab to be used when the recording head cartridge 1 is removed from the carriage 2.

At this time, the operation for mounting the recording head cartridge 1 on the carriage 2, or removing it, will be described.

When the recording head cartridge 1 is mounted on the carriage 2, the recording head cartridge 1 is diagonally inserted in the direction of an arrow mark, with the base plate 51 (Figure 5) side being placed under the cover portion 21a of the cable retainer 21 disposed on the carriage 2, as shown in Figure 9. With this procedure, the upright surface of the stepped portion 60a (Figure 5) of the recording head cartridge 1 runs into the edge of the cover portion 21a, fixing the position of the recording head cartridge 1 with substantially accuracy.

Next, the recording head cartridge 1 is pushed downward as shown in Figure 10. At this time,

the slanted surface of the heat pressing portion 60b (Figure 6) of the recording head cartridge 1 is guided by the head guide 22 (Figure 3) of the carriage 2, whereby the recording head cartridge 1 is smoothly mounted on the carriage 2, with the head positioning projections 2d and 2e of the carriage 2 engaging with the head positioning notch 53a and head positioning hole 53b of the recording head cartridge 1. As the recording head cartridge 1 is completely mounted the head guide 22 engages with the head guide engaging portion 64 (Figure 6), whereby the position of the recording head cartridge 1 is fixed. Further, due to the pressure from the head guide 22, the head terminal 53 of the recording head cartridge 1 is pressed upon the cable terminal 3a of the carriage 2, assuring a reliable electrical connection between them.

When the recording head cartridge 1 is removed from the carriage 2, the head mounting-dismounting tab 60c of the recording head cartridge 1 is pulled upward. With this action, the engagement between the head guide 22 and head guide engaging portion 64 is broken, and as a result, the head pressing portion 60b climbs over the head guide 22.

As the head pressing portion 60b climbs over the head guide 22, the recording head cartridge 1 becomes tilted, with the head mounting-dismounting tab 60c side projecting from the carriage 2. Then, the

recording head cartridge 1 can be easily taken out of the carriage 2 by grasping the portion projecting from the carriage 2.

Further, the head mounting-dismounting tab 60c is located on the same surface as the head pressing portion 60b, at a point farthest away from the head pressing portion 60b; therefore, when the head mounting-dismounting tab 60c is pulled up to disengage the head guide engaging portion 64 from the head guide 22, a larger moment is generated. Therefore, the recording head cartridge 1 can be removed by a lessor force; it can be easily removed while being securely held. To sum up, in order to make it possible to remove the recording head cartridge 1 by a smaller force, the head pressing portion 60b is to be disposed on the rear side of the recording head cartridge 1, relative to the center line of the recording head cartridge 1 parallel to the moving direction of the carriage 2, and the head mounting-dismounting tab 60c is to be disposed at the edge of the front side, relative to the same.

Figure 11 is a plan view of the recording head cartridge 1 illustrated in Figure 5, and Figure 12 is a sectional view of the recording head cartridge 1 illustrated in Figure 11, at a sectional line A-A. Referring to Figures 11 and 12, the bottom wall of the mono-color holder 60 has an ink tapping tube 60d,

which projects from the bottom surface and an ink passage 60, one end of which opens up in this ink tapping tube 60d, and is connected to the common liquid chamber 50c (Figure 8) of the nozzle portion 50. Around the ink tapping tube 60d a sealing ring 61 composed of an elastic material such as rubber is fixed. Further, at the projection end of the ink tapping tube 60d, a filter 62 is attached to prevent foreign matter from being taken into the nozzle portion 50.

Also on the mono-color holder 60, an extended portion 60f is formed at both top ends, on the base plate 51 side, and a container projection guiding portion 60g, which is a semicircular recessed portion, is formed adjacent to the extended portion 60f. On the other hand, the latch lever guide groove 60h, which serves as the latch lever 32a (Figures 5 and 6) guide when the ink container 30 (Figures 5 and 6) is mounted, is formed on the internal surface of the mono-color holder 60 wall located opposite to the base plate 51. Further, a slanted surface 60k is formed at the edge where the bottom mono-color holder 60 wall and the base plate 51 side wall join.

At this time, the ink container 30 to be mounted in this recording head cartridge 1 will be described. Figure 13 is a plan view of the ink container 30 to be mounted in the recording head

cartridge 1 illustrated in Figure 5, and Figure 14 is a sectional view of the ink container 30 illustrated in Figure 13, at a sectional line B-B.

The ink container 30 comprises a container 32 for holding the ink, and a cover member 31 for covering and sealing the container 32. The cover member 31 has an air vent (unillustrated).

At the bottom portion of the container 32, an ink delivery port 32b is formed, into which the ink tapping tube 60d (Figure 12) of the mono-color holder 60 is inserted. Around the ink delivery port 32b, a cylindrical supporting portion 32c is erected. Before the ink container is mounted in the mono-color holder 60, its ink delivery port 32b remains sealed with a sealing member (unillustrated) to prevent ink leakage.

Within the container 32, an ink absorbing member 33 formed of sponge or the like material is stored, and the ink is absorbed and retained by this ink absorbing member 33. In the supporting portion 32c, an ink delivery member 35 constituted of a bundle of unidirectional fiber is inserted and supported, and the ink absorbing member 33 is airtightly placed in contact with the top end surface of the ink delivery member 35. The ink, having been absorbed and retained in the ink absorbing member 33, is led to the ink delivery port 32b by way of this ink delivery member 35. As the ink container 30 is mounted in the

mono-color holder 60, the ink tapping tube 60d of the mono-color holder 60 is inserted into the ink delivery port 32b, forming an ink path, and then, the ink is supplied to the nozzle portion 50 through the ink passage 60d. At this time, the seal ring 61 fitted around the ink delivery port 32b is airtightly pressed on the peripheries of the ink delivery port 32b, preventing ink leakage.

In order to keep the ink delivery port 32b and the aforementioned air vent connected with an air layer, ribs 34 are formed on the internal surfaces of the container 31 and cover member 31, at predetermined locations (in Figure 14, only the ribs 34 of the cover member 31 are illustrated), so that a predetermined amount of space is formed between the ink absorbing member 33 and the container walls, and between the ink absorbing member 33 and cover member 31; and also, a slit (unillustrated) for connecting the internal space of the container 32 to the outside is formed on the internal surface of the supporting member 32c. By means of connecting the internal space of the ink container 30 to the outside with the air layer, the ink is prevented from blowing out of the ink delivery port 32b or leaking therefrom when the sealing member sealing the ink delivery port 32d is peeled off. Further, even when the ambient temperature of the ink container 30 rises while recording, the ink within the

ink container 30 is not forced out. Further, the ink ceases to adhere to the internal walls of the container 32; therefore, it becomes unnecessary to be concerned about the ink leak from the ink delivery port 32 and air vent, and also, the ratio of the usable ink increases.

On the other hand, as for the external structure of the ink container 30, the container 32 integrally comprises a disengagement prevention claw 32d, which is a claw-like projection. This disengagement prevention claw 32d is located on the container surface, which comes in contact with the internal surface of the mono-color holder 60 wall on the base plate 51 side when the ink container 30 is mounted in the mono-color holder 60. It engages with a container disengagement prevention hole 60i (Figure 12) provided on the mono-color holder 60. It also serves as a guide when the ink container 30 is mounted in the mono-color holder 60, and also plays a role for holding the ink container 30 when the ink container 30 is in the mono-color holder 60.

At the container 32 edge where the bottom wall joins with the wall on which the disengagement prevention claw 32d is formed, a slanted surface 32f is formed. The angle and configuration of this slanted surface 32f are substantially the same as the slanted surface 60k (Figure 12) of the mono-color

holder 60.

On the opposite container 32 wall of the aforementioned container wall with the engagement prevention claw 32d, a latch lever 32 is integrally formed, the bottom portion of which is elastically supported. The latch lever 32a is extended upward in a manner to move away from the container 32 wall, and it engages with the latch lever guide groove 60h (Figures 11 and 12) of the mono-color holder 60. When the ink container 30 is in the mono-color holder 60, the latch lever 32a is used the pressure from the latch lever guide groove 60h, being bent in the direction of an arrow mark C indicated in Figure 14, and the latch claw 32e formed on the latch lever 32a is in the latch claw engagement hole 60j formed in the latch lever guide groove 60h. In this embodiment, the latch lever 32a is integrally formed on the container 32.

As for the structure of the cover member 31, a stepped portion 31a, which is one step lower than the top surface of the cover member 31, is formed on the cover member 31 top surface, at the disengagement prevention claw 31a side end. When the ink container 30 is mounted in the mono-color holder 60, the ink container 30 is to be inserted placing this stepped portion 31a under the extended portions 60f (Figures 11 and 12) of the mono-color holder 60, so that the

ink container 30 can be positioned with substantial accuracy. Also on the cover member 31, a container projection 31b is formed, which engages with the container projection guide 60g of the mono-color holder 60.

Next, the operation for mounting the ink container 30 in the mono-color holder 60, or removing it, will be described. When the ink container 30 is mounted in the mono-color holder 60, the sealing member sealing the ink delivery port 32b is first peeled. Then, the ink container 30 is diagonally inserted in the direction of an arrow, from the engagement prevention claw 32d side, as shown in Figure 16, placing the stepped portion 31a of the ink container 30 under the extended portion 60f of the mono-color holder 60, engaging the disengagement prevention claw 32d of the ink container 30 with the container disengagement prevention hole 60i (Figure 12) of the mono-color holder 60, so that the ink container 30 is positioned with substantial accuracy. Since the slanted surface 32f is formed on the ink container 30, it is easy to place the stepped portion 31a of the ink container 30 under the extended portion 60f of the mono-color holder 60; all that is needed is to insert the ink container 30, keeping this slanted surface 32f substantially in parallel to the bottom wall of the mono-color holder 60. Also, since the

mono-color holder 60 and ink container 30 are provided with the slant surfaces 60k and 32f, respectively, which match each other, a different type of ink container cannot be mounted in this mono-color holder 60, preventing a wrong ink container from being mounted.

Next, referring to Figure 17, the ink container 30 is pushed in downward, so that the latch lever 32a moves along the latch lever guide groove 60h (Figures 11 and 12). Then, the ink container 30 makes a substantially rotational movement about the ink container 30 portion having been already inserted in the mono-color holder 60. As a result, the latch lever 32a is forced into the mono-color holder 60, being bent inward by the latch lever guide groove 60h, and the latch claw 32e (Figure 14) of the latch lever 32a engages with the latch claw engagement hole 60j (Figure 12) of the mono-color holder 60, fixing the ink container 30 to the mono-color holder 60. Further, there are a sound and a feed of clicking at the moment the latch 32e engages with the latch claw engagement hole 60j, assuring the operator that the ink container 30 has been successfully mounted.

When dismounting the ink container 30 from the mono-color holder 60, the latch lever 32a is pushed inward, so that it becomes diengaged from the latch claw engagement hole 60j. Since the latch lever

32a is elastically supported at the bottom end, and is extended in the diagonally upward direction, it tries to restore the state illustrated in Figure 14, as soon as the engagement between the latch claw 32e and latch claw hole 60j is broken. Therefore, the bottom side surface of the latch lever 32a slides up along the latch lever guide 60h, automatically tilting the ink container 30, that is, automatically raising the latch lever 32a side of the ink container 30 out of the mono-color holder 60. Then, the ink container 30 can be easily dismounted from the mono-color holder 60 just by grasping the raised portion.

Since the ink container 30 is mounted on the mono-color holder 60, or dismounted, through the substantially rotational movement, it requires only a small space to do so. Further, when mounting, the stepped portion 31a is placed under the extended portion 60f of the mono-color holder 60, with the slanted surface 32f of the ink container 60 serving as the guide; therefore, the direction in which the ink container 30 is inserted into the mono-color holder 60 is regulated. Further, the container projection 31b is provided on the ink container 30, and also, the container projection guide portion 60g is provided on the mono-color holder 60; therefore, it is also regulated where in the mono-color holder 60 the ink container 30 is inserted, and the ink container 30 is

rotated substantially about the container projection 31b.

Therefore, the ink container 30 can be mounted without interfering with the filter 62 (Figures 11 and 12) of the mono-color holder 60, eliminating concern for the filter 62 damage which might occur when mounting the ink container 30. Further, since the ink container 30 is mounted into, or dismounted from, the mono-color holder 60, through the rotational movement, it requires only a small space to do so; therefore, the ink jet recording apparatus size can be further reduced.

In the embodiment described above, the ink container 30 is dismounted from the mono-color holder 60, using the phenomenon that the latch lever 32a side of the ink container 30 is raised by the resiliency of the latch lever 32a. In addition, to such usage of the latch lever 32a resiliency, a pop-up spring 68 as illustrated in Figure 18 may be provided as pressing means for pressing the other side (latch lever 32a side) of the ink container 30 bottom wall, so that the lath lever 32a side of the ink container 30 may be raised by the force of the pop-up spring 68. The pop-up spring 68 is a leaf spring fixed on the bottom wall of the internal space of the mono-color holder 60. Its free end extending from the nozzle portion 50 of the mono-color holder 60 toward the latch lever guide

groove 60h, is slightly curved upward. With the presence of this pop-up spring 68, the latch lever 32a side of the ink container 30 is lifted upward by the force of the pop-up spring 68 as soon as the latch claw 32e is disengaged from the latch claw engagement hole 60j. In this case, the ink container 30 is projected higher than it would be projected by the resiliency of the latch lever 32a alone; therefore, it is easier to remove the ink container 30.

In Figures 16 and 17, the steps for mounting the ink container 30 on the recording head cartridge 1 which is on the carriage 2 (Figure 2) are shown, but needless to say, the operation for mounting or dismounting the ink container 30 can be carried out even when the recording head cartridge 1 is on the carriage 2.

Figure 19 is a perspective view of the ink container 30, the recording head cartridge 1, and the carriage 2, wherein the ink container 30 is in the recording head cartridge 1, and the recording head cartridge 1 is on the carriage 2. As is evident from Figure 19, the latch lever 32a, which is handled when the ink container 30 is mounted or dismounted, and the head mounting-dismounting tab 60c, which is handled when the recording head cartridge 1 is mounted or dismounted, are located on the same side, relative to the moving direction of the carriage 2. Therefore,

the operator can easily recognize the different portions to be manipulated; in other words, operational consistency is realized, improving thereby operational efficiency. In addition, a very compact and logically manipulatable portion can be provided in terms of design. Further, when mounting or dismounting the ink container 30 or recording head cartridge 1, the ink container 30 or recording head cartridge 1 manipulating space for the operator is required only on the side where the latch lever 32a and head mounting-dismounting tab 60c are located; therefore, the ink container 30 and/or recording head cartridge 1 can be mounted or dismounted at an optional carriage 2 location, as long as the location satisfies the aforementioned space requirement.

The latch lever 32a and head mounting-dismounting tab 60c are disposed adjacent to each other, but the operation for removing the ink container 30 is an operation to push the latch lever 32a in the inward direction, and the operation for removing the recording head cartridge 1 is an operation to pulling up the head mounting-dismounting tab 60c; therefore, an erroneous operation can be avoided because of the operational difference. Further, the latch lever 32a and head mounting-dismounting tab 60c are positioned at different levels; therefore, their functional difference can be

easily recognized. In this case, comparing the mounting-demounting frequency of the ink container 30 with that of the recording head cartridge 1, the mounting-demounting frequency of the ink container 30 is higher; therefore, the head portion (where the operator places a finger) of the latch lever 32a is positioned above the head mounting-demounting tab 60c, in consideration of operational convenience.

In the embodiment described above, a mono-color recording head cartridge is employed, but a color recording head cartridge may be employed. In another embodiment of the present invention, the latter is employed.

Figure 20 is a perspective view of a color recording head cartridge to be mounted in the ink jet recording apparatus illustrated in Figure 1, and two ink containers to be mounted in this recording head. This color recording head cartridge 10 is structured to removably accommodate a black ink container 130 for storing black ink, and color ink container 140 for storing three color inks; yellow, magenta, and cyan inks, and ejects four inks of different colors. Therefore, the orifices of the nozzle portion 50 are also divided into four groups corresponding to the four inks of different color; black ink ejection orifice group 150B, yellow ink ejection orifice group 150Y, magnet ink ejection orifice group 150M, and cyan

ink ejection orifice group 150C. Further, in order to partition the ink container 130 space from the ink container 140 space, a partitioning plate 165 is integrally formed on the bottom wall of the color holder 160.

As for the base plate 151 and head terminal 153, components common to the monochrome recording head cartridge 1 (Figure 5) and color recording head cartridge 101 are employed. The external configuration of the color holder 160 is substantially the same as the mono-color holder 60 (Figure 5), through they differ in details. In particular, the configurations of the color recording head cartridge 10 portions which face the internal surface of the carriage 2 wall, and the position of a head mounting-dismounting tab 160c, where a finger is placed when the recording head cartridge 101 is dismounted from the carriage 2, are the same as those of the monochrome recording head cartridge 1; therefore, this recording head cartridge 101 can be mounted on the same carriage 2, on which the monochrome recording head cartridge 1 is mounted. In other words, the user can optionally choose the monochrome recording head cartridge 1 or recording head cartridge 101 to use in the same ink jet recording apparatus.

Below, this recording head cartridge 101, and both of the ink containers 130 and 140, will be

described. However, the portions facing the internal surface of the carriage 2 wall will be omitted from the description since they are the same as those of the monochrome recording head cartridge 1.

Figure 22 is a plan view of the recording head cartridge 101 illustrated in Figure 20, in which two ink containers 130 and 140 are in the cartridge 101. Figure 23 is a section of Figure 22, at a sectional line D-D, and Figure 24 is a section of Figure 22, at a sectional line E-E.

Referring to Figure 22, the black ink container 130 and color ink container 140 are mounted side by side on the color holder 160. The configuration formed by the combination of the black ink container 130 and color ink container 140 is substantially the same as the configuration of the monochrome ink container 30 (Figure 30) alone.

Referring to Figure 23, the black ink container 130 comprises a container 132 for storing the black ink, and a cover member 131 for covering and sealing the container 132. The cover member 131 has an air vent.

At the bottom portion of the container 132, an ink delivery port 132b is formed, into which the black ink tapping tube 160d (Figure 12) of the color holder 60 is inserted. Around the ink delivery port 132b, a cylindrical supporting portion 132c is

erected. Before the container 132 is mounted in the color holder 160, the ink delivery port 132b remains sealed with a sealing member (unillustrated) to prevent ink leakage.

Within the container 132, an ink absorbing member 133 is stored, and the black ink is absorbed and retained by this ink absorbing member 133. In the supporting portion 132c, an ink delivery member 135 constituted of a bundle of unidirectional fiber, is inserted and supported, and the ink absorbing member 133 is airtightly placed in contact with the top end surface of the ink delivery member 135. The ink, having been absorbed and retained in the ink absorbing member 133, is led to the ink delivery port 132b by way of this ink delivery member 135. As the black ink container 130 is mounted in the color holder 160, the ink tapping tube 160d of the color holder 160 is inserted into the ink delivery port 132b, forming an ink path, and then, the ink is supplied to the black ink ejection orifice group 150B (Figure 21) of the nozzle portion 150 through the ink passage constituted of the color holder 160 and a liquid passage cover 166 (Figure 23 does not illustrate the path to the nozzle portion 150 because of the location of the sectional plane). At this time, the seal ring 161 fitted around the ink delivery port 132b is airtightly pressed on the peripheries of the ink delivery port 132b,

preventing ink leakage.

In order to keep the ink delivery port 132b and the aforementioned air vent 131b connected with an air layer, ribs 134 are formed on the internal surfaces of the container 131 and cover member 131, at predetermined locations (Figure 23 illustrate only the ribs 134 of the cover member 131), so that a predetermined amount of space is formed between the ink absorbing member 133 and the container 130 walls, and between the ink absorbing member 133 and cover member 131; and also, a slit (unillustrated) for connecting the internal space of the container 132 to the outside is formed on the internal surface of the supporting member 132c.

On the other hand, as for the external ink container 130 structure for mounting the black ink container 130 into the color holder 160, the container 132 integrally comprises a disengagement prevention claw 132d, which is located on the container surface, which comes in contact with the internal surface of the color holder 160 wall on the base plate 51 side when the black ink container 130 is mounted in the color holder 160. This disengagement prevention claw 132d engages with a cotainer disnegagement prevention hole 160i (Figure 12) provided on the color holder 160. It also serves as a guide when the black ink container 130 is mounted in the color holder 160, and

also plays a role for holding the black ink container 130 when the black ink container 130 is in the color holder 160. Also on the container 132, a latch lever 132a is integrally formed. It is located on the opposite surface of the surface with the disengagement prevention claw 132d, and its bottom end portion is elastically supported.

On the color holder 160, a latch lever guide groove 167 for the black ink container 130 is integrally formed corresponding to the location of the latch lever 132a. When the black ink container 130 is mounted in the color holder 160, the latch lever 132a is inserted along this latch lever guide groove 167. When the black ink container 130 is in the color holder 160, the latch lever 132a is under the pressure from the latch lever guide groove 167 being bent inward, and the latch claw 132e formed on the latch lever 132a is in the latch claw engagement hole 167a formed in the latch lever guide groove 160h.

Further, a slanted surface 160k similar to the one formed on the mono-color holder (Figure 12) is formed on this color holder 160, in the area where the black ink container 130 is mounted, and a slanted surface 132f is also formed on the black ink container 130, on the surface correspondent to the slanted surface 160k.

As for the structure of the cover member 131,

a stepped portion 131a, which is one step lower than the top surface of the cover member 131, is formed on the cover member 131 top surface, at the end portion of the disengagement prevention claw 131a side. Corresponding to this stepped portion 131a, an extended portion 160f similar to the extended portion 60f (Figure 11) of the mono-color holder 60 is formed on the color holder 160.

The black ink container 130 is mounted in, or dismounted from, the color holder 160 in the same manner as the mono-color ink container 30 is mounted or dismounted. That is, when the black ink container 130 is mounted in the color holder 160, the black ink container 130 is to be diagonally inserted, placing this stepped portion 131a under the black ink container 130 side extended portions 160f (Figures 22) of the color holder 160, into the location where the black ink container 130 is to be mounted, and the disengagement prevention claw 132d is hooked into the container disengagement prevention hole 160i of the color holder 160. Then, the black ink container 130 is pushed down, being rotated about the disengagement prevention claw 132d side thereof, so that the latch claw 132e of the latch lever 132a is engaged with the latch claw engagement hole 167a of the latch lever guide groove 167. When dismounting the black ink container 130, all that is needed is to push in the

latch lever 132a so that the latch claw 132e is disengaged from the latch claw engagement hole 167a.

The color ink container 140 has basically the same structure as the black ink container 130. Referring to Figure 24, it comprises a container 142 for storing three inks of different colors, and a cover member 141 for covering the container 142. When the color ink container 140 is mounted into the color holder 160, it is diagonally inserted so that a stepped portion 141a formed on the cover member 141, at the location equivalent to the location at which the stepped portion of the black ink container 130 is formed on the cover member 131 of the black ink container 130, is placed under the extended portion 160f (Figure 22) on the color ink container 140 side.

The internal space of the container 142 is partitioned into three spaces of a substantially equal volume, by two partitioning plates 142f placed in parallel to each other. These three spaces are aligned in the direction in which the color ink container 140 is inserted when the color ink container 140 is mounted in the color recording head cartridge 101. Each of these three spaces contains an ink absorbing member 143Y for absorbing and retaining yellow ink, an ink absorbing member 143M for absorbing and retaining magenta ink, and an ink absorbing member 143C for absorbing and retaining cyan ink,

respectively. Referring to the bottom view given in Figure 25, ink delivery ports 142bY, 142bM and 142bC are formed so as to open up in the corresponding spaces, and they are aligned substantially in parallel to the direction in which the color ink container 140 is inserted.

The structure of each space is the same as the structure of the black ink container 130; therefore, its description will be omitted. Further, the structure of the cover member 141 is also the same as the structure of the cover member of the black ink container 130, except that an air vent (unillustrated) is formed for each space, and the cover member 141 is structured to seal each space from the other spaces; therefore, its description will be omitted.

On the color holder 160, three ink tapping tubes 160d' (Figure 24 does not illustrate the magenta ink tapping tube due to the location of the sectional plane) are provided corresponding to the locations of the ink delivery ports 142bY, 142bM and 142C. The ink tapping tubes 160d' are in connection to the corresponding ejection orifice groups 150Y, 150M and 150C (Figure 21), through the ink passages constituted of the color holder 160 and a liquid passage cover 166. In Figure 24, only the ink passage from the yellow ink space to the nozzle portion 150 is shown due to the location of the sectional plane. Also, a

seal ring 161' is provided for each ink tapping tube 160d', but Figure 24 does not show the ink tapping tube 160d' for the magenta ink space.

On the other hand, as for the color ink container 140 structure pertaining to its installation into the color holder 160, the color holder 160 also has a latch lever 142a, a disengagement prevention claw 142d as well as the aforementioned stepped portion 141a, as the black ink container 130 does, which is illustrated by the side view given in Figure 26. Referring to Figure 24, the latch lever 142a engages with the latch lever guide groove 167' formed on the color holder 160, and when the color ink container 140 is in the color holder 160, the latch claw 142e formed on the latch lever 142a is engaged with a latch claw engagement hole 167a' formed on the latch lever guide groove 167'. Referring to Figure 26, the is prevention claw 142d is located on the bottom end portion of the opposite surface of the surface with the latch lever 142a, and corresponding to this location of the latch lever 142a, an ink container disengagement prevention hole (unillustrated), which this disengagement prevention claw 142d engages, is formed on the color holder 160.

Also referring to Figure 24, a slanted surface 160k', like the slanted surface formed on the mono-color holder 60 (Figure 12), is formed on the

color holder 160, in the area where the color ink container 140 is mounted, and a slanted surface 142g, which corresponds to the slanted surface 160k' is formed on the color ink container 140.

The operation for mounting the color ink container 140 into the color holder 160, or dismounting it, is similar to the mounting or dismounting operation for the black ink container 130. That is, when mounting, the disengagement prevention claw 142d side of the color ink container 140 is inserted into the color holder 160, and the color ink container 140 is rotated about the inserted portion, and when dismounting, the latch lever 142a is pushed in. In the case of the color ink container 140, the ink delivery ports 142bY, 142bM and 142bC are aligned in parallel to the color ink container 140 inserting direction; therefore, when the color ink container 140 is mounted in the color holder 160, they become engaged with the correspondent ink tapping tubes 160', sequentially, starting from the one located nearest to the disengagement prevention claw 142d. As a result, the color ink container 140 is smoothly and reliably mounted in the color recording head cartridge 101.

Further, a pop-up spring like the one illustrated in Figure 18 may be placed in the color holder 160 so that it is easier to remove the ink containers 130 and 140.

Figure 27 is a perspective view of the black ink container 130, color ink container 140, color recording head cartridge 101, and the carriage 2. In this drawing the ink containers 130 and 140 are in the color recording head cartridge 101, and the cartridge 101 is on the carriage 2. As is evident from Figure 27, the ink containers 130 and 140 are aligned in the direction perpendicular to the moving direction of the carriage 2; therefore, the latch lever 132a which is manipulated during the operation for mounting or dismounting the black ink container 130, the latch lever 142a which is manipulated during the operation for mounting or dismounting the color ink container 140, and the head mounting-dismounting tab 160c which is manipulated during the operation for mounting or dismounting the color recording head cartridge 101, are all on the same side, relative to the moving direction of the carriage 2. This arrangement not only improves the efficiency of the operation for mounting or dismounting the ink containers 130 and 140, and the color recording head cartridge 101, but also allows the structure to be very compact and logical in terms of design, as it does for the mono-color recording head cartridge 1 (Figure 9). In addition, the head portions of the latch levers 132a and 142a are aligned in a straight line; therefore, the available space is effectively used to reduce the

size of the color recording head cartridge 101. Further, as for the positional relationship between the latch levers 132a and 142a, and the head mounting-dismounting tab 160c, the levers 132a and 142a are positioned at a different level from the tab 160c; therefore, their functional difference can be easily recognized.

When the angles and configurations of the slanted surfaces 132g and 142g of the black ink container 130 and color ink container 140, respectively, are differentiated from each other, and the angles and configurations of the correspondent slanted surfaces 160k and 160k' of the color holder 160 are matched with those of the slanted surfaces 132g and 142g of the black ink container 130 and color ink container 140, respectively, the black ink container 130 and color ink container 140 are prevented from being erroneously mounted in the wrong side.

Next, referring to Figures 28 - 44, various structures and their relationship, which have not been described with reference to Figure 27 or prior drawings, will be described.

In these drawings, the aforementioned ink absorbing members 35 and 165 are constituted of fibrous material which is bundled so as to deliver the ink unidirectionally. They are used as ink delivery

members for unidirectionally delivering the ink. As is apparent from Figure 30, they are placed in the recessed portions formed in the bottom surfaces of the ink containers 30, 130 and 140, correspondingly, and their cross-sectional areas are different from each other. Referring to Figures 29 and 30, the leaf springs 68, 68C and 68B, which work on the corresponding ink containers during the mounting or dismounting operation, are fixed to thermally crimping members 202, 203 an 204 of the ink container holders 60 and 160. These thermally crimping members 202, 203 an 204 project into the ink container mounting spaces; therefore, recesses 202a, 202a, 203a, 203a and 204a are formed on the bottom surfaces of the corresponding ink containers 30, 130 and 140, in order to assure that the absorbing members of the ink containers are airtightly placed in contact with the filters BK, BK, Y, M and C of the corresponding ink containers holders.

The leaf springs 68, 68B and 68C are deformed as the ink containers are positioned in the holders, and their elastic resiliency works to push up the ink containers. This upward pushing force makes the aforementioned latch claws and disengagement claws engage with the holders. The reaction force from this upward force further stabilizes the engagement between the ink delivery ports, and the filters which slightly

project from the holder bottoms. At this time, referring to Figures 28a nd 37, the visual characteristic of each ink container will be described. As may be suspected from the aforementioned structures, in which the carriage, ink container holder, and one or two ink containers are packed into a small space, it is probable that it becomes impossible to know which lever should be manipulated to carry out a desired operation. Therefore, in this embodiment, not only are the configurations of the levers are varied, but also, the colors of the levers are differentiated from each other, the colors of the levers being the same as the correspondent ink containers, so that operational efficiency is improved. More specifically, the common carriage is given a blackish color (preferably, the same color as the main assembly of the recording apparatus, since the carriage is never removed), and the ink containers 30, 130 and 140 are given greyish, transparent or reddish, and whitish colors, respectively. As for the holders BHD and BCHD integral with the head, they may be different in color, but in this embodiment, they are given a greenish color. With such a color arrangement, the components to be mounted or dismounted can be identified using color difference; in other words, the lever to be operated can be visually identified.

Further, referring to Figure 30, projections X1 - X5 are provided on the correspondent ink containers, and referring to Figure 29, recesses Y1 - Y5 are provided on the ink container holders, at points correspondent to the projections X1 - X5. The projections are provided on the ink containers because when the ink containers are mounted into the ink holders, with the ink delivery port opening facing downward, the presence of the projections prevents the ink delivery port openings from directly contacting the ink container holders. With the above structure, it is possible to prevent the ink container bottom, around the like delivery ports, from directly contacting the container mounting surfaces, as well as to prevent the ink from adhering thereto.

As is evident from Figures 28 and 37, the carriage 2 is given a black triangular mark 206, and a yellow triangular mark 207, meaning "color", on the ink container holder mounting side. The same marks are placed on the ink containers, on the spots correspondent to the these triangular marks 206 and 207, respectively. The container 30 occupies the entire mounting space of the container holder 60; therefore, it is given both the black triangular mark 206a and yellow triangular mark 207a, whereas the ink containers 130 and 140, which are to be mounted in the color holder 160, are given the black triangular mark

206a and yellow triangular mark 207a, respectively, corresponding to the colors and mounting locations. The presence of the ink containers can be confirmed from these marks; in other words, the presence or absence, ink container type, and the like can be visually confirmed just by looking at the carriage. Referring to Figure 29(b), all of the filters seen at the ink delivery ports of the color ink container holder are displaced in the opposite direction of the rotational center. This is due to the following reason. That is, the amount of filter deformation which occurs when the ink container is mounted in the ink container holder can be reduced by displacing the filter in the opposite direction of the rotational center; therefore, the container can be more reliably mounted.

Figure 31 depicts a protective member for the ink container, and the structures related to the protective member. In this drawing, the protective member for the ink container 30 is not shown, but as long as its functions, configuration and the like are essentially the same as the color ink container, it is satisfactory. The protective members 200 and 201 are directly attached to the ink containers 130 and 140, and ink delivery port covering members 200e and 201e, as ink absorbing sheets or caps, make contact with the bottom surfaces of the ink containers 130 and 140,

respectively. This ink delivery port covering portion prevents unnecessary splashing of the ink; in particular, the covering portion for the color ink container 140 prevents mixing of the inks.

In essence, the protective member in this embodiments is a protective member (200, 201) which is to be engaged with such an ink container (130, 140) that comprises: a delivery portion, which is located on the bottom wall, and delivers the recording ink stored in itself; a projection, which is located on one of the lateral walls, and is inserted into the recess of the holder in which the ink container is mounted; and an elastic latch lever, which has a latch claw, and is located on the opposite lateral wall of the one with the projection, and that is mounted into the holder, or dismounted from its, by means of engaging the latch claw into the engagement portion of the holder, or disengaging them. It is characterized by comprising: a protective portion (200c 201c) which covers, in a non-contact manner, the peripheries of the manipulable elastic latch lever (132a, 142a) on which the aforementioned latch claw is located; a bottom surface portion with the absorbing member or cap (200e, 201e) for sealing the peripheries of the aforementioned ink delivery ports; a recessed portion (200f, 201f) for accommodating the aforementioned projection; and engagement portions (200a and 200b,

201a and 201b) which engage with the ink container, on the top corners (Ta, Tb) on the manipulable elastic latch lever side.

Figure 38 is a top view of the protective member 200 for the black ink container 130, and Figure 38 depicts the packaged protective member 200 containing the black ink container 130. Figure 39(a) is a side view of Figure 38 as seen from the direction of an arrow mark A, and Figure 39(b) is a side view of Figure 39(a) as seen from the direction of an arrow mark B. Figure 40 is a top view of the protective member 201 for the color ink container 140, and Figure 41 depicts the packaged protective member 201 containing the color ink container 140. Figures 41(a) and 41(b) are a top view and a side view, respectively.

Referring to Figures 39 and 41, during shipment or the like, the ink containers 130 and 140 are protected by the protective members 200 and 201, respectively, and in addition, they are packed and sealed in envelopes 390 and 410.

At this time, the protective portions 200c and 201c formed on the protective members 200 and 201, respectively, will be described. As shown in the drawings, they are tapered so that the top portion of the latch levers (142a in Figure 41; not shown in Figure 39), which are to be protected by the

protective members 200 and 201, are allowed to project slightly.

The reason for such an arrangement is that, when separating the protective member from the ink container, it is liable for the protective portions 200d and 201c to be grasped, whether the entire lever is tightly fitted in the protective portion, or loosely. If the protective portion is grasped when the entire latch is tightly fitted in the protective portion, the protective portion itself sometimes breaks, and if the protective portion is grasped when the entire latch lever is loosely fitted therein, the latch lever may be inadvertently hooked by a finger, and the latch lever itself may be broken. In either case, such undesirable accidents occurs when the protective member is hard to remove from the ink container.

In this embodiment, the protective portion is tapered to allow the top portion of the latch lever to project slightly, so that it is impossible to grasp the protective portion alone; therefore, occurrences of such undesirable incidents as described above are prevented.

Figure 42 illustrates the protective member of the black ink container 30, wherein (a) is a top view, and (b) is a side view. Figure 43 depicts the packaged protective member 400 containing the black

ink container 30, wherein (a) is a top view, and (b) is a side view. Figure 44 depicts in detail the ink delivery port of the protective member 400 depicted in Figures 42 and 43, wherein (a) is a partial section; (b), an enlarged section; and (c) is a partial section of the protective member 400 and ink container, depicting how two components are connected.

Also on the protective member 400, engagement portions 400a and 400b, a protective portion 400c, and a recessed portion 400f are formed, which are similar to those on the protective members 200 and 201. The protective portion 400c is also similar to those of the protective members 200 and 201 in that it is also formed to allow the latch lever 32a to project slightly when the latch lever is fitted in the protective portion 400c, and in that it is sealed in an enveloped when handled. The protective member 400 is different from the protective members 200 and 201 illustrated in Figure 31, only in that an O-ring 401 is provided on the ink delivery port covering portion since the ink container, with which the protective member 400 is engaged, is the black ink container 30, which has a large ink capacity.

It was previously described that the ink delivery port covering members 200e and 201e, as the ink absorbing sheets of caps, were formed on the protective members 200 and 201, on the portions which

come in contact with the ink container bottom, on the basis of the ink capacity of the ink container with which they are engaged (in this case, it is acceptable, needless to say, to paste the ink absorbing sheet onto the ink container itself, and place the ink delivery port covering member on the protective member). However, in the case of the ink container 30 which stores a large volume of the ink, the O-ring is used to seal more reliably.

Next, referring to Figure 44, the structure of the protective member 400 will be described.

As illustrated in Figure 44(a), a projection is formed on the protective members 400, at the location which corresponds to the ink delivery port area of the ink container 30, and an O-ring 401 is fitted around this projection. On the top surface of the O-ring 401, grooves 441 are provided to improve the sealing performance of the O-ring.

Figure 44(b), which is an enlarged view of the edge portion 442, shows how this O-ring 401 is attached to the protective member 400; after the O-ring 401 is fitted around the projection, the top of the projection is thermally deformed to retain the O-ring in a crimping manner.

Referring to Figure 44(c), the diameter ø of the projection illustrated in Figure 44(a) is substantially the same as the diameter of the ink

delivery port of the ink container 444 protected by the protective member. the height h of the projection is set to be such that, when the protective member is engaged with the ink container 444, the projection comes as close as possible to a compressed member 443, without touching it, which is placed within the ink container to absorb and retain the ink. More specifically, it is set to be no more than 0.2 mm. this is due to the following reason. That is, if the gap between the tip of the projection and the compressed member 442 is excessively large, the ink tends to accumulate in this gap when the ink container is dropped or when the like incident occurs, and the accumulated ink may lead to accidents; for example, the accumulated ink is liable to be splashed from the ink delivery port when the protective member is removed. This is particularly true with a large capacity ink container such as the ink container 30, since the large capacity ink container has a large ink delivery port.

In this embodiment, the height of the projection is set to be no more than 0.2 mm so that the ink is prevented from accumulating in the gap formed between the projection tip and compressed member 443; therefore, the aforementioned accident can be prevented.

Next, referring to Figures 32, 33 and 34, the

characteristic pertaining to the ink container configurations will be described. Each ink container comprises a manipulable elastic latch lever, which is located on one of the lateral walls, and has a latch claw. As for the distance C, which the latch claw travels when it clicks (hereinafter, a clicking amount C), it is 0.9 mm in the case of the ink container 130 (Figure 32(c), and is 0.7 mm in the case of the ink container 140 (Figure 34(c)). In either case, it is no more than 1 mm; the distance C for the ink container 130 (Figure 33) is not shown. Though Figure 32 does not illustrates how the latch claw engages with the ink container holder. Figure 33(f) and Figure 34(f) illustrate it; in either case, a separation distance TR, that is, the distance between the inward facing surface of the latch lever, and the container surface, on which the latch lever is located, is 2 mm for all containers.

If this clicking amount C is increased, the overall size of the container, as well as the size of the carriage on which the container is mounted, must be increased; therefore, the value of the clicking amount C is preferred to be no more than 1 mm. As for the value of the separation distance TR, it is necessary for this distance to be proportional to the clicking amount C, and also to be optimized; otherwise, the clicking amount C cannot be cleared,

and/or clicking itself cannot occur. In consideration of such a situation, this embodiment was designed so that the clicking amount C satisfies the following requirement: $3C \geq TR$ ($C = 0.7$); $2C \geq TR$ ($C = 0.9$). With such an arrangement, the latch lever reliably engages with a sound and feel of clicking, and also, the separation is simple and reliable. Further, it was discovered that the separating operation was reliable when the value of the TR is no less than 1.5 times the clicking amount C.

To sum up, the ink container in accordance with this embodiment comprises an ink delivery port, formed on the bottom wall for delivering the recording ink stored therein, and mounted into an ink container holder, or dismounted therefrom, by means of engaging the latch claw with the engagement portion of the holder in which the ink container is mounted, wherein the clicking amount C, which the latch claw travels to engage with the engagement portion, is no more than 1 mm, and the separation distance TR between the inward facing side of the projection tip and the container surface satisfies: $1.5C \leq TR \leq 3C$. With the employment of this structure, the ink capacity of the ink container can be maximized in the available space without complicating the structures of the holder and carriage, and also, space necessary for manipulating the latch or latch lever can be minimized, while

making the mounting or dismounting operation more reliable.

A more preferable condition is for the separation distance TR to satisfy: $2C \leq TR \leq 3C$.

Further, it was discovered that in the case of a single chamber ink container as illustrated in Figure 32(b), when the distance 211 between the outward facing surface of the manipulable elastic latch lever and the container lateral wall, on which the latch lever was anchored, was set to be no more than 10.0 mm (for example, 9.0 mm in Figure 32(b), and 8.8 mm in Figure 34(b)), the latch lever engaged with a distinct sound and feel of clicking, improving mounting or dismounting efficiency.

Further, referring to Figure 32(c), in order to minimize the container size, and improve operational efficiency, the manipulable tab 208 of the elastic latch lever is tapered. That is, the manipulable tab 208 surface (tapered surface 210) facing the lateral wall of the container is slanted in such a manner that the top portion of the manipulable tab 208 surface moves away from the lateral wall, at an angle which allows the tapered surface to be flatly placed in contact with the lateral wall of the container.

When the manipulable latch lever is placed on the lateral wall of the ink container as it is in this

embodiment, it is preferable that the lever is durable to withstand repeated manipulation. Such durability can be realized by constructing the latch lever as illustrated in Figure 32(c), that is, by means of bending the latch lever portion 209, adjacent to the latch claw, toward the lateral wall of the container. Needless to say, this structure is applied to each container as shown in Figure 33(c) or Figure 34(c). When the angle between this bent portion and the lateral wall is no more than 20 deg. (15 deg. for each container in this embodiment), the structure is more practical and durable.

When the manipulable elastic latch lever is formed of inexpensive material, the latch lever strength is reduced. As for the means for strengthening the structure of such a latch lever, it is preferable that the latch lever thickness at the longitudinal center line portion is increased in the direction of the bend.

When attention was paid to the correlation between the size reduction of the ink container itself and the ink delivery performance, it was discovered that the dimension of the ink retaining surrounding area of the ink delivery port as shown in Figure 36 affected, to a certain degree, the ink delivery performance in the gravity direction, This discovery was strictly limited to a flat ink container

comprising an ink delivery port located on the bottom wall, and an ink delivery member which is constituted of a bundle of unidirectional fiber, and is placed within the ink delivery port.

When the container height (thickness) SH from the surface F, which is the interface between the ink delivery member and ink absorbing member, was no more than 20 mm, the following characteristic manifested. Referring to Figure 36, 11 - 14 represent maximum distances from the periphery of the interface F to the corners of the ink container containing the ink. As is evident from the drawing, 11 - 14 are not equal; therefore, there is a concern in that the ink may not be uniformly delivered.

However, as long as the relationship between the distance 1, from the interface to the corner, and the SH, satisfies the following formula, at least in two directions, the ink container size could be reduced in a space efficient manner while maintaining preferable ink deliver performance:

$$SH \leq 1 \leq 2.5 \times SH$$

Referring to Figure 45, a reference numeral 1000 designates an ink absorbing member (sponge or the like). It practically fills the entire internal space of the flat ink container, including the surrounding area of the unidirectional ink delivery member 1002 of the ink delivery port region, and the space

thereabove. Reference numerals 1001 and 1003 designate guiding members which allow the ink delivery member 1002 to move. The ink delivery performance of the flat ink container is preferable when the ratio of the height H of the ink absorbing member portion, occupying the space above the ink delivery member 1002, to the h of the ink delivery member 1002, is within a predetermined range. More specifically, when the maximum and minimum values of this height H satisfy the following formula, the container offers a preferable ink delivery characteristic:

$$h \leq H \leq 4h$$

When H is no more than h, the ink cannot be sufficiently collected toward the ink delivery port, and when H exceeds 4h, the ink delivery performance itself does not deteriorate, but such a configuration cannot satisfy the requirement for a small and flat ink container.

Parenthetically, each ink container, the measurement of which is given Figure 32, 33 or 34, satisfies:

$h \leq H \leq 2h$ (Figure 32)

$1.45h = H$ (Figure 33)

$3.5h = H$ (Figure 34)

All of these ink containers satisfy: $h \leq H \leq 4h$; therefore, they can stably deliver the ink, and also, the unusable amount of the ink within the ink

container can be reduced compared to the conventional ink container.

Figure 46 is a conceptual drawing describing the amount of the unidirectional ink delivery member movement, that is, the distance β which the bottom surface of the ink delivery member 1002 moves upward from its location prior to the ink container installation, by being pushed by the ink tapping tube when the ink container is mounted in the holder. The ink absorbing member 1000 is also affected by this movement; it is compressed by +β. When the amount of compression is too small, the ink absorbing member and unidirectional fiber bundle do not make satisfactory contact, but when excessively large, the capillarity of the ink absorbing member becomes larger than that of unidirectional fiber bundle, failing to deliver a sufficient amount of the ink. In either case, the ink container cannot offer a satisfactory ink delivery performance.

The ink container can offer a referable ink delivery performance when β satisfies the following requirement:

$$0.1 \text{ mm} \leq \beta \leq 0.5 \text{ mm}$$

For example, in the case of the ink container illustrated in Figure 33, 34 or 35, the distance β which the bottom surface of the ink delivery member 1002 moves when the ink container is mounted in the

holder as illustrated in Figure 28 is 0.3 mm for all three containers, which satisfies the aforementioned condition; therefore, local contact failure between the absorbing member 1000 and ink delivery member 1002 as illustrated in Figure 45 can be reliably prevented, and the ink absorbing member is not compressed excessively. As a result, the ink distribution within the ink absorbing member is not affected unnecessarily.

Referring to Figure 47, a reference numeral 1004 designates the ink container surface on which a seal ring 61 is placed, and a Greek reference α designates the distance from the surface 1004 to the location of the bottom surface of the ink delivery member prior to the ink container installation. The distance α is preferred to satisfy the following predetermined condition:

$$0.3 \text{ mm} \leq \alpha \leq 0.8 \text{ mm}$$

When this condition is satisfied, the leaked ink can be satisfactorily disposed with the absorbing member placed in the cap (protective member) 200, even if an unexpected situation forces the ink to leak from the ink delivery port while the ink container is in storage. If the distance α is excessively small, the ink delivery member 1002 is liable to be excessively exposed to the outside, inviting the adhesion of foreign matter. In the case of the ink container in

Figure 33, 34 or 35, the distance α is 0.5 mm, 0.4 mm and 0.6 mm, correspondingly.

When the contact pressure N, with which the ink tapping tube 60d (160d) on the holder side is pressed onto the filter 62 placed at the end portion of the aforementioned unidirectional ink delivery member 1002, satisfies the following predetermined condition, the ink container can offer a preferable ink delivery performance, and also, ink consumption can be improved:

$$40 \text{ gf/mm}^2 \leq N \leq 80 \text{ gf/mm}^2$$

When the contact pressure N is too small, the flow of the ink from the ink container to the recording head is liable to be interrupted, whereas, when it is too much, the unidirectional ink delivery member excessively compresses the ink absorbing member, changing the capillary structure of the ink absorbing member into such a structure that interferes with the ink flow. When the ink containers illustrated in Figure 32, 33 and 34 are mounted in the holder illustrated in Figure 28, the contact pressures N maintained by the aforementioned latching structure are 56 gf/mm^2, 69 gf/mm^2 and 66 gf/mm^2 for both containers, correspondingly, which can offer the above effects. Practically speaking, it is more preferable for the contact pressure N to be no less than 50 gf/mm^2 and no more than 56 gf/mm^2 as it is in this

embodiment.

Figure 49 is an explanatory drawing for describing one of the conditions for maintaining a preferable ink delivery performance. In the drawing, alphabetic references LX and LO designate perpendiculars drawn from the centers O4 of the ink delivery port of the ink container and the center O3 of the area where the filter located at the ink tapping tube of the head makes contact, to the imaginary line connecting the centers O1 and O2 of the acting portions of the opposing walls of the ink container, and MX designates the maximum distance from the ink delivery portion to the imaginary line (in the case of the aforementioned ink container illustrated in Figure 32(e), 33(g) or 34 (c), the imaginary line is equivalent to the line connecting the center of the latch portion and the center of the claw).

It is preferable that a least one of the distances represented by the perpendiculars LX and LO, respectively, and the maximum distance MX, more preferably, all of these distances, are no more than 10 mm. When this condition is satisfied, the reaction from the force which works on the surface AF and BF during the installation of the ink container effectively works to press the ink delivery portion, and the ink tapping tube of the head side, against each other, assuring thereby satisfactory connection

between the two components. When this condition is to satisfied, the reaction force sometimes fails to join satisfactorily the ink delivery port of the ink container, and the ink tapping tube of the head. In addition to this dimensional condition, the ink delivery port is preferred to be on the aforementioned imaginary line as depicted in Figure 32 or 33.

More specifically, with the latching portion being in place for a recording operation, the distance from the center in Figure 32 is 1 mm, the maximum being 6 mm, and the ink delivery port is on the imaginary line. Also in Figure 33, the distance from the center is 1 mm, the maximum being 6 mm, and the ink delivery port is on the imaginary line. Further, in Figure 34, the distances from the centers of the ink delivery ports Y, M and C are 2.5 mm, 7.0 mm, and 7.0 mm, the maximum being 4.5 mm, 9.0 mm and 9.0 mm, correspondingly. In the case of this second aspect of the present invention, the internal structure of the ink delivery port is optional, and the same effects can be obtained with the absorbing member alone. When these numerical conditions are synergistically satisfied, the ink is more preferably delivered.

Figure 50 and the rest of the drawings depict the modifications of the ink container holder and ink container, as well as the methods for mounting these modified ink containers in the modified ink container

holders.

In the case of the modification example illustrated in Figure 50, the ink container in the holder does not have the latching member or the latching claw; the ink container is held in the ink holder, with the use of a cover member 1005, the top wall of which is warped in the direction to press the ink container. The cover member has engagement portions 1005b and 1005a, which engage with an overhang portion 60f and an engagement hole, respectively. When the ink container is mounted, these portions engage each other, and the warped portion presses the ink container.

With the provision of the above structure, the ink container can be simply and reliably mounted without forming the claw portion and projection on the ink container itself.

In the case of the modification example illustrated in Figure 51, the cover member itself does not presses the ink container. Instead, the ink container is pressed by a spring 1007 placed between the cover member 1006 and ink container. Also in this example, the engagement portions 1006a and 1006b engage with the ink container holder, and the ink container is reliably held down by the spring 1007.

In the case of the modification illustrated in Figure 52, only the claw portion is formed on the

ink container, and the latching member is replaced with a pressing member 1008 which engages with the ink container holder. When the ink container is in the holder as illustrated in the drawing, the pressing member 1008 holds one end of the ink container, whereby the ink container is stabilized in the holder.

In the case of the example illustrated in Figure 53, the ink container is cut away by a small piece, at the top corner portion opposite to the claw side, and a stopper 1009 composed of elastic material is inserted into the cutaway portion, to stabilize the ink container.

In the case of the example illustrated in Figure 54, the ink container is held by a retainer 1010 like the protective member 400 illustrated in Figure 42.

In the case of the example illustrated in Figure 55, neither the latching portion nor the claw portion is formed on the ink container, but instead, a recessed portion 1013 is formed on the lateral surfaces. When the ink container is in the holder, the ink container is stabilized by an elastic member 1011 pinched between the surfaces of the ink holder and recessed portion.

In Figures 56 - 59, further modifications of the ink container are illustrated. Their descriptions will be given below.

The ink container illustrated in Figure 56 is provided with a recess 1014, which is located in the area toward which the latching portion is bent. This arrangement improves operational efficiency when mounting the ink container.

The ink container illustrated in Figure 57 has cutaway portions 1016 and 1017, on the front surface, relative to the inserting direction, so that it is easier to insert the ink container. Though this structure reduces the ink capacity, it improves operational efficiency when mounting the ink container.

In the case of the ink container illustrated in Figure 58, projections 1018 and 1019 are provided, which engage with the overhang portion when the ink container is mounted in the ink container holder with the overhang portion. The projections 1018 and 1019 come in contact with the bottom surface of the overhang portion, by the top surface of the portion projecting in the inserting direction. The top surface has two upward projections, which serve as stoppers for positioning the ink container.

Figure 59 depicts an ink container 1020, which has nothing but a claw portion like the one illustrated in Figure 54.

Below, more structures for mounting the ink container will be described.

Figure 60 depicts an ink container, to which a differently structured latch lever is applied. Figures 61 is a sectional view of the ink container illustrated in Figure 60.

This ink container 30 is a modification of the ink container depicted in Figure 14. It integrally comprises a latch lever 32a, the top end of which is elastically supported on a cover member 31, at the top end portion opposite to a disengagement prevention claw 32d. This latch lever 32a is slanted in the down and outward direction, and engages with the latch lever accommodating (guide) groove 60h of the mono-color holder 60. When the ink container 30 is in the mono-color holder 60, the latch lever 32a is under the pressure from the latch lever guide portion 60m, that is, the top end portion of the latch lever accommodating groove 60h, being bent in the direction indicated by an arrow mark C in Figure 14, and a latch claw 32e formed at the bottom end portion of the latch lever 32a is engaged with the latch claw engagement hole 60j formed in the latch lever accommodating groove 60h. Further, the latch lever 32a integrally comprises a latch lever knob 32g, which is a projection to be used for manipulating the latch lever 32. In this embodiment, the latch lever 32a is integrally formed on the cover member 31.

On the top surface of the cover member 31, a

stepped portion 31a, which is one step lower than the top surface of the cover member 31, is formed at the end portion on the disengagement prevention claw 32d side. When mounting the ink container 30 in the mono-color holder 60, the ink container 30 is insert in such a manner as to place this stepped portion 31a under the overhang portions 60f of the mono-color holder 60 (Figures 11 and 12), so that the ink container position is fixed with substantial accuracy. Also, an ink container projection 32b, which engages with the ink container projection guide portion 60g of the mono-color holder 60, is formed on the ink container 60.

Figure 62 is a sectional view of the mono-color holder 60, and the ink container 30 in the holder 60. In this drawing, the internal structure of the ink container 30 is omitted.

When the ink container 30 is in the holder 60, the disengagement prevention claw 32d and ink container disengagement prevention hole 60i are engaged, and also, the latch claw 32e and latch claw engagement hole 60j are engaged. Therefore, the ink container 30 is pressed down (in the direction of an arrow), compressing the seal ring 61 by the bottom surface. As a result, the filter 62 is pressed against the ink absorbing member 35, and the ink container 30 is airtightly connected to the mono-color

holder 60, eliminating the concern for the air introduction through the joint. Therefore, a reliable recording performance can be assured. In addition, the ink leak and ink evaporation from the joint can be also prevented; therefore, it is possible to provide a highly reliable recording head cartridge.

Next, referring to Figures 62 and 63, how the ink container 30 is removed from the mono-color holder 60 will be described.

When removing the ink container 30 from the mono-color holder 60, the latch lever 32a is pushed in by depressing the latch lever knob 32g, so that the engagement between the latch claw 32e and latch claw engagement hole 60j is broken. The latch lever 32a is elastically supported by the top end portion, and also is slanted in the down and outward direction of the ink container 30; therefore, as the latch claw 32e is disengaged from the latch claw engagement hole 60j, the latch claw 32e tries restore itself to the state illustrated in Figure 61. Consequently, the latch claw 32e slides up along the latch lever guide portion 60m, automatically raising the latch lever 32a side of the ink container 30, and thereby, tilting the ink container 30. In this state, the ink container 30 can be easily dismounted from the mono-color holder 60 just by grasping the raised portion.

In this case, the amount of the ink container

30 projection from the mono-color holder is determined by the configuration of the latch lever 33e. In this embodiment, after the latch claw 32e is disengaged from the latch claw engagement hole 60j, the tip of the latch lever 32a and the latch lever guide portion 60 are in contact with each other as shown in Figure 63; therefore, the amount of the projection is substantially equivalent to the distance L between the latch claw 32e and the tip of the latch lever 32a. This distance L is 4 mm in this embodiment. However, according to the experiments by the inventors of the present invention, it was rather difficult to grasp the raised portion unless the distance L is no less than 3 mm. When the amount of the projection is large, the ink container 30 restores itself to the state illustrated in Figure 63 if the engagement between the latch claw 32e and latch claw engagement hole 60j is incomplete when the ink container 30 is mounted in mono-color holder 60; therefore, it is possible to determine visually whether or not the ink container 30 is properly mounted, preventing a mounting error.

Figures 64 and 65 show further embodiments of the recording head cartridge mountable on the carriage illustrated in Figure 3. Figure 64 is a perspective view thereof, and Figure 65 is a sectional view thereof.

In this embodiment, the configurations of a latch lever 532a and latch lever guide portion 560m are different from those of the first embodiment. That is, the latch claw 532e of the latch lever 532a is formed to face inward, and engages with the latch claw engagement hole 560j in the inward direction. Further, the latch lever knob 532g extends upward. On the other hand, the tapered portion of the latch lever guide portion 560m is on the outward facing surface.

In this embodiment, the steps for mounting the ink container 530 into the mono-color holder 560 are the same as those of the first embodiment; therefore, only the steps for dismounting the ink container 530 from the mono-color holder 560 will be described.

In order to remove the ink container 530 from the mono-color holder 560, first, the top end portion of the latch lever knob 532g is pushed in (in the direction of an arrow mark in the drawing). With this action, the latch claw 532e is bent outward due to the principle of leverage, and disengaged from the latch claw engagement hole 560j. Then, the end portion of the latch claw 532e slides up along the tapered surface of the latch lever guide portion 560m, causing the ink container 530 to project from the mono-color holder 60. At this point, the ink container 530 can be easily dismounted from the mono-color holder 560 by

grasping this projection portion as described in the first embodiment.

In this embodiment, after the latch claw 32e is disengaged from the latch claw engagement hole 560j, the tip of the latch lever 532a is in contact with the latch lever guide portion 560m, though not illustrated. Therefore, the amount of the ink container 530 projection is determined by the distance L between the latch claw 532e and the tip of the latch lever 532a.

Figure 66 illustrates the modified configuration of the ink container latch lever. The latch lever knob portion 632g of the latch lever 632a depicted in Figure 66(a) is constituted of two knobs, like a square piller, disposed with a predetermined distance. In the case of the latch lever knob portion 732g of the latch lever 752a illustrated in Figure 66(b), a through hole is cut at the base portion, in the middle. When the latch lever knob portions 632g and 732g are given such a configuration that has a gap at the base, between their piller-like portions, it is easy to simplify the structure of the mold to be used for forming the cover member integral with the latch lever 632a and 732a.

Since the present invention is structured as described above, it offers the following effects.

When the ink container in accordance with the

present invention is mounted, the slanted surface formed at the edge portion, where the bottom wall and one of the lateral walls join, is used to engage the claw-like projection, formed on the aforementioned lateral wall, into the disengagement prevention hole of the ink container holder, and also is used to engage the latch lever, supported elastically on another lateral wall opposite to the wall with the claw-like projection, with the engagement hole of the ink container holder; in other words, the ink container can be accurately positioned and held in the ink container holder, using the simple structure and through the simple operation. In addition, when mounting the ink container into the ink container holder or dismounting it, the ink container is rotated about the side with the projection; therefore, it can be mounted or dismounted using a smaller space.

A stepped portion to be placed under the overhang portion of the ink container holder is formed on the top surface of the ink container; therefore, the claw-like projection can be easily aligned with the engagement prevention hole.

The projection, which is to be engaged into the recessed portion of the ink container holder, is formed on the both lateral walls of the ink container, at the top end portion; therefore, the claw-like projection and disengagement prevention hole can be

easily aligned, and also, the latch claw can be easily engaged with the engagement hole.

The latch lever is supported at the bottom portion of the ink container, and slanted or bent in the up and outward direction; therefore, when the ink container is dismounted from the ink container holder, the latch lever side of the ink container rises following the inclined or curved surface of the latch lever, projecting from the ink container holder, making it easier to remove the ink container from the ink container holder.

When the colors of the inks stored within the ink container are different from each other, the ink delivery ports correspondent to these inks are aligned in the direction from one ink container end to the other end; therefore, when the ink container is mounted in the ink container holder, the ink delivery ports and the correspondent ink tapping means of the ink container holder are sequentially joined as the ink container is rotated, reliably connecting the two components.

When the ink container in accordance with the present invention is mounted in the ink container holder in accordance with the present invention, the ink container is inserted in such a manner as to placing the container under the overhang portion which partially covers the opening of the ink container

holder, so that the claw-like projection of the ink container is engaged with the disengagement prevention hole formed in one of the lateral walls of the ink container holder, and the latch lever of the ink container is engaged with the engagement hole formed in the opposite lateral wall; therefore, the ink container can be accurately positioned and retained, using the simple structure, and through the simple operation. In addition, when the ink container is mounted or dismounted, the ink container is rotated about the ink container lateral wall with the claw-like projection; therefore, the ink container can be mounted or dismounted using a smaller space.

A recessed portion, with which the projection formed on the ink container engages, is formed on both lateral walls of the ink container holder, at the top ends; therefore, when the ink container is mounted, it is regulated where in the ink container holder the ink container is to be mounted, making it easier to align the claw-like projection with the disengagement prevention hole.

A latch lever guide groove, with which the latch lever engages, is formed, and an engagement hole is formed in this latch lever guide groove; therefore, when the ink container is mounted, the latch lever is pushed in along the latch lever guide groove, causing the latch claw to engage easily with the engagement

hole. In addition, the latch lever is elastically supported at the bottom portion of the ink container, being slanted or bent in the up and outward direction; therefore when the ink container is removed, the latch lever side of the ink container rises along the slanted or curved surface of the latch lever, forcing the container to project from the ink container holder, and thereby, making it easier to remove the ink container.

Pressing means for pressing the latch lever side of the ink container bottom toward the opening of the ink container holder is provided on the bottom wall of the opening; therefore, when the latch claw is disengaged from the engagement hole, the ink container is projected more, making the ink container to be removed more easily.

When the ink container contains a plurality of inks of different colors, and the ink container and ink container holder comprises the corresponding number of ink deliver ports and ink tapping means, respectively, the ink tapping means are arranged in the direction from one of the lateral walls of the ink container holder to the other; therefore, the joints between the ink delivery ports and ink tapping means are stabilized.

Partitioning plates are placed in the ink container holder to divide the internal space of the

ink container holder into a plurality of sub-spaces; therefore, a plurality of the ink containers can be mounted, allowing the inks to be efficiently used. In this case, matching slanted surfaces are formed on the ink containers and corresponding ink container holders, respectively; therefore, the ink containers are prevented from being mounted in the wrong space.

The ink container holder is integrally formed with a recording head, realizing a recording head cartridge in which the ink container is removably mountable. When this recording head cartridge is rendered removably mountable on the carriage, it is applicable to ink jet recording apparatuses of the serial type.

Not only positioning means for determining the positional relationship between the ink container holder and carriage is provided on the outward facing surface of one of the ink container lateral walls, and also, a recessed engagement portion, which engages with a guide member elastically supported on the carriage, is formed on the outward facing surface of the opposite lateral wall; therefore, the ink container holder can be mounted on the carriage through the same steps as those used for mounting the ink container in the ink container holder. That is, the ink container holder can be mounted on the carriage by means of pushing the opposite lateral wall

side onto the carriage in such a manner as to rotate the ink container holder about the positioning means side; therefore, the ink container holder can be accurately positioned and retained on the carriage, using a smaller space.

In this case, the reliable contact can be assured between the head terminal and carriage terminal by means of arranging the head terminal and the engagement portion in a straight line in parallel to the lateral wall of the ink container holder.

A holder manipulating tab is provided on the outward facing surface of the exposed lateral wall of the holder; therefore, the ink container holder can be easily removed. Further, the latch claw engagement hole and the tab are staggered; therefore, it is possible to prevent the mixup between the operation for removing the ink container from the ink container holder and the operation for removing the ink container holder from the carriage.

A manipulable tab for mounting the ink container holder on the carriage, or removing it, is formed on the ink container holder, in the recessed portion, that is, the recessed portion relative to the portion which is projected outward to form the latch lever accommodating portion; therefore, it is unnecessary to create specially a space, in which an operator places a finger when mounting the ink

container holder onto the carriage, or removing it. Consequently, it is possible to simplify the structure of the portion to be manipulated when the holder is mounted on carriage or removed, as well as to reduce the ink container holder size. In particular, when this manipulable portion is formed at the top portion of the recessed portion, the mounting or removing operation can be more easily carried out.

Further, when this manipulable portion is formed on the surface provided with the fixing portion to be held by the carriage when the ink container holder is on the carriage, at the location farthest away from this fixing portion; therefore, the ink container holder can be securely held by the carriage, while allowing the ink container holder to be mounted on the carriage or removed, by a less force, making the mounting or removing operation easier.

The manipulable knob portion for mounting or removing the ink container, and the manipulable tab portion for mounting the ink container holder on the carriage or removing it, are disposed on the same side, relative to the moving direction of the carriage, concentrating the manipulable portions; therefore, the mounting or removing operation is easier whether the ink container is involved or the ink container holder. In addition, as long as a space usable for the operator to manipulate the ink

container or ink container holder is available on the side of the manipulable portions, the mounting or removing operation can be carried out wherever the carriage is located. In this case, when the manipulable portion for the mounting or removing operation of the ink container is disposed above the manipulable portion for mounting the ink container holder on the carriage or removing it, the ink container, which is more frequently mounted or removed, can be more easily mounted or removed. In particular, a plurality of ink containers can be mounted on the ink container holder, the manipulable portions of the ink containers are arranged in the same straight line; therefore, a compact and logical design can be realized, and also, the size can be reduced.

The carriage in accordance with the present invention removably holds the ink container holder integral with a recording head, among the ink container holder in accordance with the present invention; therefore, the ink container holder can be simply mounted or removed, using a smaller space.

As for the ink container holder removably mountable on such a carriage, any ink container holder is acceptable as long as it comprises positioning means, an electrical terminal portion, and a guide member, and their positional relationship is in

accordance with the present invention. For example, the color recording head and monochrome recording head can be optionally used. In particular, when the ink container holder with the manipulable tab portion is mounted on the carriage, the manipulable portion of the ink container, that is, the latch lever, and the manipulable tab portion of the ink container holder, are disposed on the same side relative to the moving direction of the carriage; therefore, the relationship between the mounting and dismounting operations becomes coherent, improving operational efficiency, and also, such an arrangement is superior in terms of design.

An overhang portion, which partially covers the top surface of the ink container holder when the ink container holder is on the carriage, is formed on the carriage, on the surface facing the outward facing surface of one of the lateral walls of the ink container holder, opposite to the manipulable portions; therefore, the ink container holder and carriage can be more easily aligned. In addition, with the presence of the overhang portion, it is difficult for the operator's finger or the like to contact the terminal portion or the like; in other words, the carriage terminal can be protected.

Further, the ink jet recording apparatus in accordance with the present invention comprises two

bearing portions and two clasping portions, as the supporting means for supporting the carriage in the recording apparatus reciprocatively, wherein the gap between the two components constituting the clasping portion closer to the guide member is rendered larger than that of the other clasping portion; therefore, the carriage is prevented from being excessively deformed, when the ink container holder is mounted or dismounted, eliminating one of the operational problems.

Since the ink jet recording apparatus in accordance with the present invention comprises the carriage in accordance with the present invention, the space necessary for mounting the ink container holder on the carriage or removing it, or mounting the ink container into the ink container holder or removing it, can be smaller. Consequently, it is possible to realize a smaller ink jet recording apparatus. Further, the ink container is accurately positioned in the ink container holder, and the ink container holder is accurately positioned on the carriage; therefore, it is possible to provide a highly reliable ink jet recording apparatus capable of producing high quality images.

While the invention has been described with reference to the structures disclosed herein, it is not confined to the details set forth and this

application is intended to cover such modifications or changes as may come within the purposes of the improvements or the scope of the following claims.

WHAT IS CLAIMED IS

1. An ink container for containing ink to be supplied to an ink jet head to which said ink container is detachably mountable, comprising:

an ink supply port for supplying the ink to said ink jet head;

a air vent for fluid communication with ambience;

a claw-like projection provided on a first side of said ink container;

a latching lever provided on a second side opposite from said ink container, said latching lever being resiliently supported on said ink container and having a latching claw.

2. A container according to Claim 1, wherein a top side of said ink container adjacent said first side is provided with a stepped portion.

3. A container according to Claim 1, wherein a projection is provided on a top end portion of a side connecting said first and second sides adjacent said first side.

4. A container according to Claim 1, wherein said latching lever is supported on a bottom side of said ink container adjacent said second side, and is

inclined or curved outwardly.

5. A container according to Claim 1, wherein said first side having the claw-like projection is inclined adjacent a bottom of said ink container.

6. A container according to Claim 1, wherein said container contains only one color ink.

7. A container according to Claim 1, wherein said container contains a plurality of color inks, and wherein said container is partitioned into the plurality of chambers, each of which has said supply port, to contain the color inks.

8. A container according to Claim 7, wherein the plurality of supply ports are arranged in a direction from said first side to said second side.

9. An ink container holder for holding an ink container for containing ink to be supplied to an ink jet head, comprising:

an opening for receiving the ink container;

an ink receiving tube for receiving the ink from said ink container;

a first internal wall having a first engaging hole for engagement with a claw-like projection of the

ink container;

a second internal wall having a second engaging hole for engagement with a latching claw of a latching lever of the ink container; and

a projected portion for covering a part of said opening.

10. An ink container holder according to Claim 9, wherein an engaging recess is formed in a top portion of a wall connecting said first internal wall and said second internal wall at and end adjacent said first internal wall.

11. An ink container holder according to Claim 9, further comprising a latching lever guide groove for guiding a latching lever of the ink container, said guiding groove having an engaging hole.

12. An ink container holder according to Claim 9, further comprising urging means for urging a bottom surface of the ink container toward the opening.

13. An ink container holder according to Claim 9, wherein a plurality of ink receiving means are provided to extend in a direction from the first internal wall to the second internal wall.

14. An ink container holder according to Claim 9, wherein a plurality of partition walls for partitioning the opening into the plurality of portions, for each of which said first engaging hole and said second engaging hole are provided.

15. An ink container holder according to Claim 14, wherein the plurality is two, and in one of portions receives one color ink container, and the other receives color containers.

16. An ink container holder according to Claim 14, wherein a crossing portion between said bottom and said first internal wall is provided with an inclined portion.

17. An ink container holder according to Claim 9, further comprising a 6 with which said ink receptor is in fluid communication with said recording head.

18. An ink container holder according to Claim 18, wherein said holder is mounted on a carriage reciprocally movable, and said holder further comprises a positioning portion, on a first side, for positioning the ink container; an electric contact for electric connection with head contacts of an ink jet head mounted to said ink container; a guiding member,

resiliently supported on a second side, for engagement with an engaging portion of said ink container holder.

19. An ink container holder according to Claim 18, wherein said head contact and said engaging portion are arranged on a line parallel to said wall.

20. An ink container holder according to Claim 19, wherein an operating portion is projected out.

21. An ink container holder according to Claim 20, wherein said operating portion and said engaging hole are provided at different positions.

22. An ink container holder according to Claim 17, wherein said recording head has electrothermal transducers for generating thermal energy for ejecting the ink.

23. An ink container holder according to Claim 22, wherein the thermal energy causes film boiling of the ink.

24. An ink container holder for holding an ink container for containing ink to be supplied to an ink jet head with which said ink container is integral, said ink container holder is detachably mountable to a

carriage reciprocally movable, comprising:

the improvement residing in that first operating portion for mounting and demounting of said ink container and a second operating portion for mounting and demounting thereof relative to the carriage, are provided in a same side relative to a movement direction of said carriage.

25. An ink container holder according to Claim 24, wherein said first operating portion is located above said second operating portion.

26. An ink container holder according to Claim 24, wherein a plurality of such first operating portions are provided, which are arranged on a line.

27. A reciprocable carriage for an ink jet apparatus, comprising:

a mounting portion for mounting an ink container holder;

a positioning portion, on a first side, for positioning the ink container;

an electric contact for electric connection with head contacts of an ink jet head mounted to said ink container;

a guiding member, resiliently supported on a second side, for engagement with an engaging portion

of said ink container holder.

28. A carriage according to Claim 27, further comprising a cover for covering a part of the ink container.

29. A carriage according to Claim 27, wherein said contact and said guiding member are faced to each other.

30. A carriage according to Claim 30, further comprising two bearings on a guiding shaft and two sandwiching portions for sandwiching the guiding shaft, and a distance between members constituting one of said sandwiching portions is larger than a distance between members constituting the other of said sandwiching portions.

31. An ink jet apparatus having said carriage defined in Claim 27, comprising means for supplying electric signal to said recording head of said ink container holder to eject the ink.

32. An ink container according to Claim 1, wherein a top portion of said latching lever is inclined away from the side, and the tapered portion is contactable to the side.

33. An ink container according to Claim 32, wherein said latching lever has a portion bent to be closer to the side.

34. An ink container according to Claim 33, wherein said latching lever has a central portion having a larger thickness.

35. An ink container according to Claim 1, wherein bottom side has a recess for escaping a spring of a holder.

36. An ink container according to Claim 1, wherein said ink supply port has a rectangular shape with a long side extending in a mounting direction of said ink container.

37. An ink container according to Claim 1, wherein a guiding portion is provided around said ink supply port, said guiding portion is elongated in a mounting direction of said ink container.

38. An ink container according to Claim 8, wherein said ink container has yellow, magenta and cyan ink containing portions in this order.

39. An ink container according to Claim 1,

wherein said latching lever is curved away from the side.

40. A protection member for an ink container having an engaging projection, elastic latching lever with a latching claw and ink supply portion, comprising:

a protecting portion for covering said latching lever lever without contact thereto;

a bottom portion for covering said ink supply port, said bottom portion having an ink absorbing material or a cap;

a recess for engagement with said projection;

an engaging portion for engagement with a corner of the ink container adjacent said lever.

41. A combination of a first and second ink containers, for being mounted to an ink container holder for holding a plurality of ink containers, and detachably mountable to a reciprocable carriage, comprising:

a first mark indicative of a first color of the ink, corresponding to a first mark on said ink holder;

a second mark indicative of a second color of the ink, corresponding to a second mark on aid ink holder.

42. An ink jet recording apparatus, comprising:

a reciprocable carriage;

a holder having an integral ink jet head, said holder being detachably mountable to said carriage;

ink containers each detachably mountable to said holder by engagement and disengagement between an engaging portion and a latching claw of each of said ink containers, which have different colors.

ABSTRACT OF THE DISCLOSURE

An ink container for containing ink to be supplied to an ink jet head to which the ink container is detachably mountable, inclues an ink supply port for supplying the ink to the ink jet head; a air vent for fluid communication with ambience; a claw-like projection provided on a first side of the ink container; a latching lever provided on a second side opposite from the ink container, the latching lever being resiliently supported on the ink container and having a latching claw.

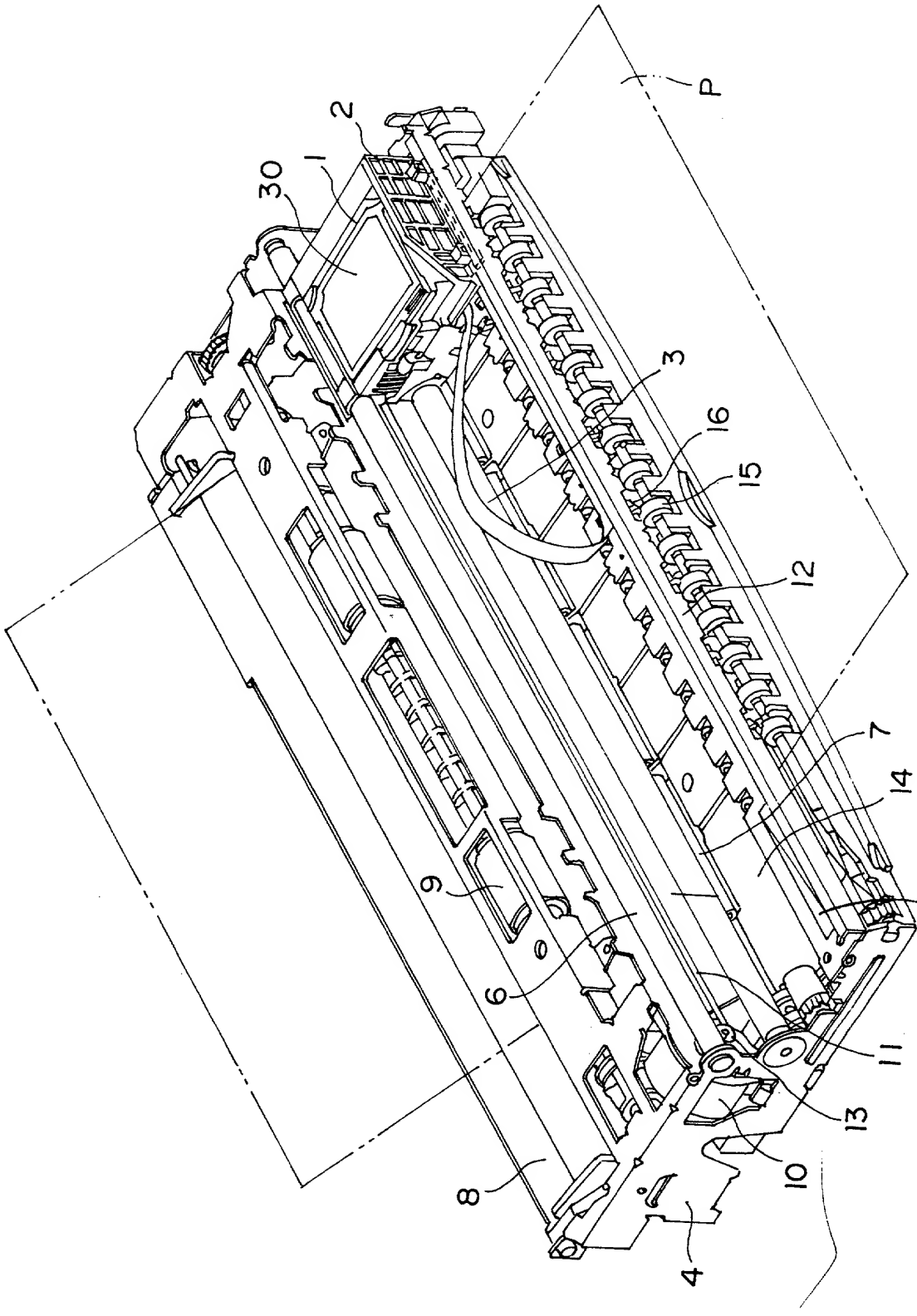


FIG. 1

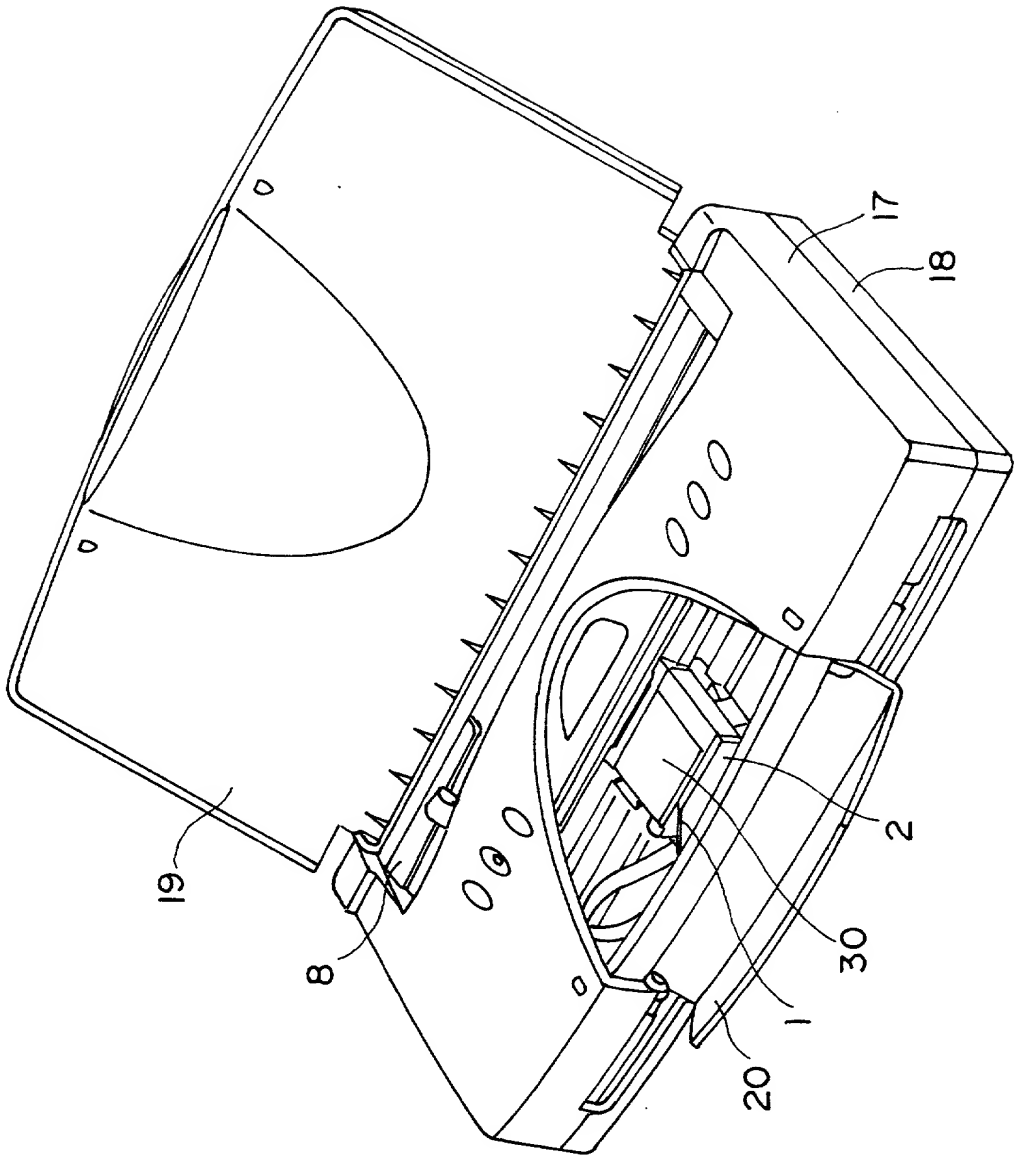


FIG. 2

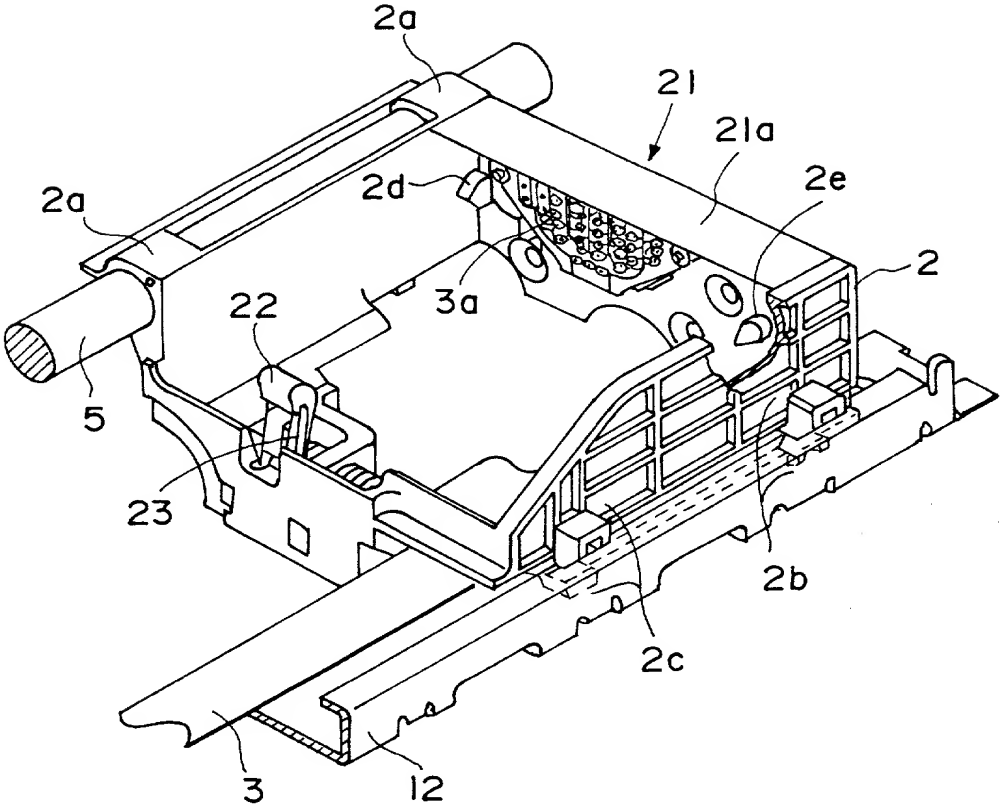


FIG. 3

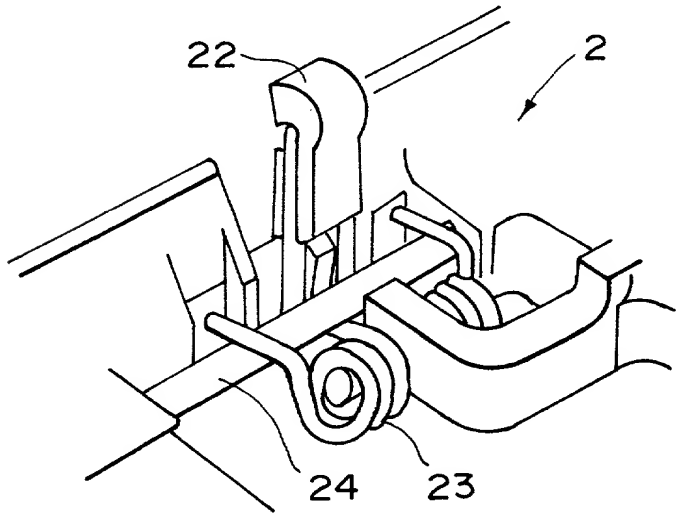


FIG. 4

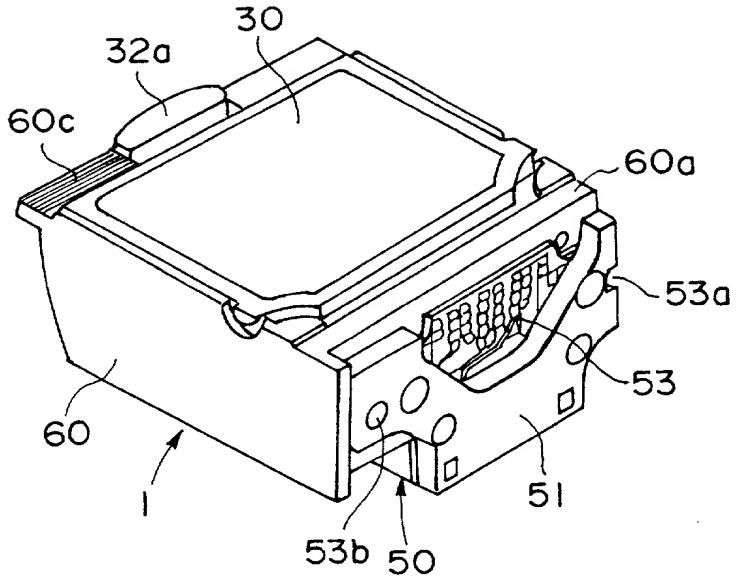


FIG. 5

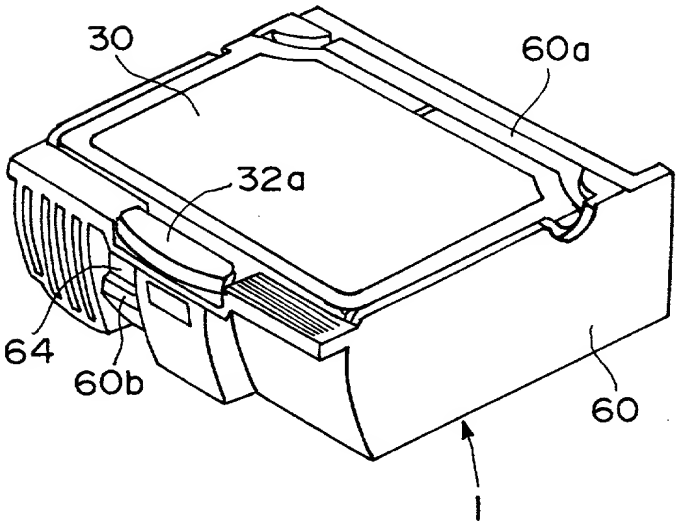


FIG. 6

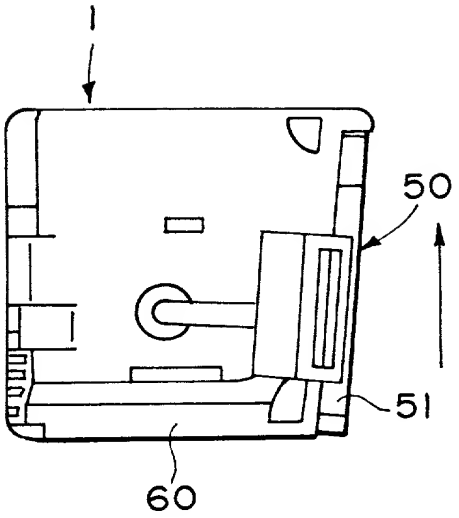


FIG. 7

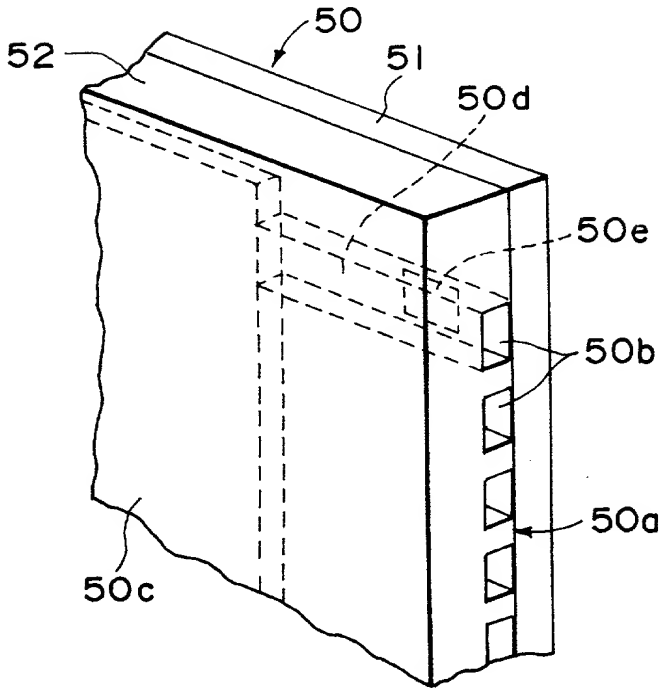


FIG. 8

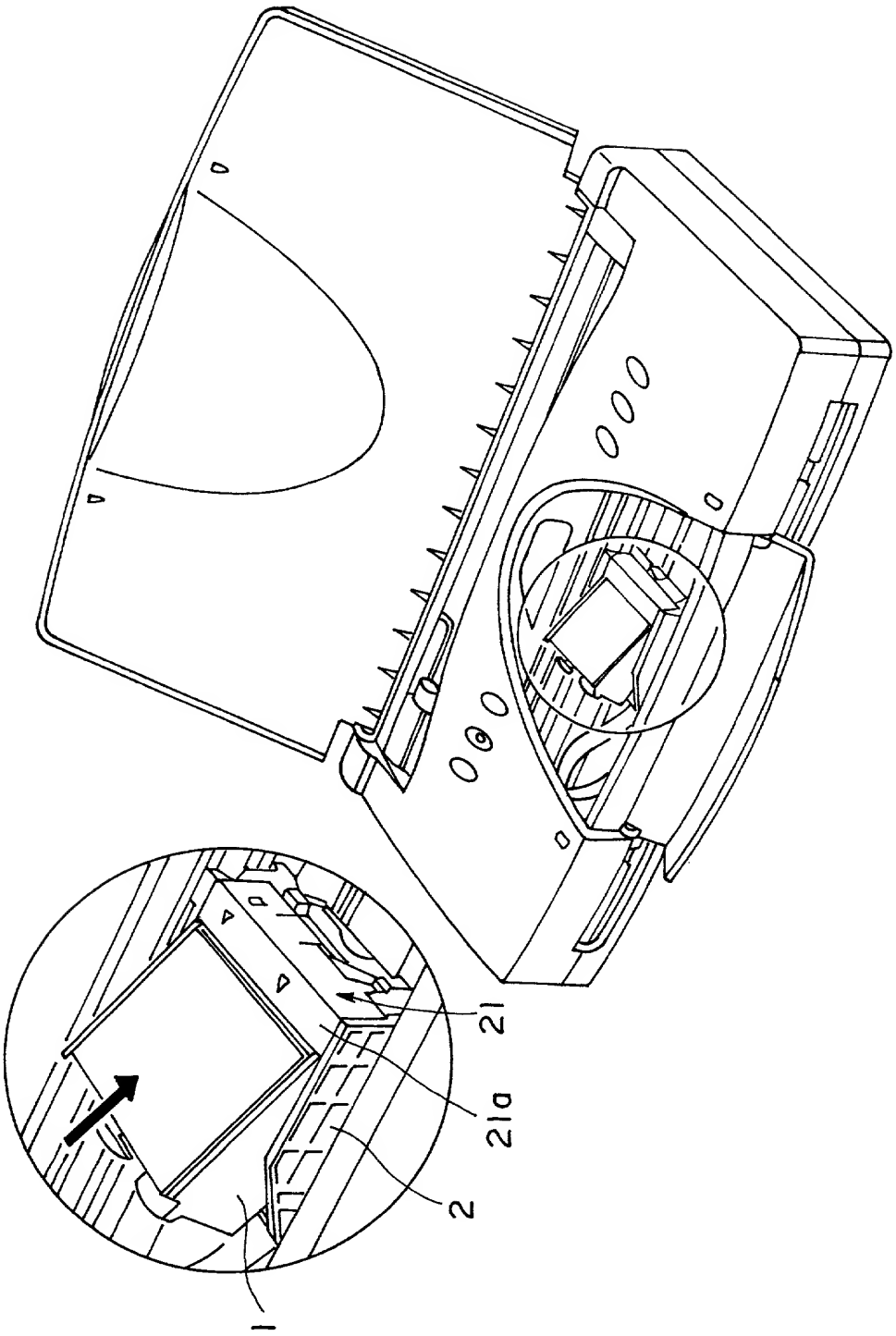


FIG. 9

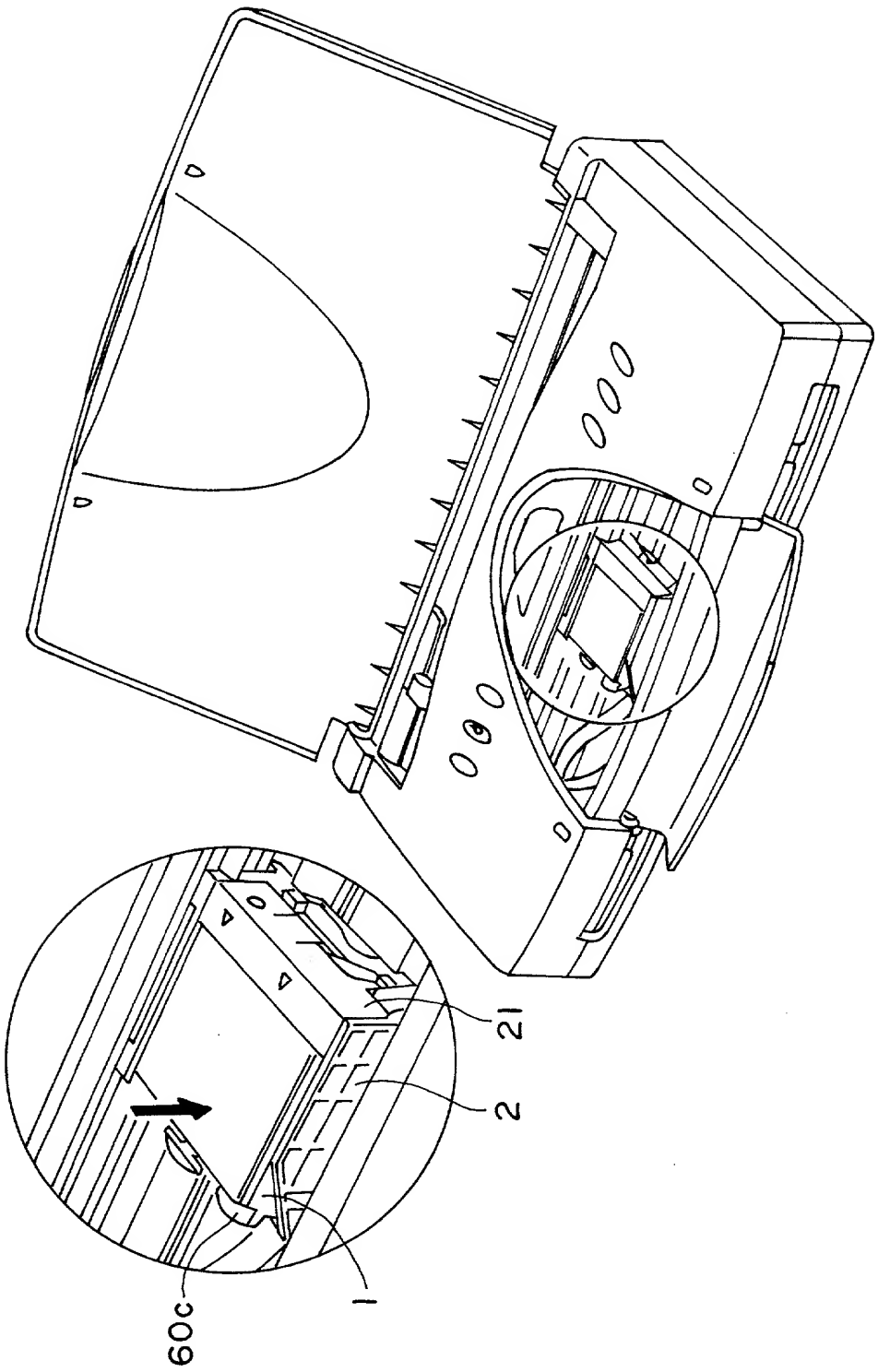


FIG. 10

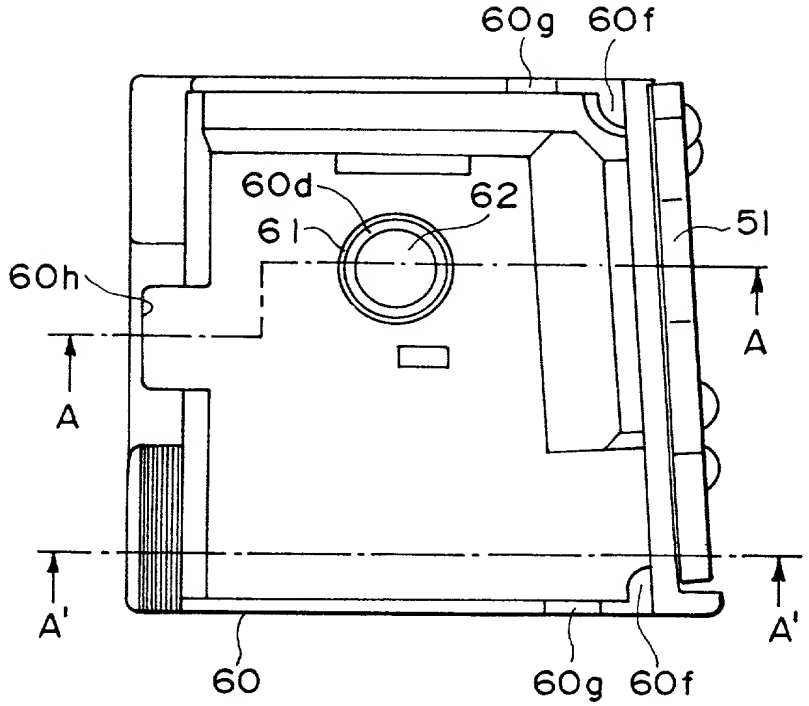


FIG. 11

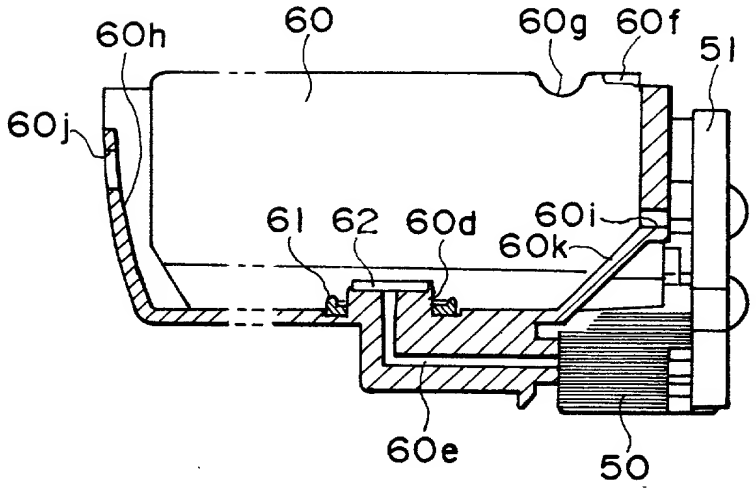


FIG. 12

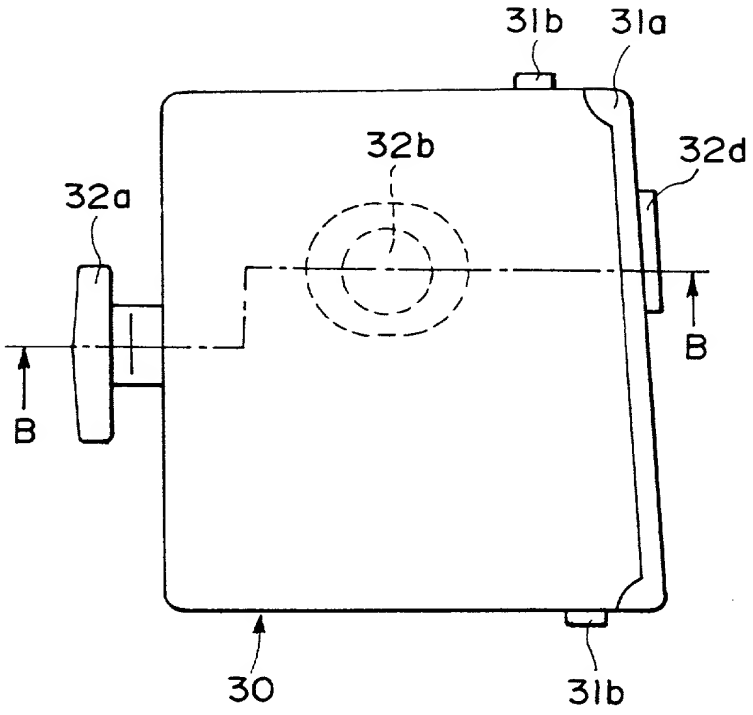

31b
31a
32b
32d
32a
B
B
30
31b

FIG. 13

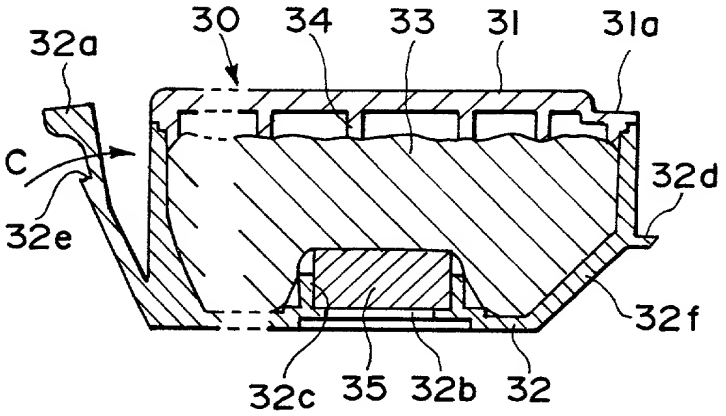

30
34
33
31
31a
32a
C
32e
32d
32f
32c
35
32b
32

FIG. 14

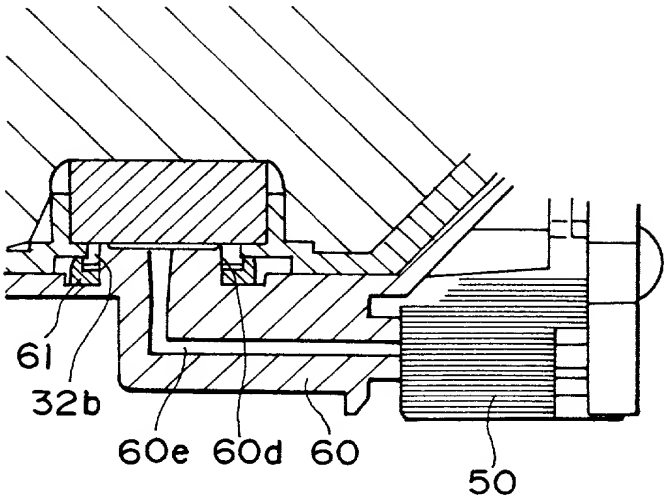


FIG. 15

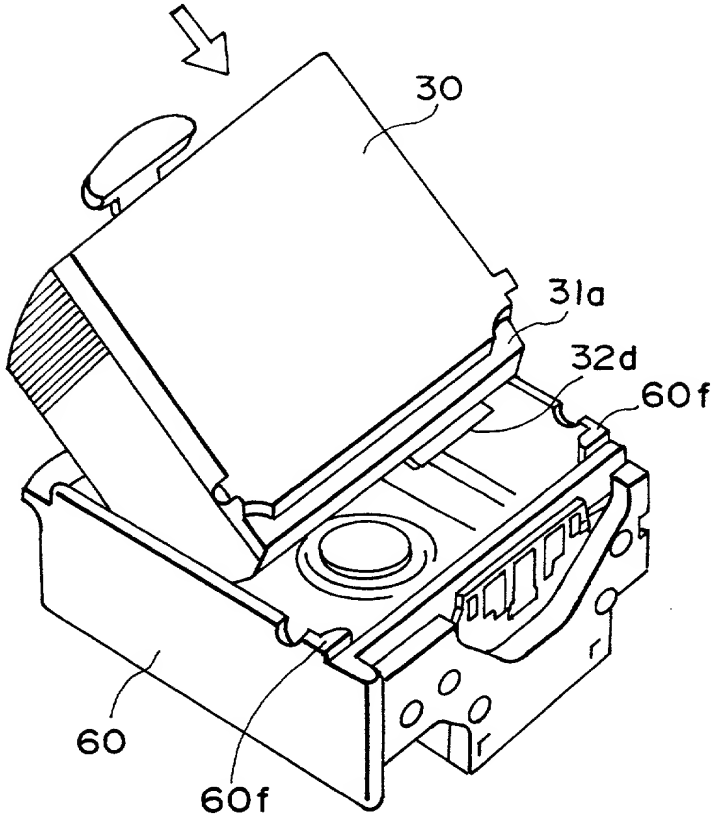


FIG. 16

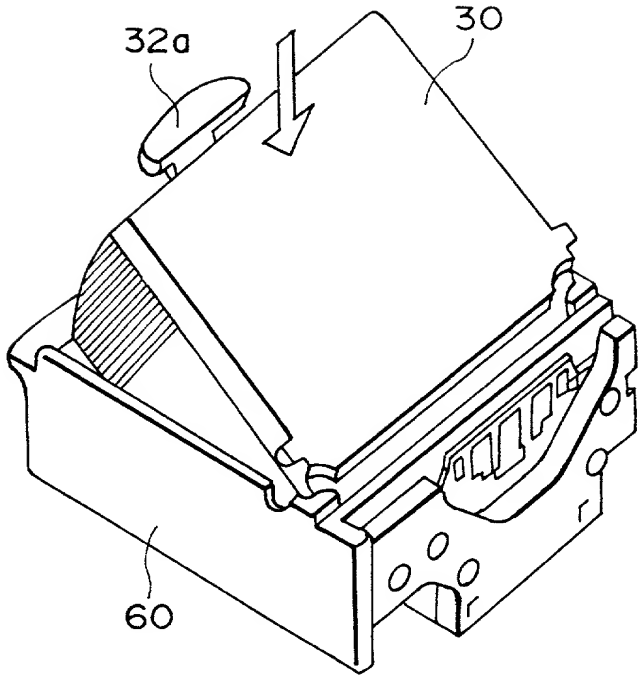


FIG. 17

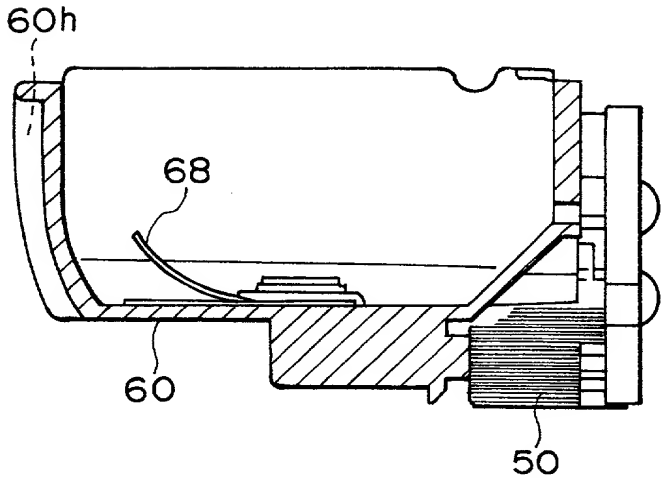


FIG. 18

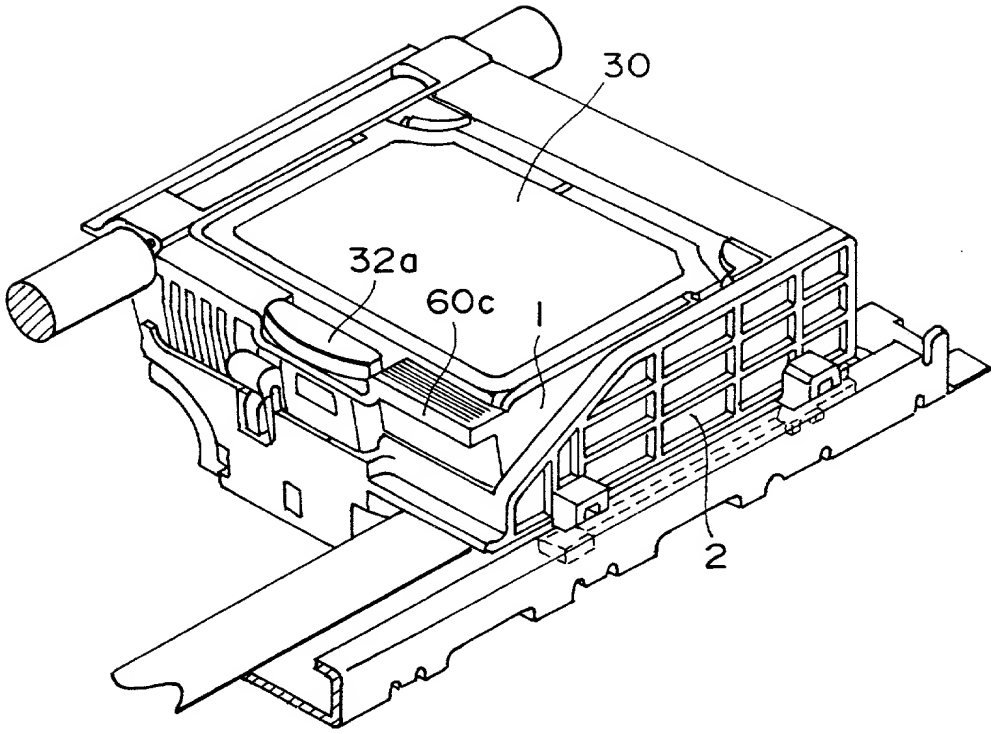


FIG. 19

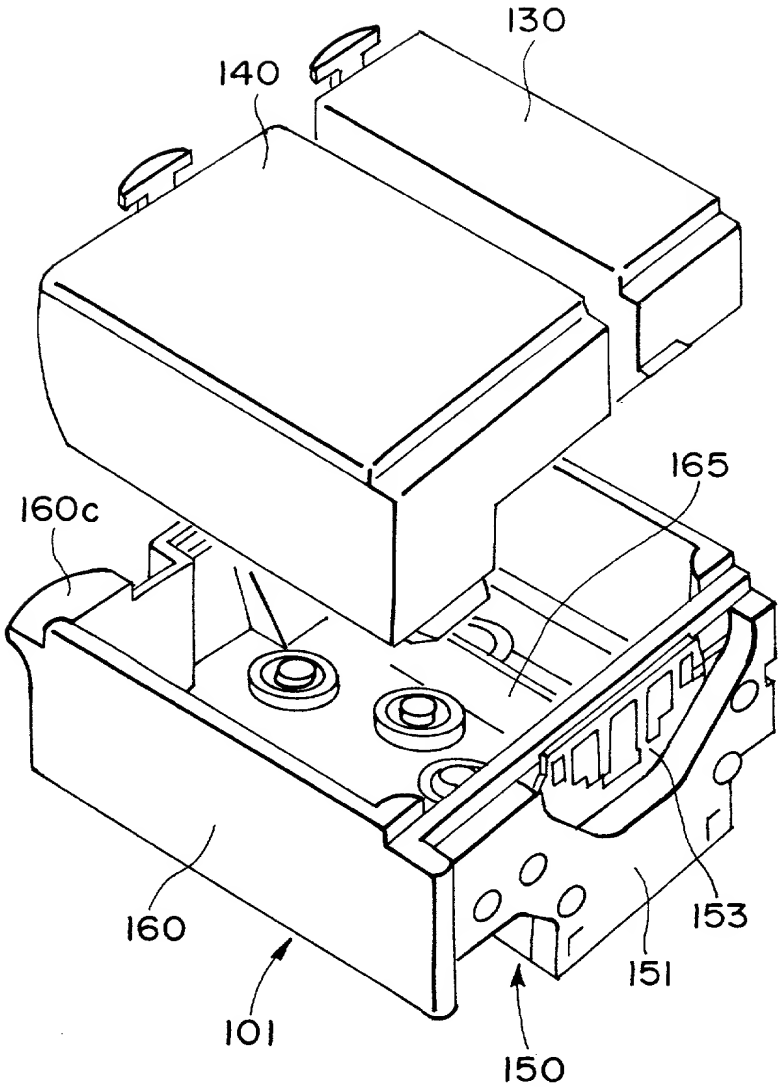


FIG. 20

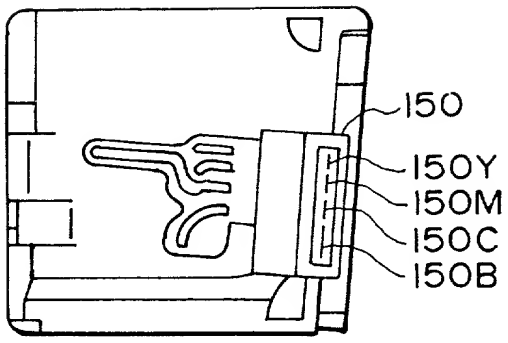

150
150Y
150M
150C
150B

FIG. 21

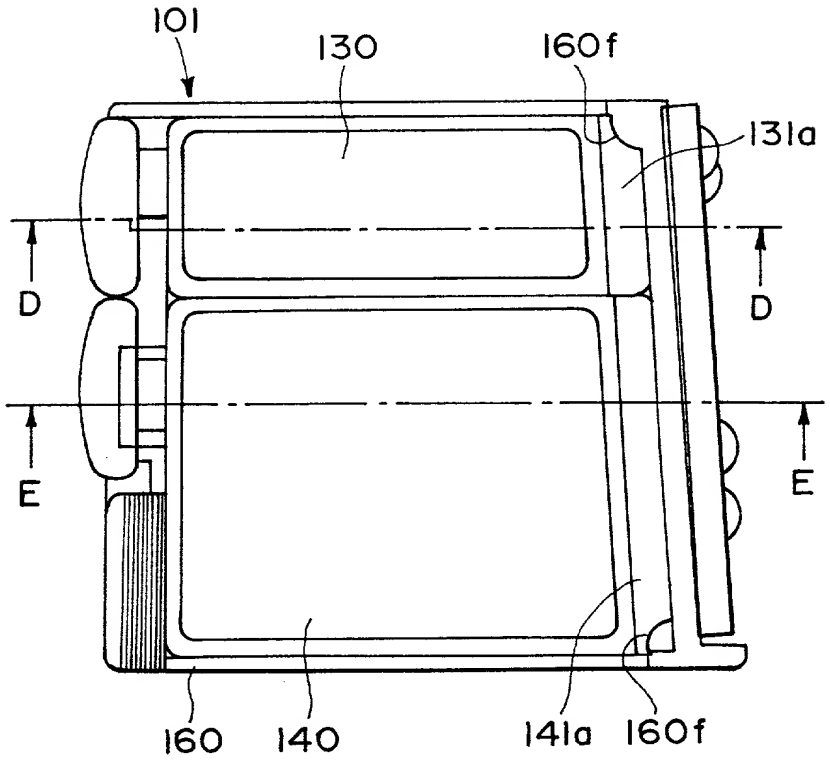

101
130
160f
131a
D
D
E
E
160
140
141a
160f

FIG. 22

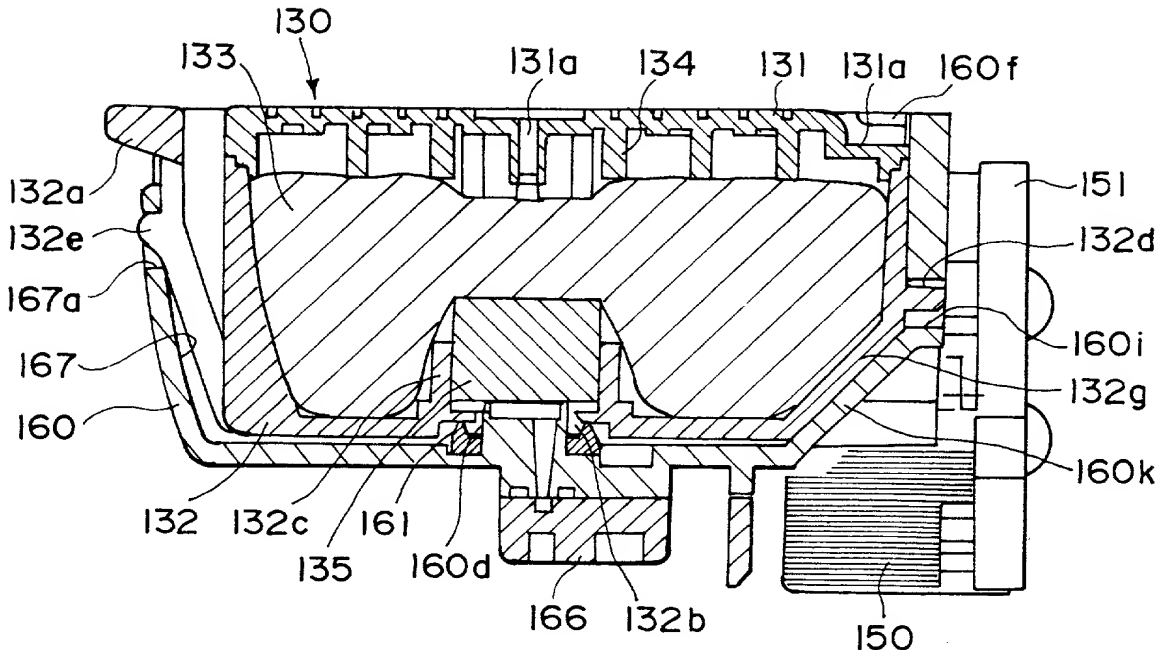

130
133
131a
134
131
131a
160f
151
132a
132e
132d
167a
160i
167
132g
160
160k
132
132c
161
135
160d
166
132b
150

FIG. 23

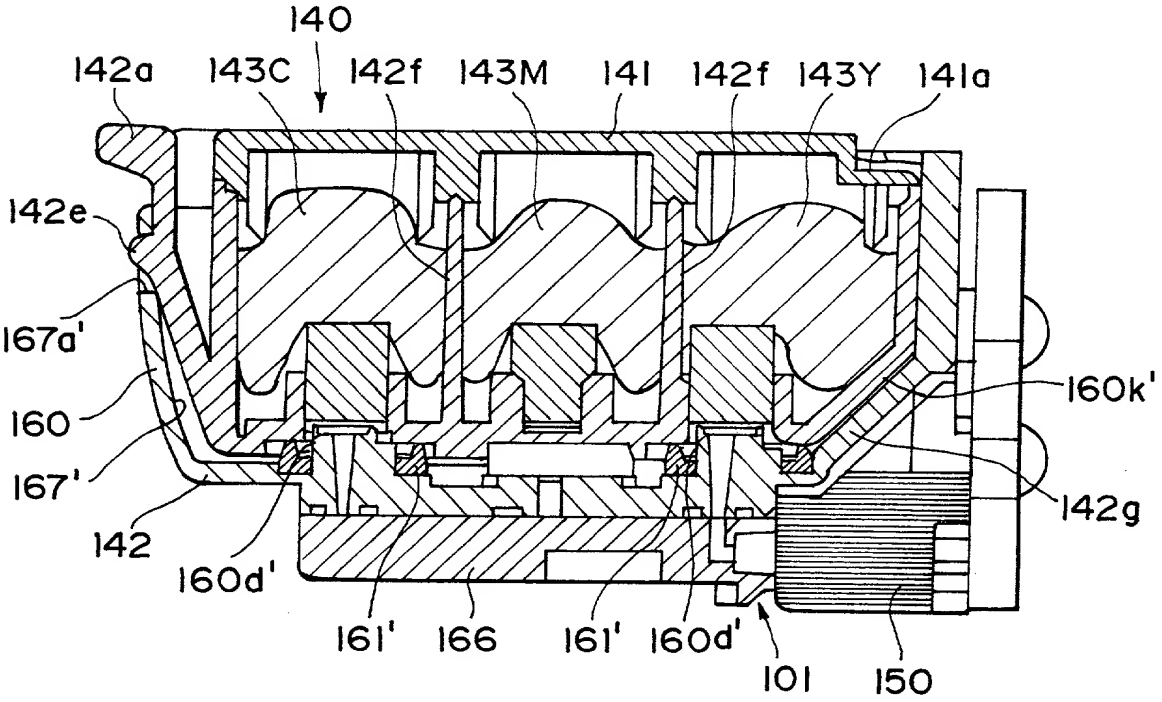

140
142a
143C
142f
143M
141
142f
143Y
141a
142e
167a'
160k'
160
167'
142g
142
160d'
161'
166
161'
160d'
101
150

FIG. 24

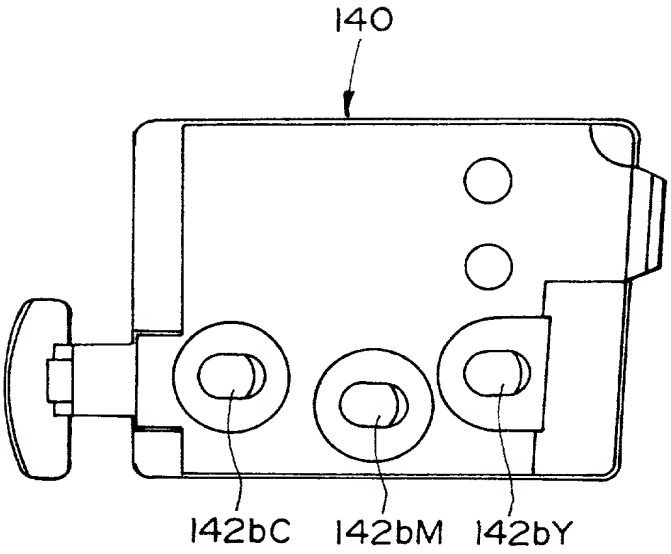


FIG. 25

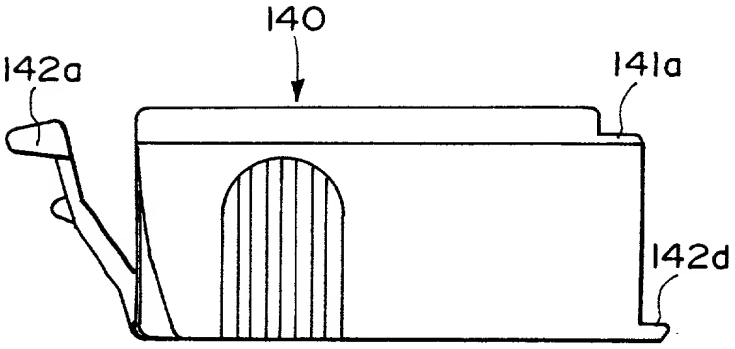


FIG. 26

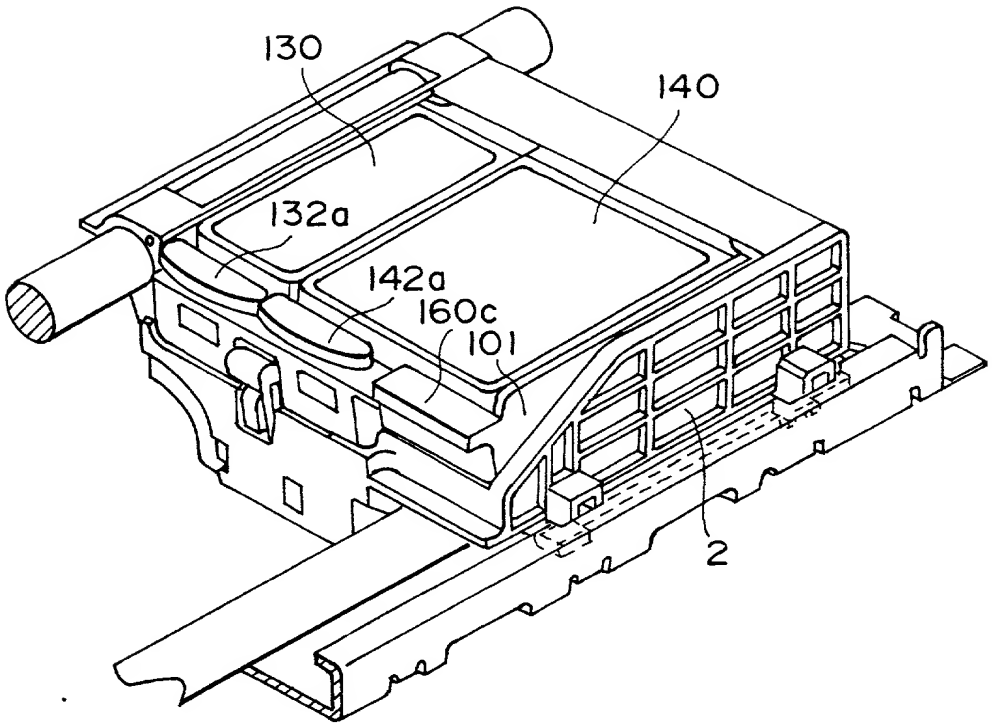
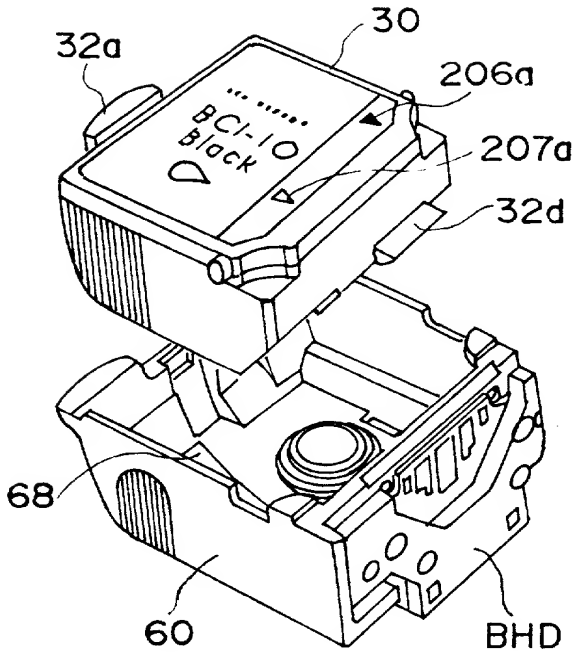


FIG. 27

(a)


30
32a
206a
BCI-10
Black
207a
32d
68
60
BHD

(b)

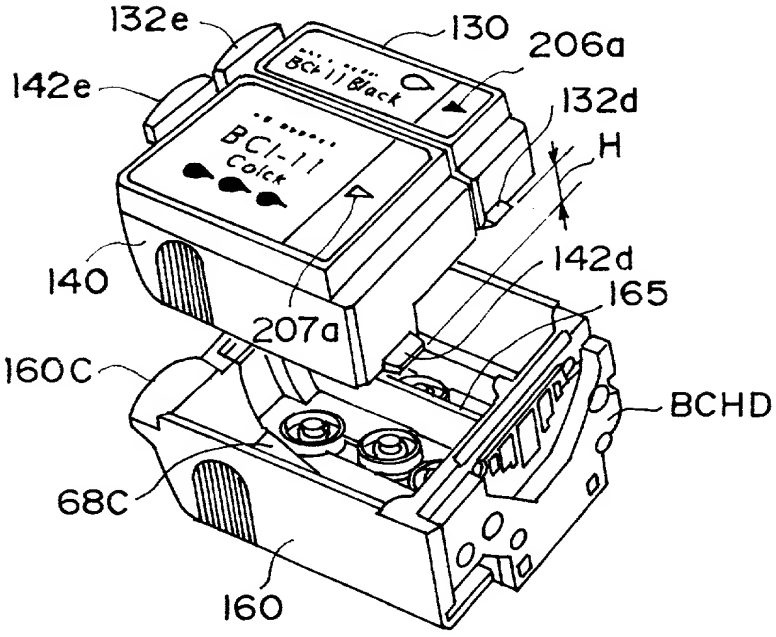
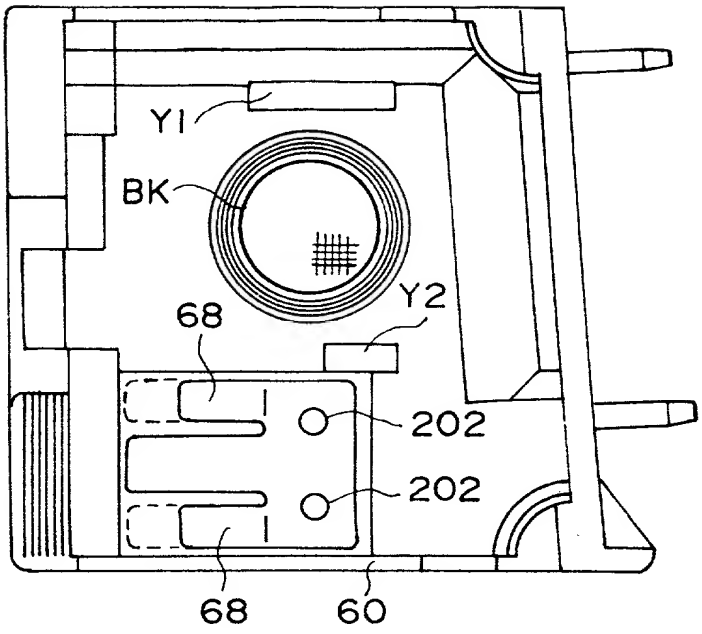

132e
130
206a
142e
BCI-11 Black
132d
BCI-11
Color
H
142d
140
165
207a
160C
BCHD
68C
160

FIG. 28

(a)



(b)

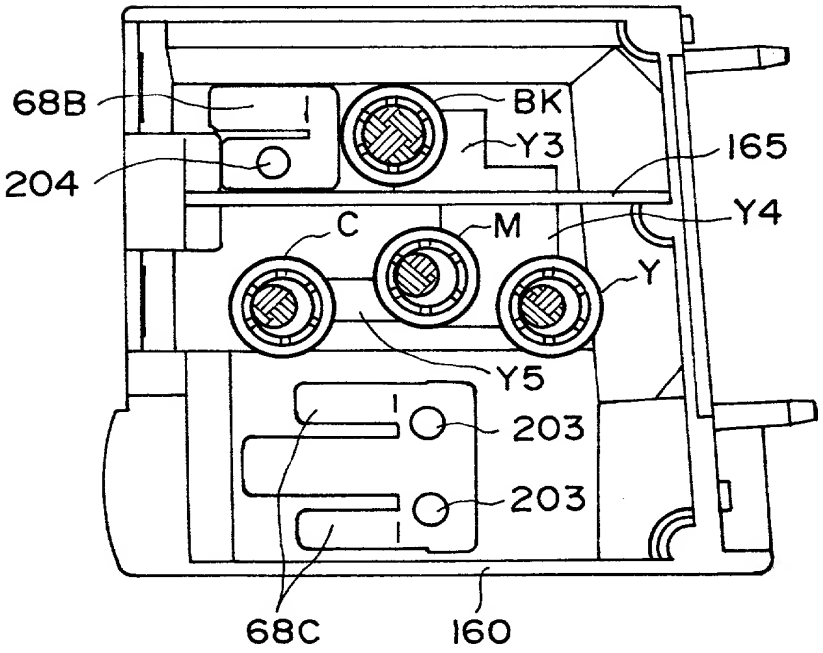


FIG. 29

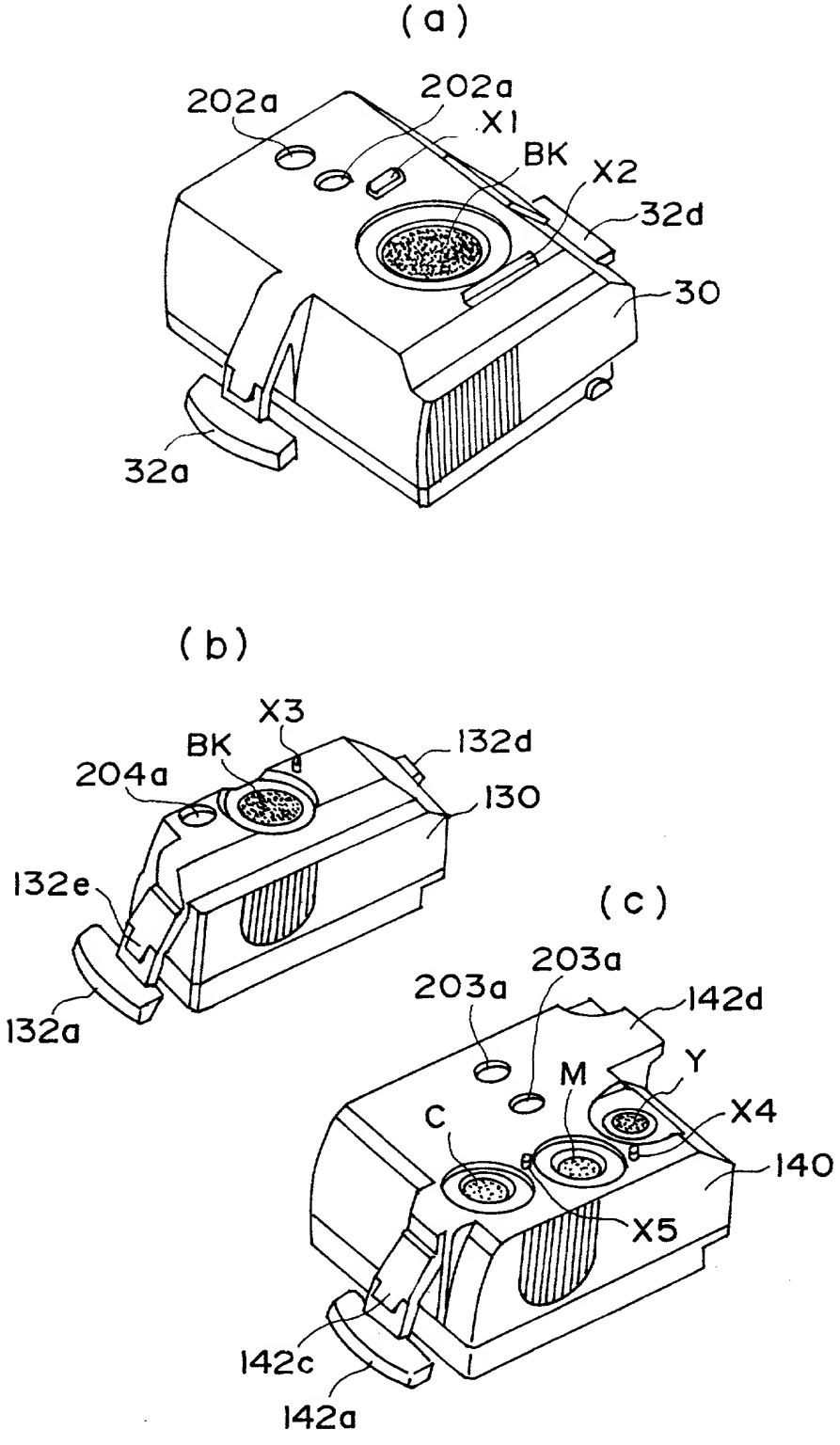


FIG. 30

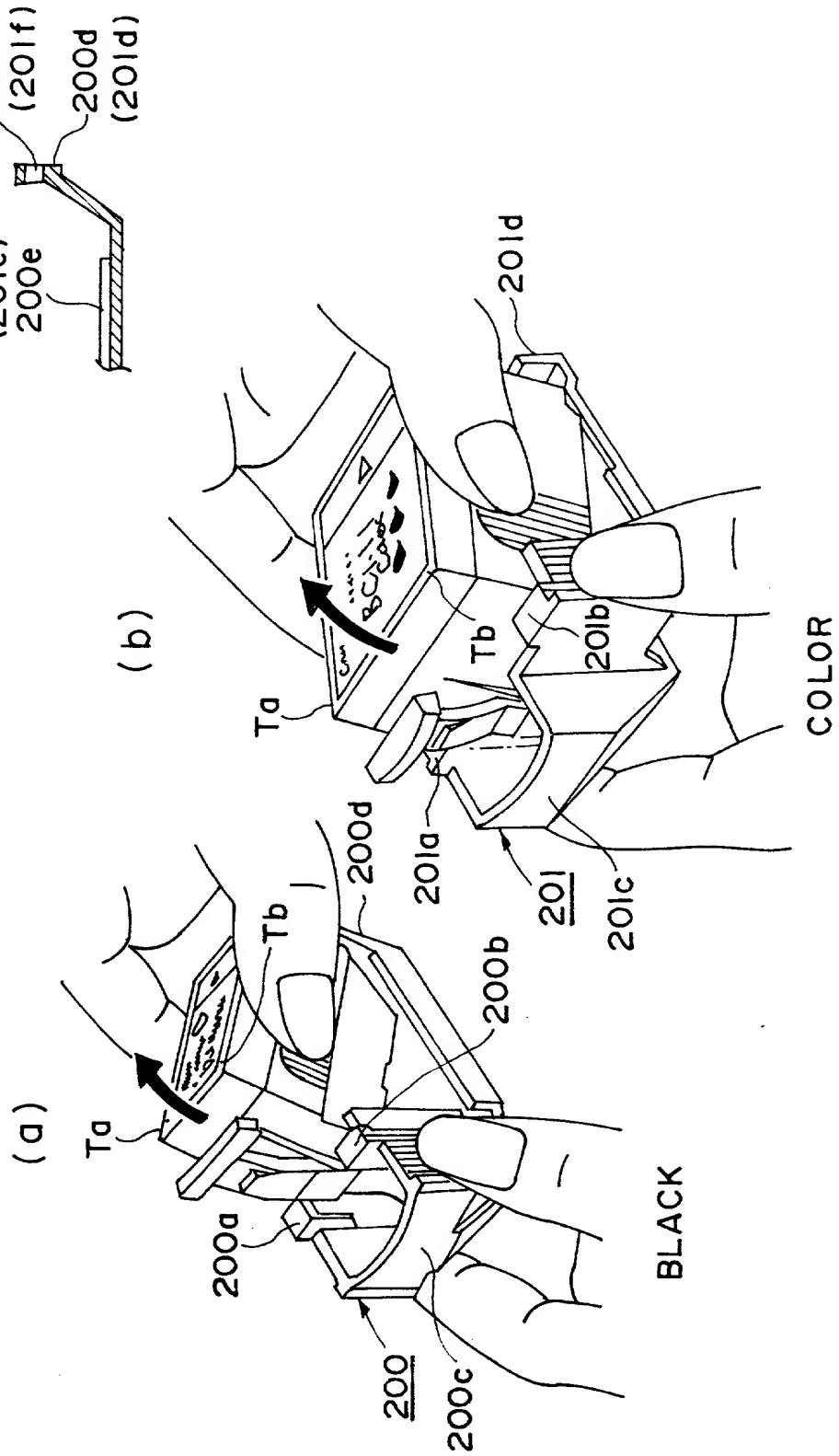

(a)
Ta
Tb
200d
200b
200a
200
200c
BLACK
(b)
Ta
Tb
201d
201b
201a
201
201c
COLOR
(c)
200f
(201f)
200d
(201d)
(201e)
200e

FIG. 31

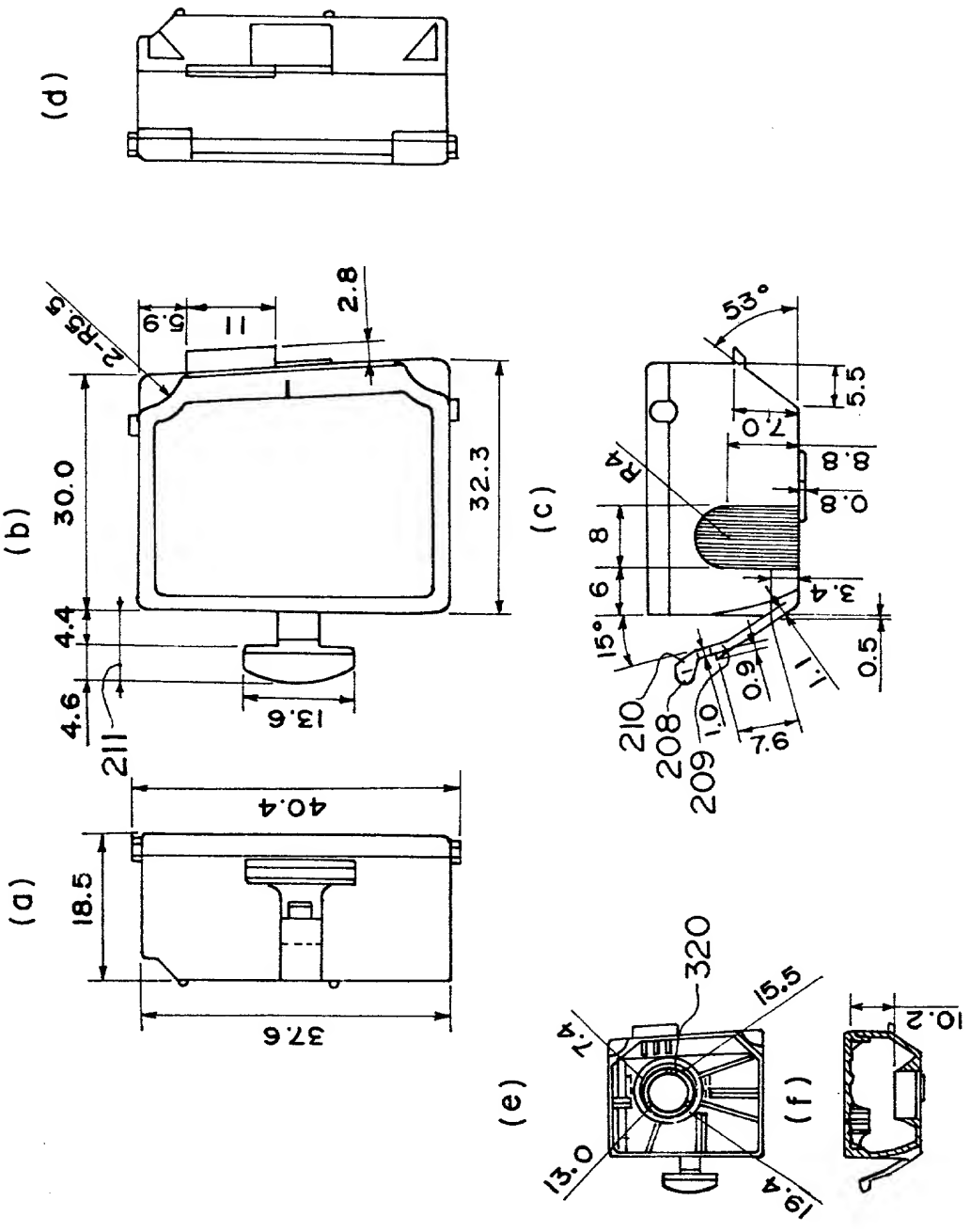

(d)
(b)
2-R3.5
5.9
11
2.8
30.0
32.3
4.4
4.6
211
13.6
(c)
53°
5.5
7.0
8.8
0.8
R4
8
6
3.4
15°
0.5
1.1
0.9
1.0
7.6
210
208
209
(a)
40.4
18.5
37.6
(e)
320
15.5
1.4
13.0
19.4
(f)
10.2

FIG. 32

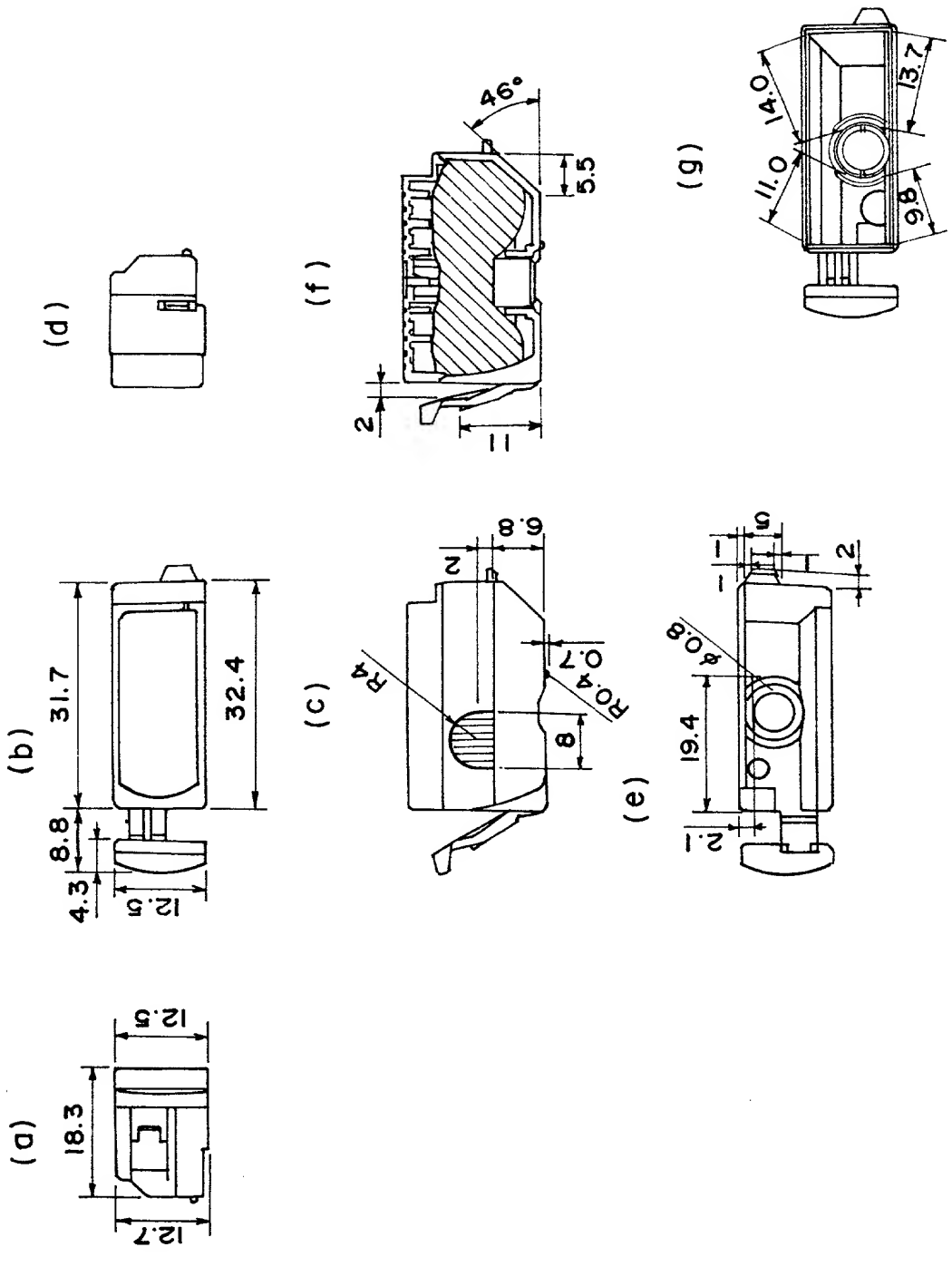

(a)
12.5
18.3
12.7
(b)
31.7
32.4
8.8
4.3
12.5
(c)
6.8
2
R4
R0.4
0.7
8
(d)
(e)
5
1
1
2
8.08
19.4
2.1
(f)
46°
5.5
2
11
(g)
14.0
13.7
11.0
9.8

FIG. 33

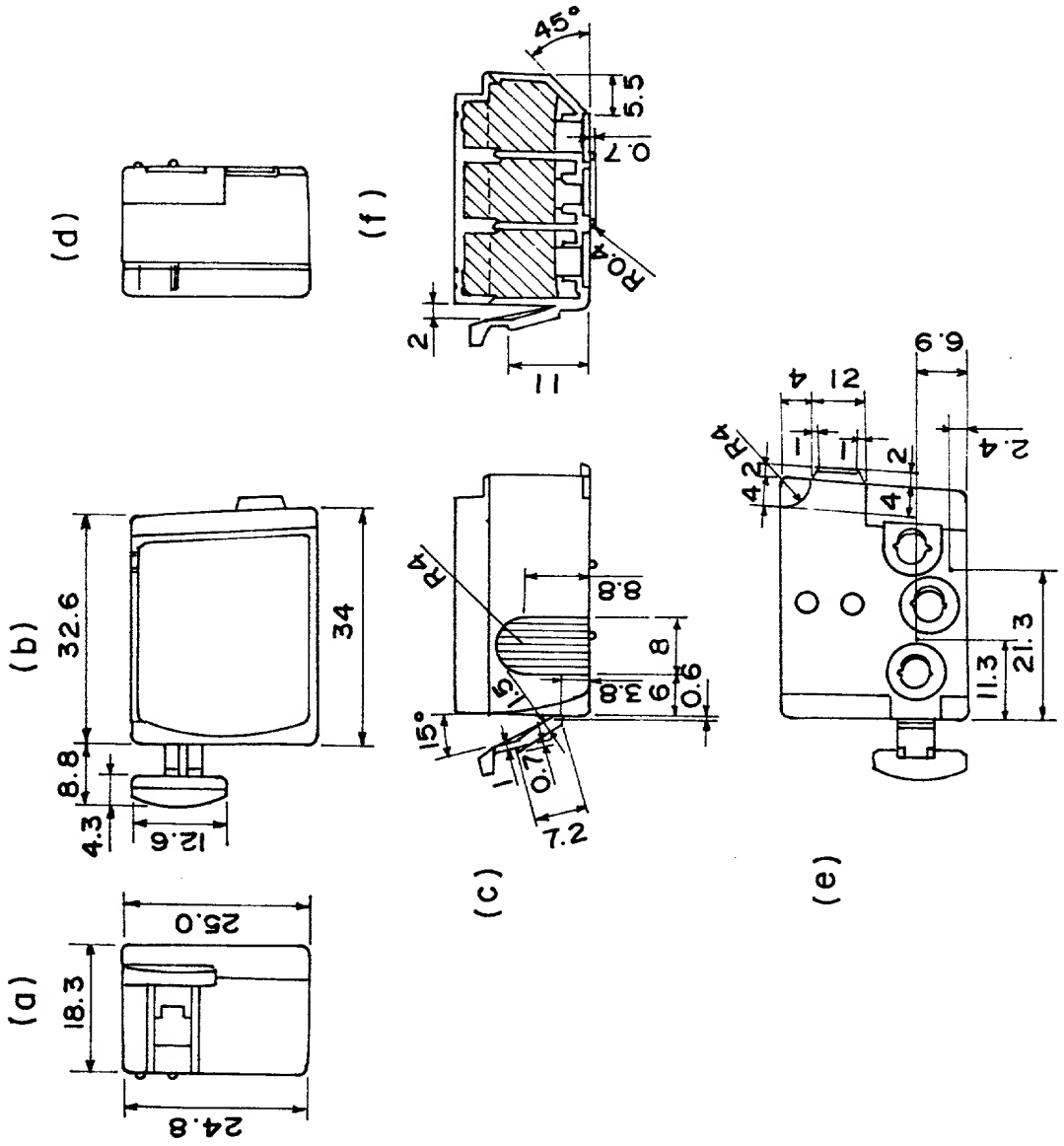

(a)
25.0
18.3
24.8
(b)
32.6
34
8.8
4.3
12.6
(c)
R4
8.8
8
3.8
9
0.6
15°
1.5
1
0.7
7.2
(d)
(e)
6.9
4
12
R4
4.2
2.4
2
4
11.3
21.3
(f)
45°
5.5
0.7
R0.4
2
11

FIG. 34

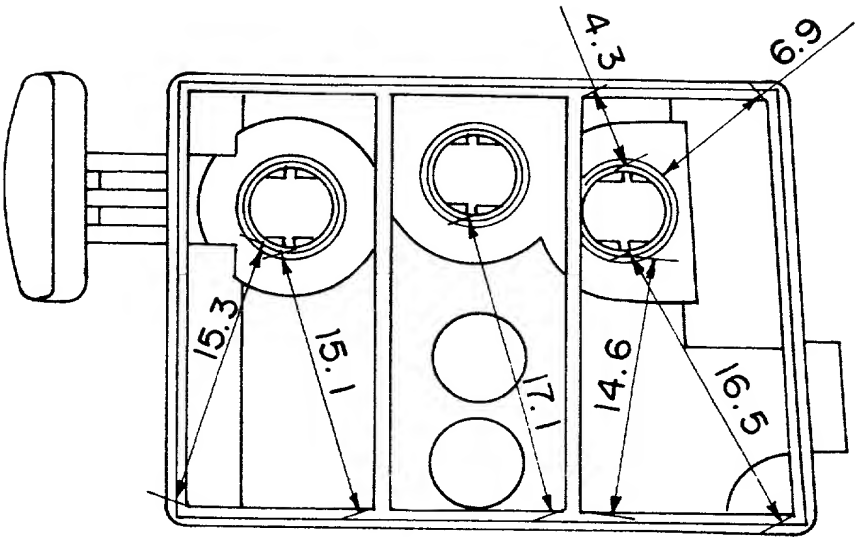


FIG. 35

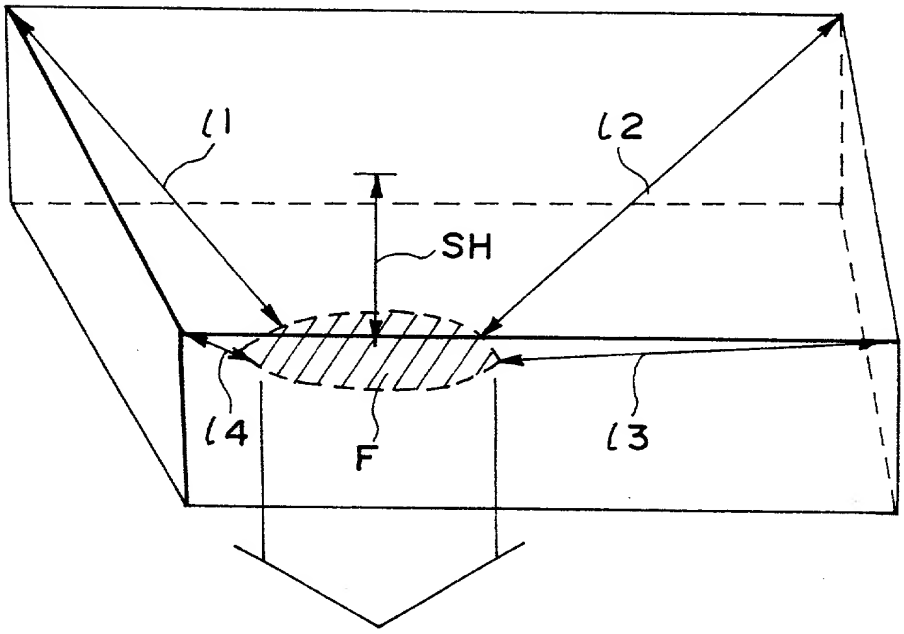


FIG. 36

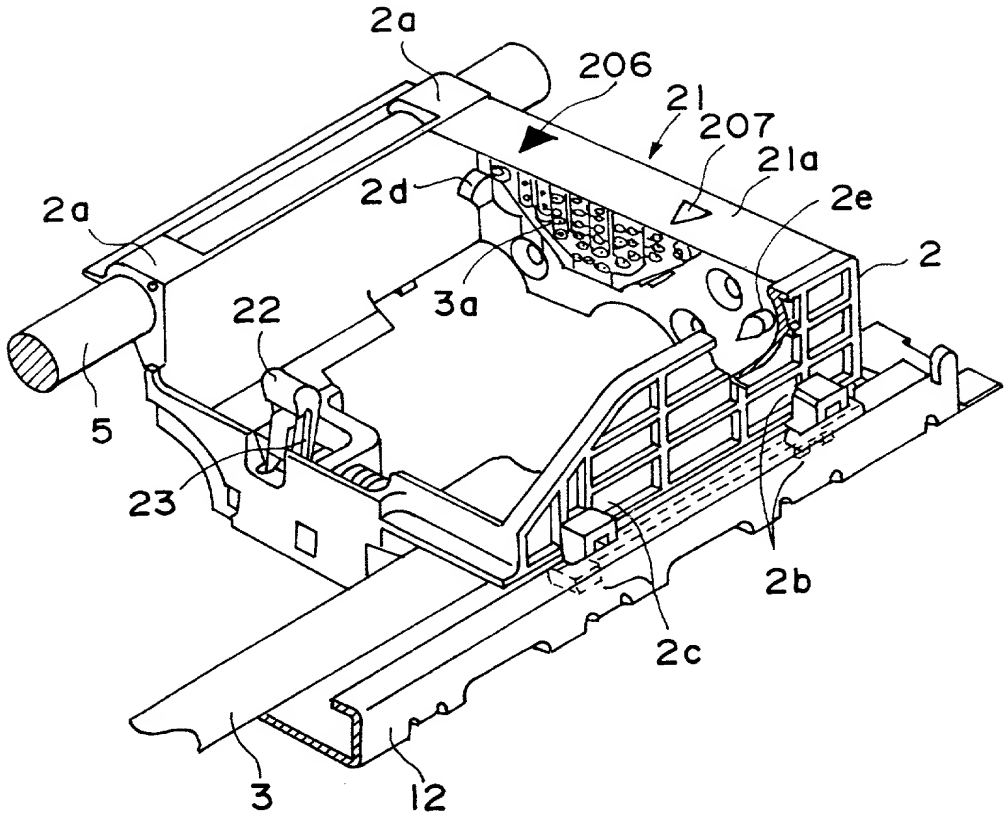


FIG. 37

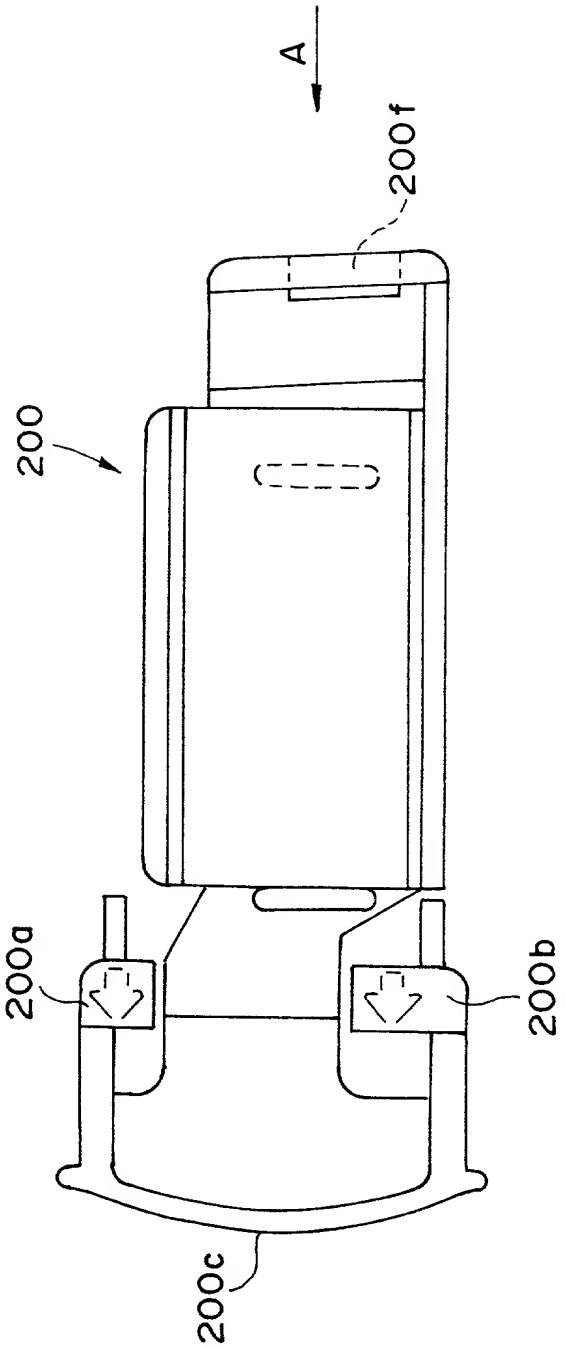


FIG. 38

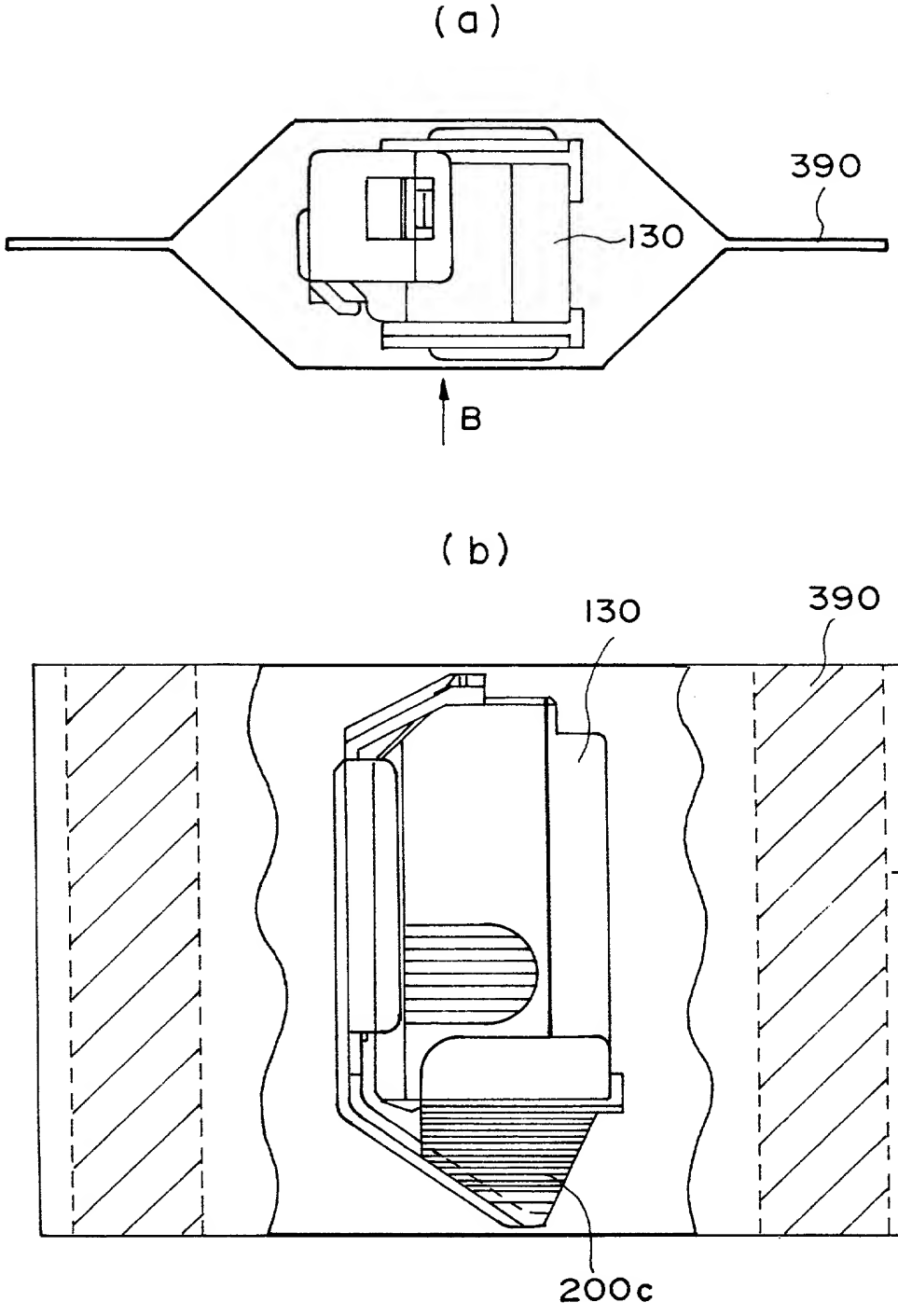


FIG. 39

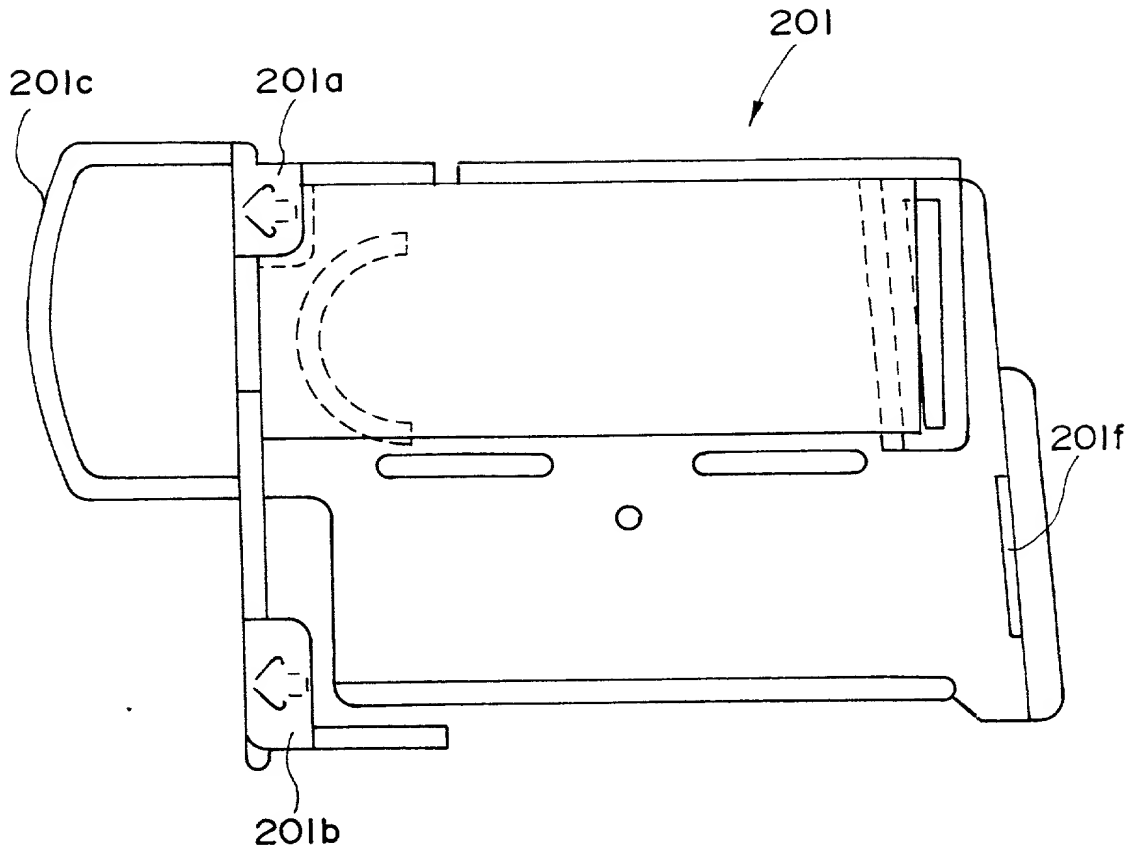
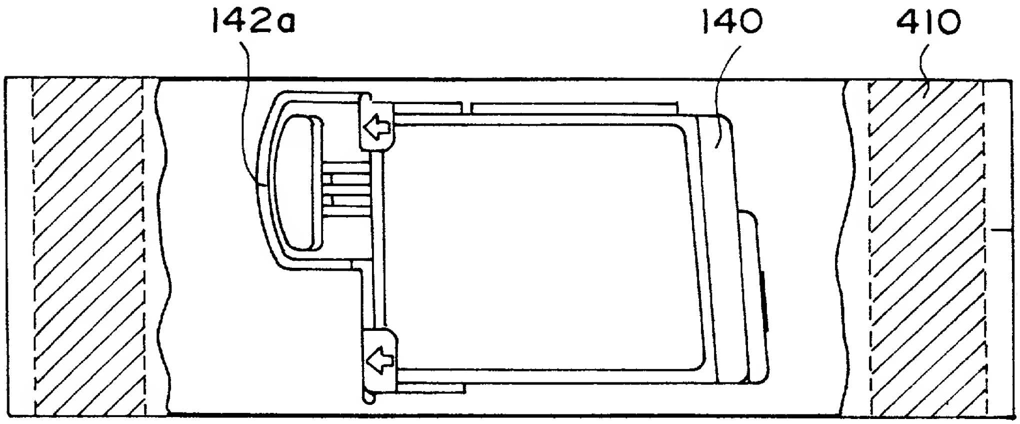


FIG. 40

(a)



(b)

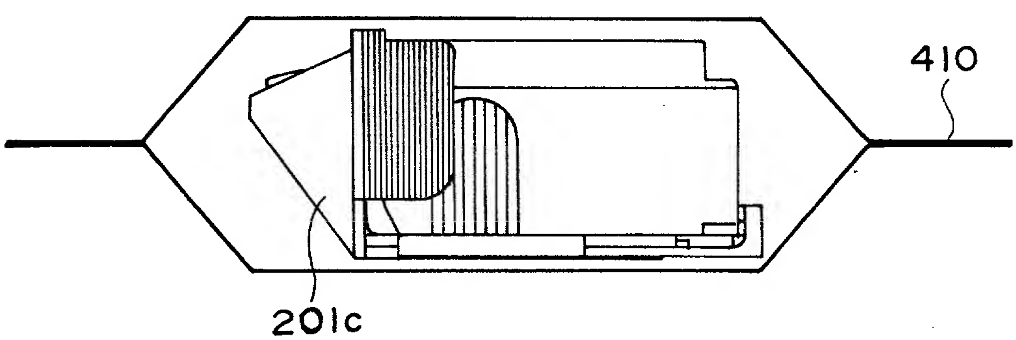


FIG. 41

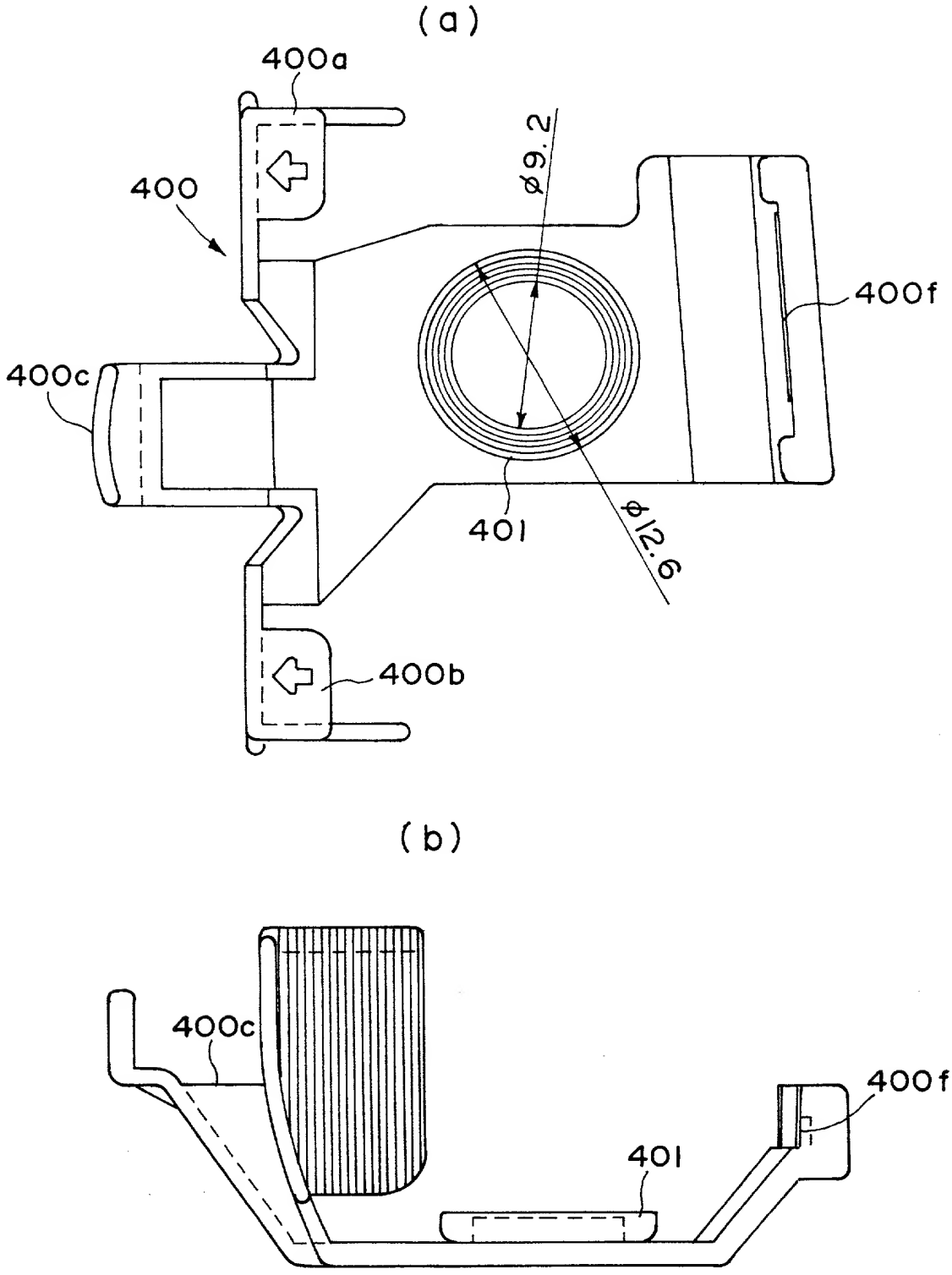
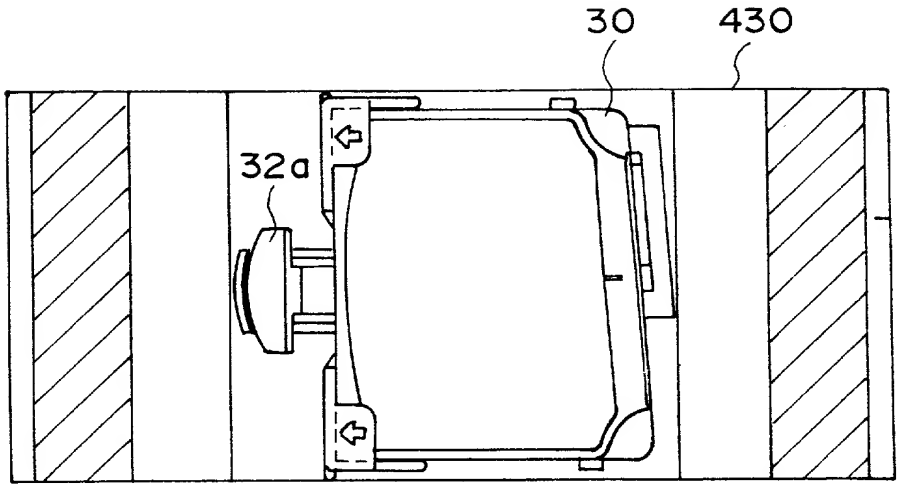


FIG. 42

(a)



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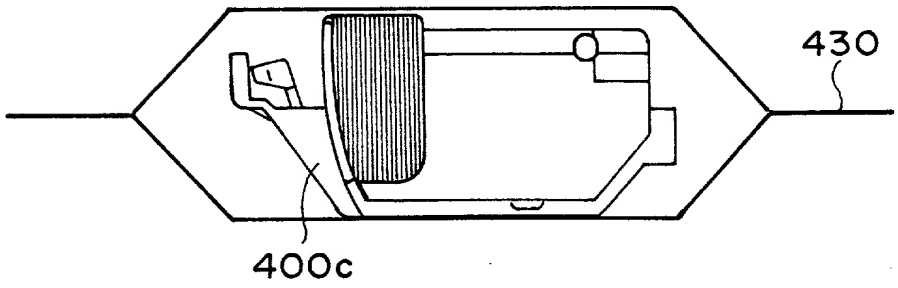

FIG. 43

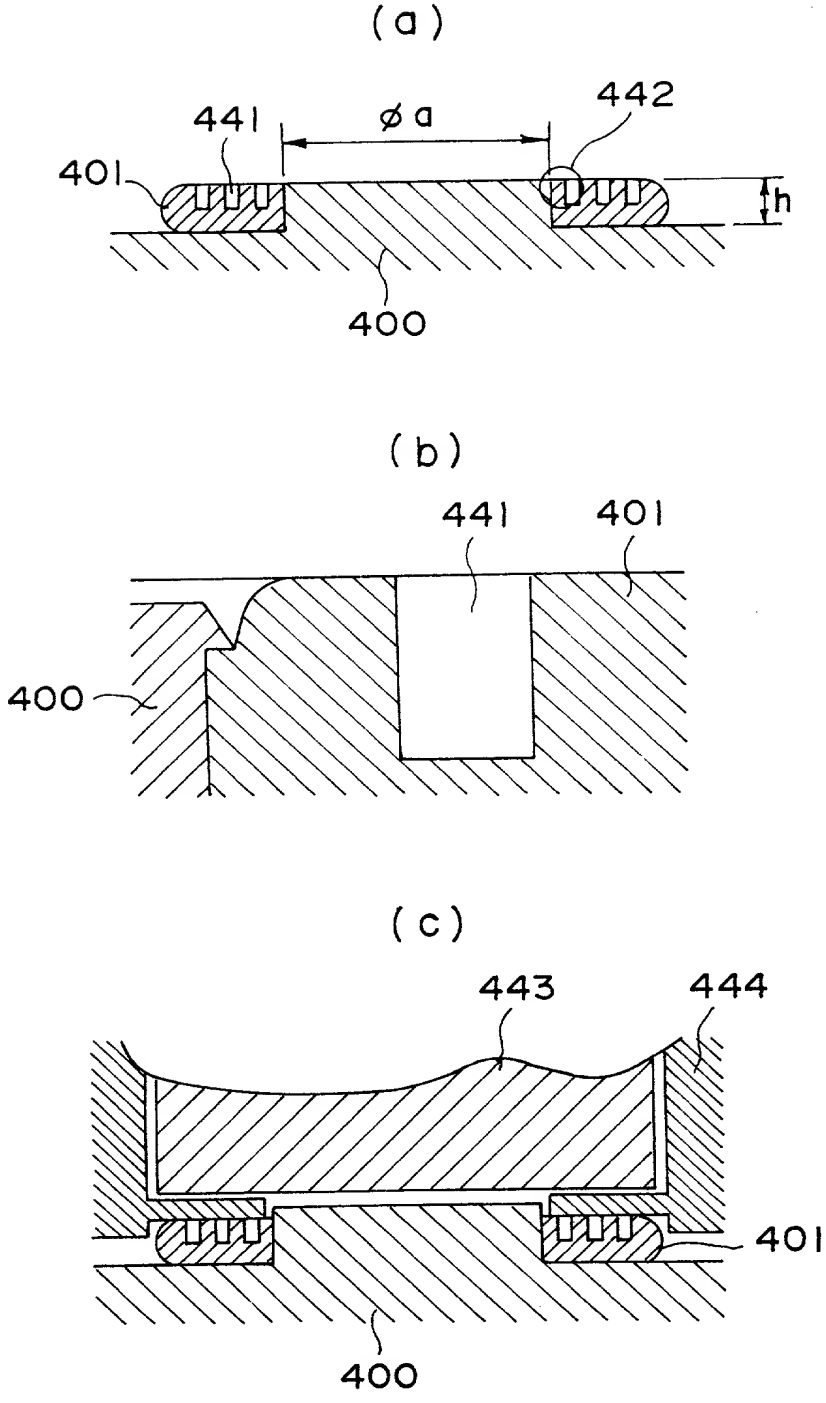

FIG. 44

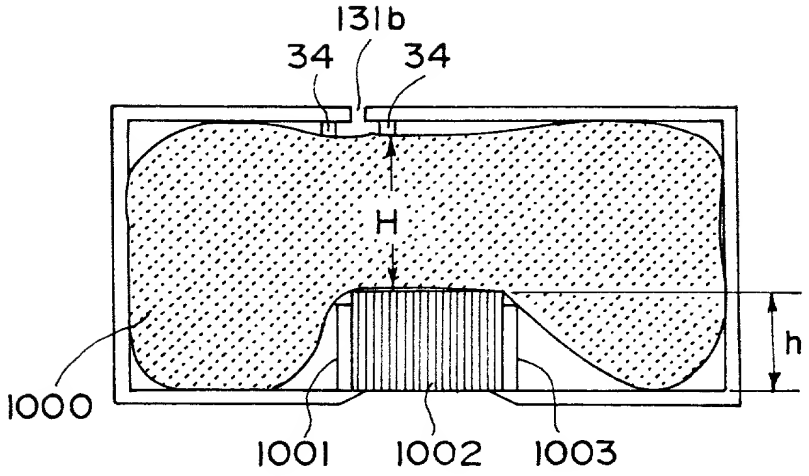

FIG. 45

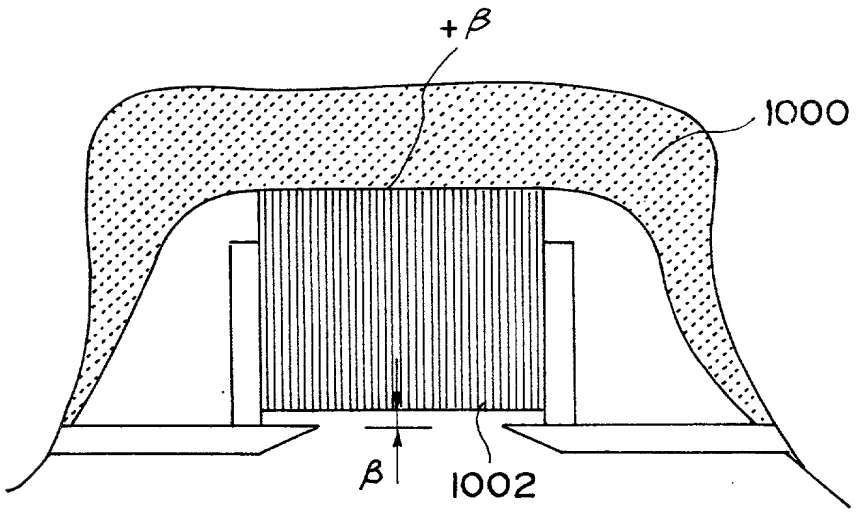

FIG. 46

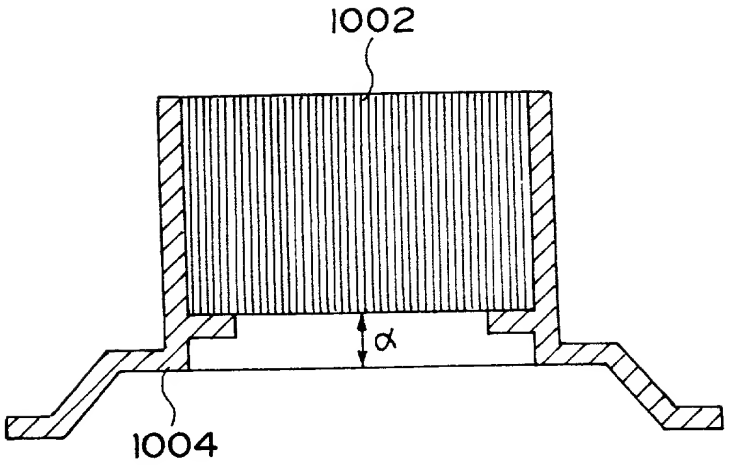

FIG. 47

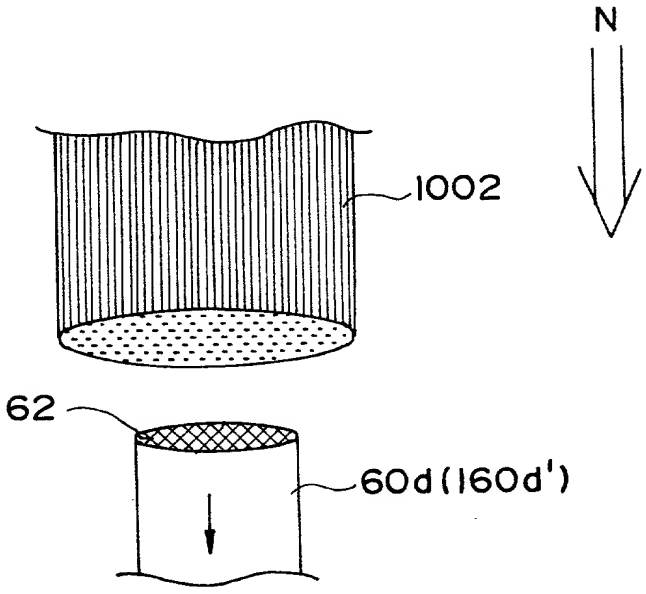

FIG. 48

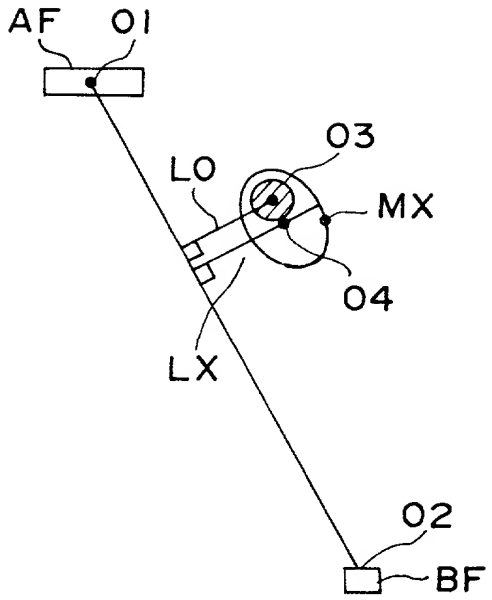

FIG. 49

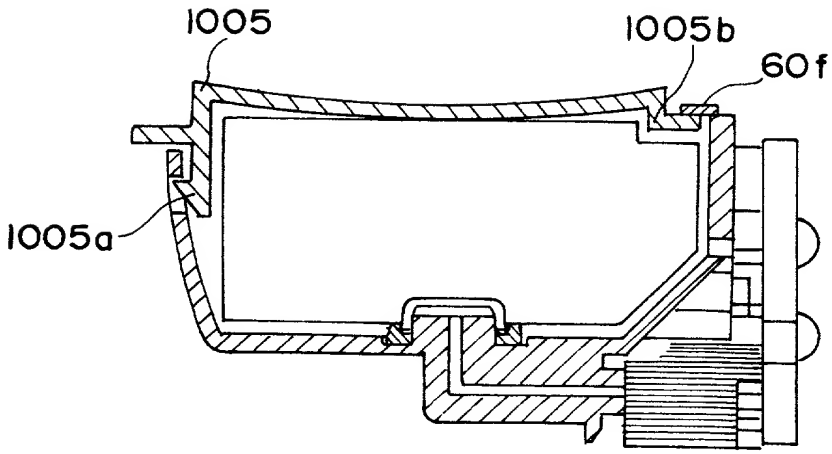

FIG. 50

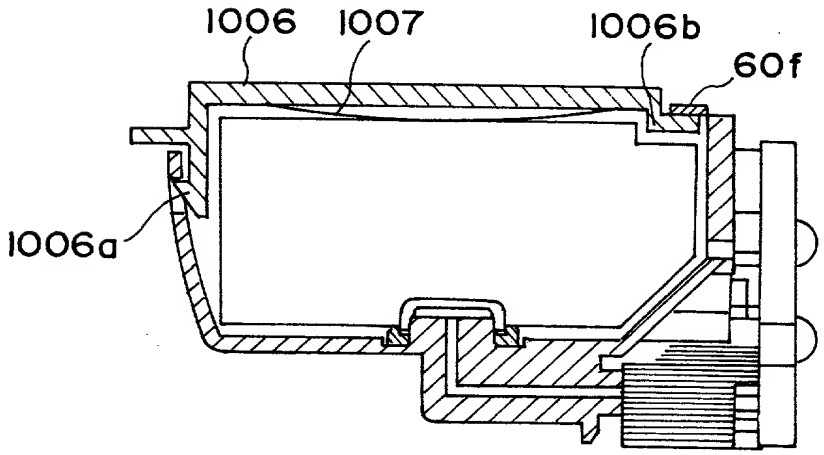

FIG. 51

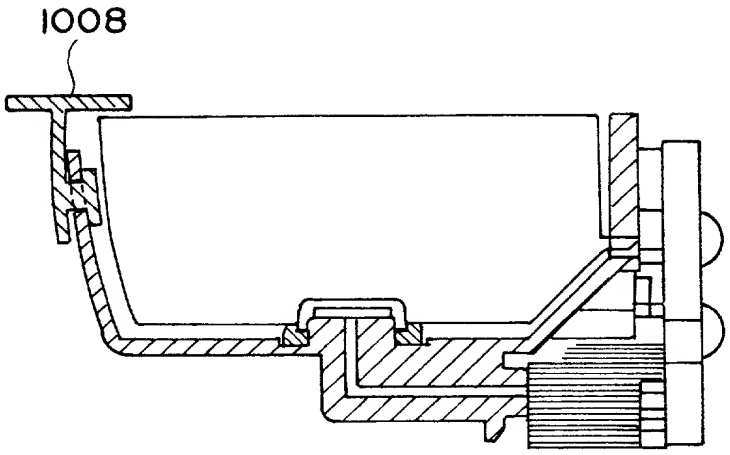

FIG. 52

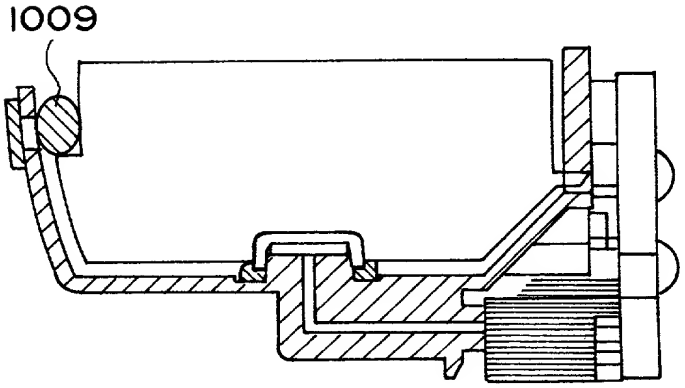

FIG. 53

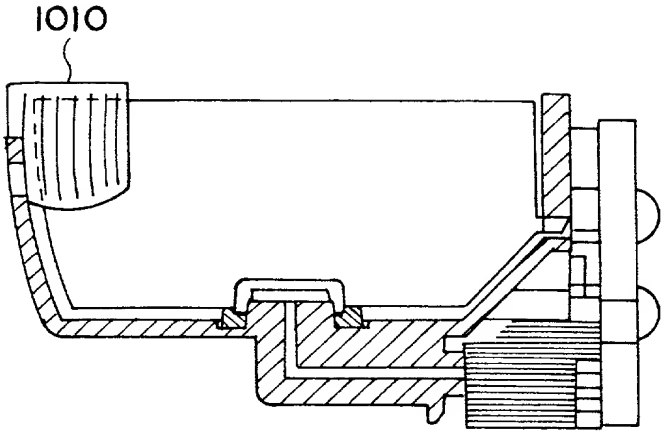

FIG. 54

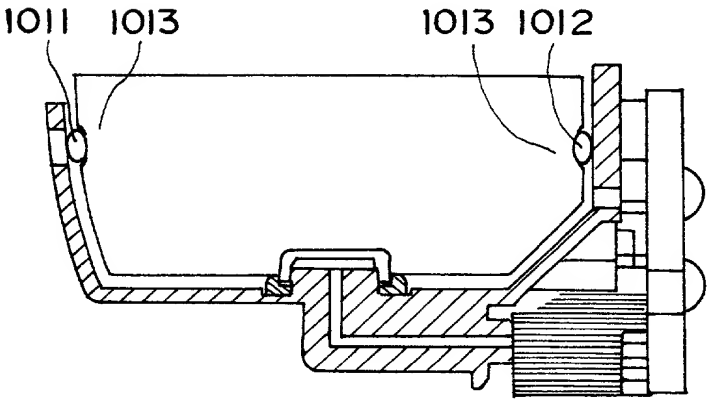

FIG. 55

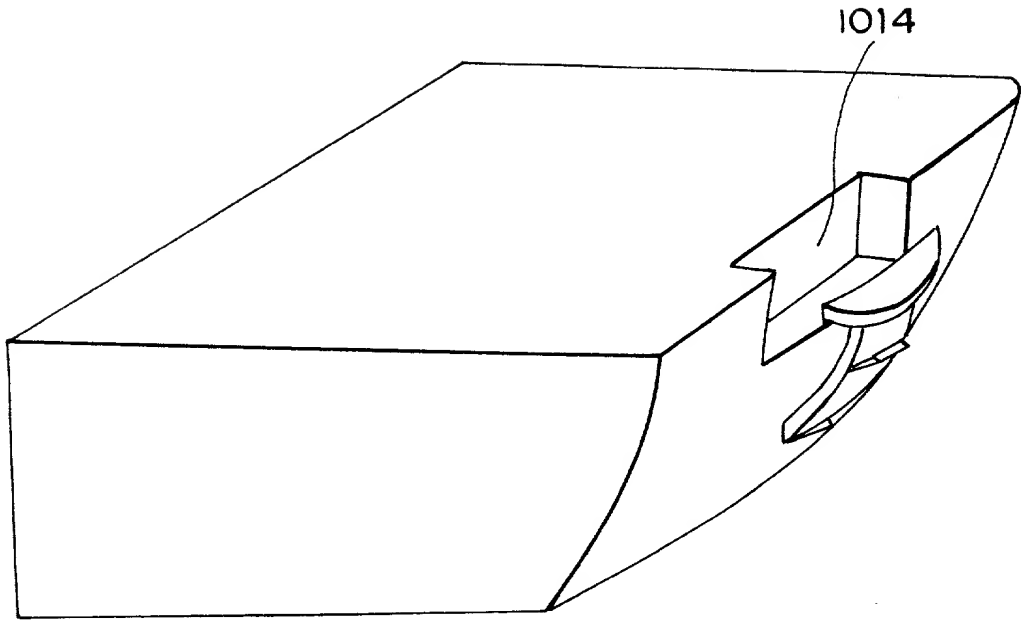

FIG. 56

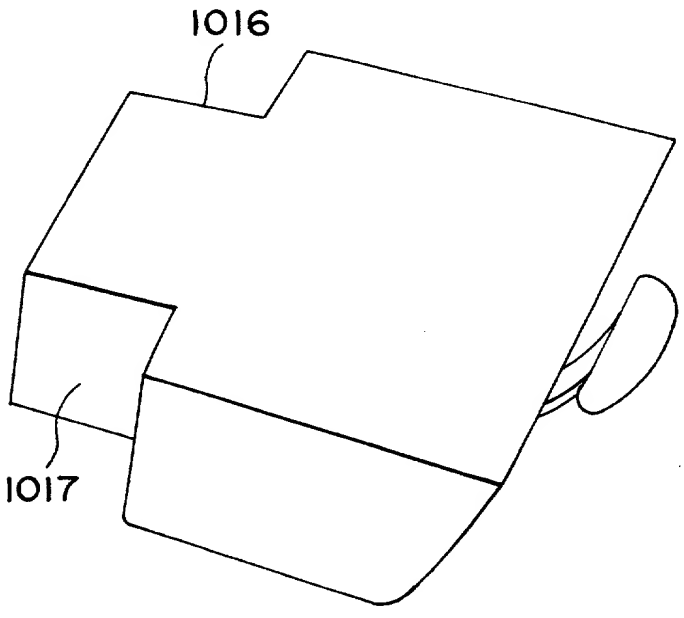

FIG. 57

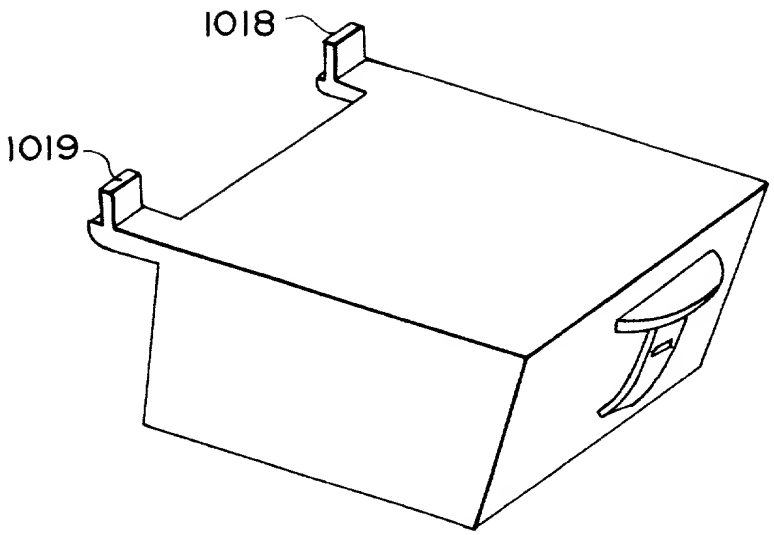

FIG. 58

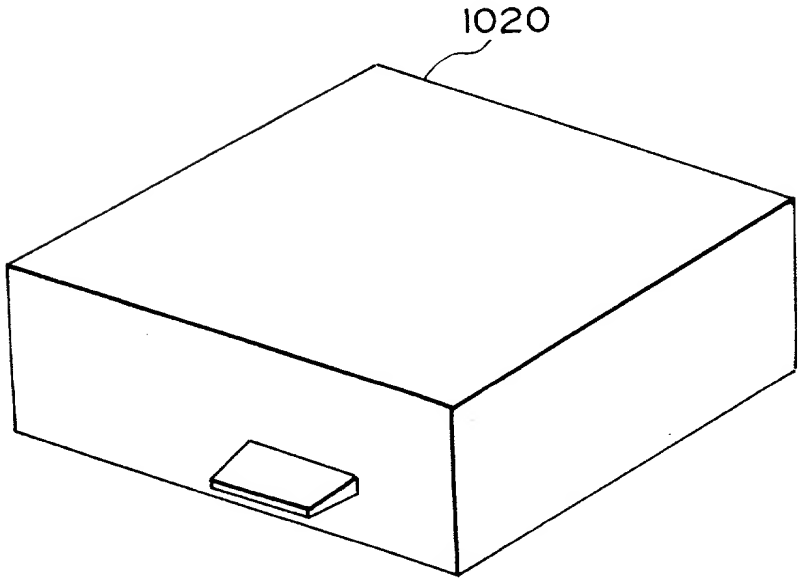

FIG. 59

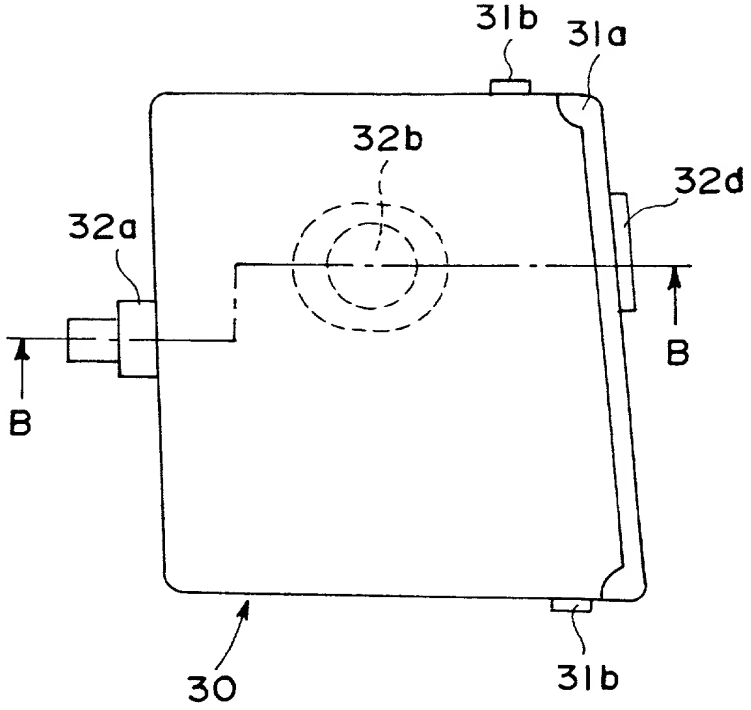

FIG. 60

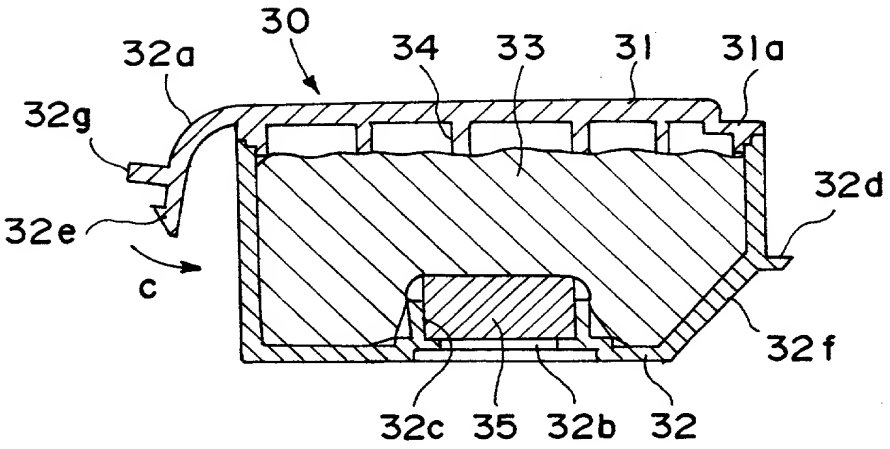

FIG. 61

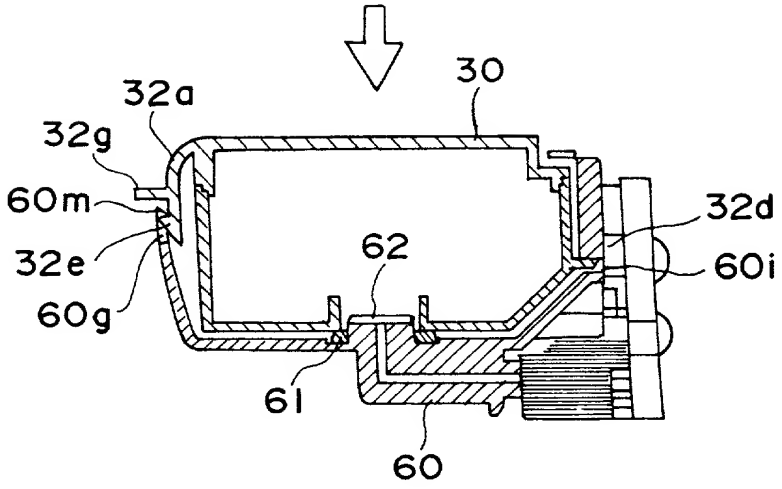

FIG. 62

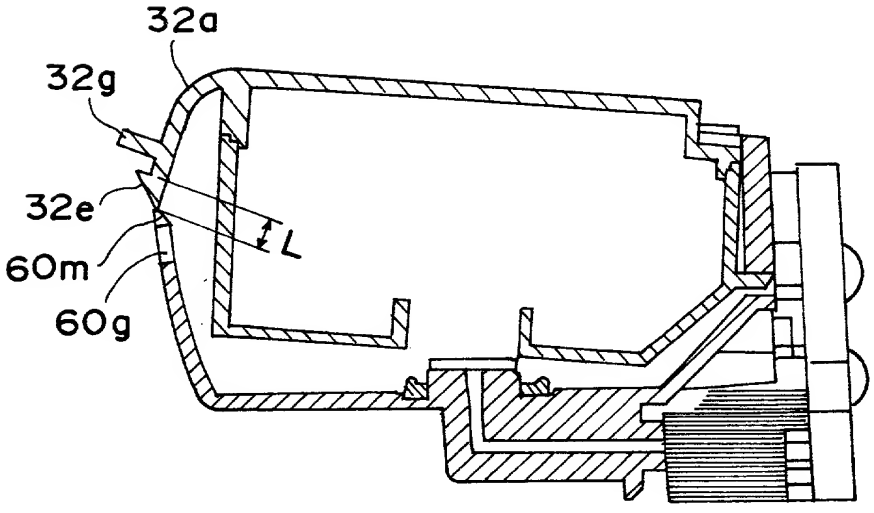

FIG. 63

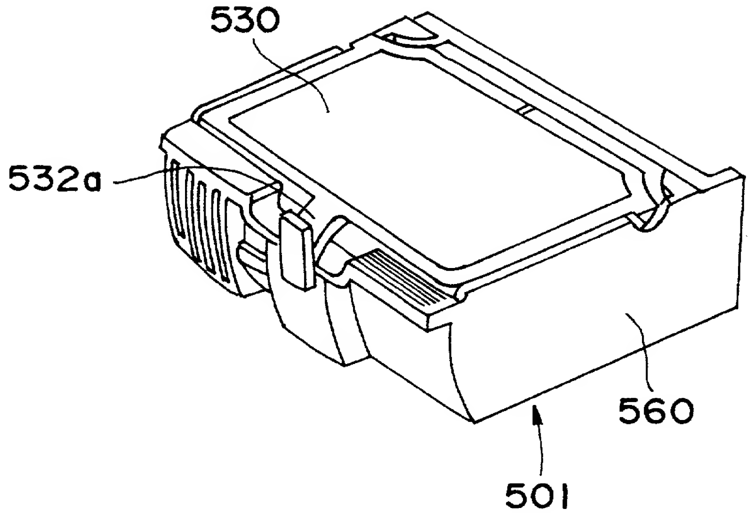

FIG. 64

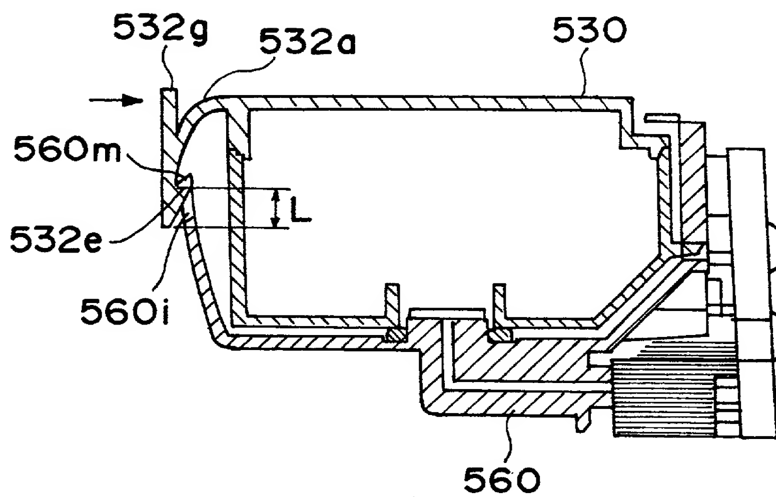

FIG. 65

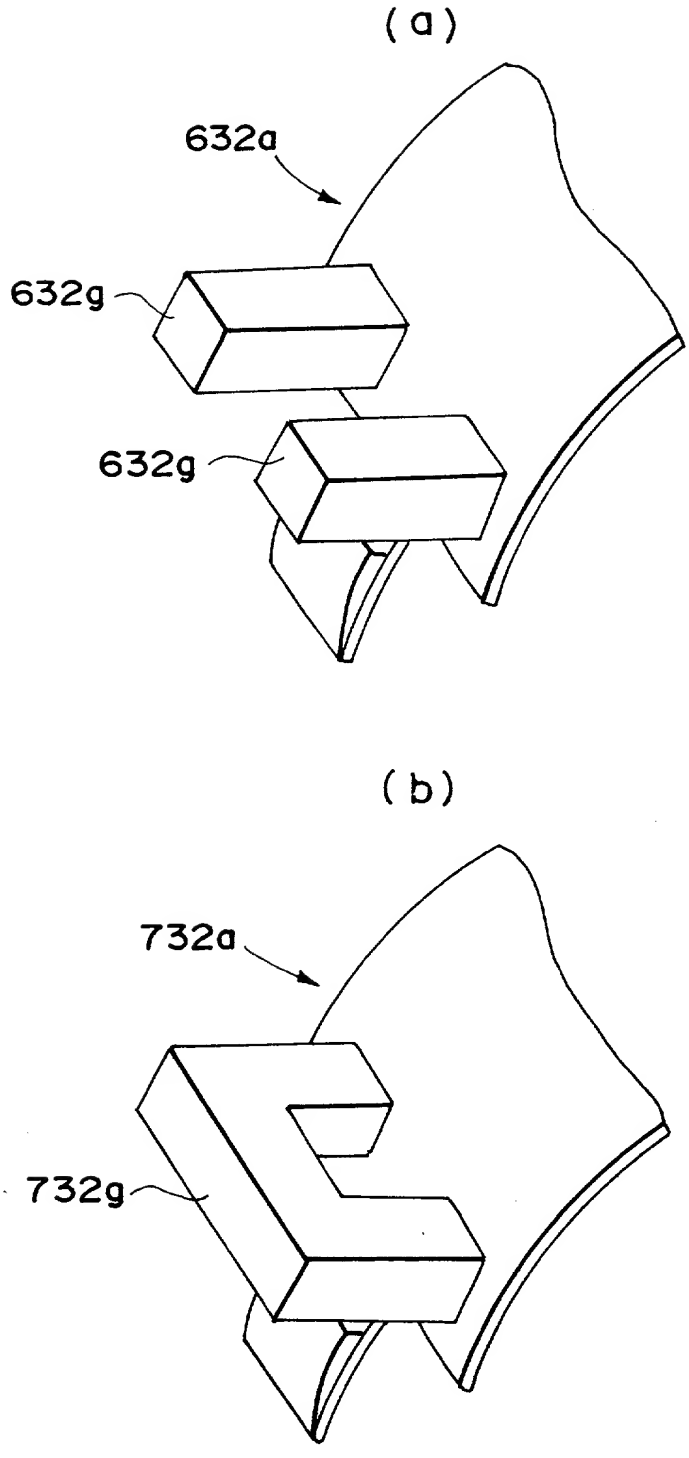

FIG. 66

COMBINED DECLARATION AND POWER OF ATTORNEY

FOR PATENT APPLICATION

(Page 3)

Full name of Seventh Inventor, if any Takashi NOJIMA

Inventor's signature Takashi Nojima

Date 25/DEC/1995 Citizen/Subject of JAPAN

7th Residence 2-5-27-202 Kitano, Mitaka-shi, Tokyo, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Eighth Inventor, if any Yasuo KOTAKI

Inventor's signature Yasuo Kotaki

Date 25/DEC/1995 Citizen/Subject of JAPAN

8th Residence 1278-202 Tsuruma, Machida-shi, Tokyo, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Ninth Inventor, if any Keiichiro TSUKUDA

Inventor's signature Keiichiro Tsukuda

Date 25/DEC/1995 Citizen/Subject of JAPAN

9th Residence Canon-ryo, 4-12-2, Arima, Miyamae-ku, Kawasaki-shi, Kanagawa-ken, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Tenth Inventor, if any Hitoshi NAKAMURA

Inventor's signature Hitoshi Nakamura

Date 25/DEC/1995 Citizen/Subject of JAPAN

10th Residence Canon-ryo, 6-1-3 Miyazaki, Miyamae-ku, Kawasaki-shi, Kanagawa-ken, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Eleventh Inventor, if any Akira KIDA

Inventor's signature Akira Kida

Date 25/DEC/1995 Citizen/Subject of JAPAN

11th Residence Canon-ryo, 41-1 Mitakedai, Aoba-ku, Yokohama-shi, Kanagawa-ken, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Twelfth Inventor, if any Hideaki KAWAKAMI

Inventor's signature Hideaki Kawakami

Date 25/DEC/1995 Citizen/Subject of JAPAN

12th Residence 6-19-26-201 Kikuna, Kohoku-ku, Yokohama-shi, Kanagawa-ken, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

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COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION
(Page 4)

1350

Full name of Thirteenth Inventor, if any Takeshi IWASAKI

Inventor's signature Takeshi Iwasaki

Date 25/DEC/1995 Citizen/Subject of JAPAN

Residence Canon-ryo, 2-33-7 Aobadai, Aoba-ku, Yokohama-shi, Kanagawa-ken, Japan

Post Office Address c/o CANON KABUSHIKI KAISHA

3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Fourteenth Inventor, if any _____

Inventor's signature _____

Date _____ Citizen/Subject of _____

Residence _____

Post Office Address _____

_____

Full name of Fifteenth Inventor, if any _____

Inventor's signature _____

Date _____ Citizen/Subject of _____

Residence _____

Post Office Address _____

_____

Full name of Sixteenth Inventor, if any _____

Inventor's signature _____

Date _____ Citizen/Subject of _____

Residence _____

Post Office Address _____

_____

Full name of Seventeenth Inventor, if any _____

Inventor's signature _____

Date _____ Citizen/Subject of _____

Residence _____

Post Office Address _____

_____

Full name of Eighteenth Inventor, if any _____

Inventor's signature _____

Date _____ Citizen/Subject of _____

Residence _____

Post Office Address _____

_____

COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION
(Page 2)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that Such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full Name of First Inventor Hiroyuki INOUE
Inventor's signature Hiroyuki Inoue
Date 25/DEC/1995 Citizen/Subject of JAPAN
Residence 1-24-8-503 Kagahara, Tsuzuki-ku, Yokohama-shi, Kanagawa-ken, Japan
Post Office Address c/o CANON KABUSHIKI KAISHA
3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Second Inventor, if any Sadayuki SUGAMA
Inventor's signature Sadayuki Sugama
Date 25/DEC/1995 Citizen/Subject of JAPAN
Residence C/o Ookubo, 794-1 Ohaza-kurihara, Tsukuba-shi, Ibaraki-ken, Japan
Post Office Address c/o CANON KABUSHIKI KAISHA
3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Third Inventor, if any Soichi HIRAMATSU
Inventor's signature Soichi Hiramatsu
Date 25/DEC/1995 Citizen/Subject of JAPAN
Residence 2-21-11-501 Bessho, Hachiohji-shi, Tokyo, Japan
Post Office Address c/o CANON KABUSHIKI KAISHA
3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Fourth Inventor, if any Hideki YAMAGUCHI
Inventor's signature Hideki Yamaguchi
Date 25/DEC/1995 Citizen/Subject of JAPAN
Residence 8-4-7-410 Shiranecho, Asahi-ku, Yokohama-shi, Kanagawa-ken, Japan
Post Office Address c/o CANON KABUSHIKI KAISHA
3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Fifth Inventor, if any Toshihiko UJITA
Inventor's signature Toshihiko Ujita
Date 25/DEC/1995 Citizen/Subject of JAPAN
Residence 3-15-30-608 Higashinagaya, Konan-ku, Yokohama-shi, Kanagawa-ken, Japan
Post Office Address c/o CANON KABUSHIKI KAISHA
3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

Full name of Sixth Inventor, if any Akihiro YAMANAKA
Inventor's signature Akihiro Yamanaka
Date 25/DEC/1995 Citizen/Subject of JAPAN
Residence 3-8-22-404 Higashiarima, Miyamae-ku, Kawasaki-shi, Kanagawa-ken, Japan
Post Office Address c/o CANON KABUSHIKI KAISHA
3-30-2 Shimomaruko, Ohta-ku, Tokyo, Japan

COMBINED DECLARATION AND POWER OF ATTORNEY
FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:
My residence, post office address and citizenship are as stated below next to my name;
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled INK CONTAINER FOR INK JET PRINTER, HOLDER FOR THE CONTAINER CARRIAGE FOR THE HOLDER AND INK JET PRINTER, the specification of which

☐ is attached hereto. ☒ was filed on 24/AUG/1995 as Application Serial No. 08/518,730

and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.
I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).
I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also idenfified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Country	Application No.	Filed(Day/Mo./Yr.)	Priority Claimed (Yes/No)
Japan	199809/1994(Pat.)	24/AUG/1994	Yes
Japan	032347/1995(Pat.)	21/FEB/1995	Yes
Japan	040814/1995(Pat.)	28/FEB/1995	Yes
Japan	041107/1995(Pat.)	28/FEB/1995	Yes

I hereby appoint Joseph M. Fitzpatrick(Registration No. 17,398), Lawrence F. Scinto (Registration No. 18,973), William J. Brunet (Registration No. 20,452), Robert L. Baechtold (Registration No. 20,860), John A. O'Brien (Registration No. 24,367), Nels T. Lippert (Registration No. 25,888), John A. Krause (Registration No. 24,613), Henry J. Renk (Registration No. 25,499), Peter Saxon (Registration No. 24,947), Anthony M. Zupcic (Registration No. 27,276), Charles P. Baker (Registration No. 26,702), Stevan J. Bosses (Registration No. 22,291), Edward E. Vassallo (Registration No. 29,117), Ronald A. Clayton (Registration No. 26,718), Lawrence A. Stahl (Registration No. 30,110), Laura A. Bauer (Registration No. 29,767), Leonard P. Diana (Registration No. 29,296), David M. Quinlan (Registration No. 26,641), Nicholas N. Kallas (Registration No. 31,530), William M. Wannisky (Registration No. 28,373), Lawrence Alaburda (Registration No. 31,583), Lawrence S. Perry (Registration No. 31,865), Robert H. Fischer (Registration No. 30,051), Christopher Philip Wrist (Registration No. 32,078), Gary M. Jacobs (Registration No. 28,861), Michael K. O'Neill (Registration No. 32,622), Bruce C. Haas (Registration No.32,734), Scott K. Reed (Registration No. 32,433), Scott D. Malpede (Registration No. 32,533), John A. Mitchell (Registration No. 19,032), Fredrick M. Zullow (Registration No. 32,452), Richard P. Bauer (Registration No. 31,588), Eric B. Janofsky (Registration No. 30,759), Warren E.Olsen (Registration No. 27,290), Abigail F. Cousins (Registration No. 29,292), Alan W. Fiedler (Registration No. 33,690), Jennifer A. Tegfeldt (Registration No. 31,310), Steven E. Warner (Registration No. 33,326), Thomas J. O'Connell (Registration No. 33,202), Aaron C. Deditch (Registration No. 33,865), Penina Wollman (Registration No. 30,816), David L. Schaeffer (Registration No. 32,716), Jack S. Cubert (Registration No. 24,245), Mark A. Williamson (Registration No. 33,628), John T. Whelan (Registration No. 32,448), Patricia M. Drost (Registration No. 29,790), Jean K. Dudek (Registration No. 30,938), Raymond R. Mandra (Registration No. 34,382) and Dominick A. Conde (Registration No. 33,856),
my attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Address all correspondence to:

FITZPATRICK, CELLA, HARPER & SCINTO

277 Park Avenue
New York, N.Y. 10172
Telephone No. (212)758-2400